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BOAT CABLE**105°C DRY 75°C WET (BC-5W2) 600V TINNED
COPPER - FLAT CONSTRUCTIONS**

Pacer stocks over 50 different marine boat cable constructions. Our stock includes both flat and round configurations with varying conductor and jacket colors. Pacer's boat cable has become the choice for hundreds of boat builders because of our extensive stock and quick shipments. Our manufacturing process extrudes a flexible yet tough PVC jacket onto the conductors. This extrusion process fills the voids (interstices) between the conductors leaving no air space for condensation to accumulate. The inner conductors, which are made to the exact specifications as our WUL primary wire, are talcum powder coated allowing for the easy removal of the jacket. The finished product is flexible, durable and easy to install.

Choose Pacer for the one of the largest selections of stocked marine boat cable in the country.

FEATURES:

- Finely stranded (Type III) tinned copper conductors
- Color coded PVC jacket.
- Temperature Range: -20°C to 105°C
- Voltage Rating: 600V
- Resistant To: Acid, Alkalis, Abrasion, Flame, Gasoline, Oil, Ozone, Moisture, Fungus
- Applications: A/C and D/C internal wiring of boats

COMPLIANCES:

UL Standard 1426
SAE: J1128, J378
ABYC: E-8.14, E-9.14
Coast Guard: 33 CFR part 183
NMMA

(A) PART NUMBER	AWG	NUMBER OF COND(S)	CONDUCTOR STRANDING	JACKET THICKNESS	NOMINAL O.D.	STANDARD PUT-UPS	APPRX. SHIP LBS.
DUPLEX BOAT CABLE - WHITE, BLACK, CONDUCTORS, WHITE JACKET.							
W16/2	16	2	26/.0100	.30	.186 x .312	C, TL, D, M	51
W14/2	14	2	41/.0100	.30	.205 x .348	C, TL, D, M	65
W12/2	12	2	65/.0100	.30	.220 x .378	C, TL, D, M	82
W10/2	10	2	105/.0100	.30	.245 x .428	C, TL, D, M	128
W8/2	8	2	168/.0100	.45	.357 x .622	C, TL, D, M	230
W6/2	6	2	266/.0100	.45	.436 x .785	C, TL, D	364
DUPLEX "DC" BOAT CABLE - RED, BLACK CONDUCTORS, WHITE JACKET (SILVER PRINT).							
W16/2DC	16	2	26/.0100	.30	.186 x .312	C, TL, D, M	51
W14/2DC	14	2	41/.0100	.30	.205 x .348	C, TL, D, M	65
W12/2DC	12	2	65/.0100	.30	.220 x .378	C, TL, D, M	82
W10/2DC	10	2	105/.0100	.30	.245 x .428	C, TL, D, M	128
W8/2DC	8	2	168/.0100	.45	.357 x .622	C, TL, D, M	230
W6/2DC	6	2	266/.0100	.45	.436 x .785	C, TL, D	364
DUPLEX "DC" BOAT CABLE - RED, BLACK CONDUCTORS, GREY JACKET.							
W16/2DCG	16	2	26/.0100	.30	.186 x .312	C, TL, D, M	51
W14/2DCG	14	2	41/.0100	.30	.205 x .348	C, TL, D, M	65
W12/2DCG	12	2	65/.0100	.30	.220 x .378	C, TL, D, M	82
W10/2DCG	10	2	105/.0100	.30	.245 x .428	C, TL, D, M	128
DUPLEX DUPLEX "DC" BOAT CABLE - RED, YELLOW CONDUCTORS, BLUE JACKET*.							
W16/2RYB	16	2	26/.0100	.30	.186 x .312	C, TL, D, M	51
W14/2RYB	14	2	41/.0100	.30	.205 x .348	C, TL, D, M	65
W12/2RYB	12	2	65/.0100	.30	.220 x .378	C, TL, D, M	82
W10/2RYB	10	2	105/.0100	.30	.245 x .428	C, TL, D, M	128
W8/2RYB	8	2	168/.0100	.45	.357 x .622	C, TL, D, M	230
W6/2RYB	6	2	266/.0100	.45	.436 x .785	C, TL, D	364

*ABYC section 9.14 Table IX recommends the use of red, yellow conductors as a "DC" circuit. Yellow being a substitute for the typical black ground to avoid confusion with the black conductor on "AC" circuits.

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TRIPLEX "AC" BOAT CABLE - BLACK, GREEN, WHITE CONDUCTORS, WHITE JACKET.

W16/3	16	3	26/.0100	.30	.186 x .435	C, TL, D, M	70
W14/3	14	3	41/.0100	.30	.205 x .485	C, TL, D, M	93
W12/3	12	3	65/.0100	.30	.220 x .538	C, TL, D, M	128
W10/3	10	3	105/.0100	.30	.245 x .613	C, TL, D	175
W8/3	8	3	168/.0100	.45	.357 x .888	C, TL, D	340
W6/3	6	3	266/.0100	.45	.436 x 1.130	C, TL, D	523

TRIPLEX "AC" BOAT CABLE - BLACK, GREEN, RED CONDUCTORS, BLUE JACKET.

W14/3B	14	3	41/.0100	.30	.205 x .485	C, TL, D, M	93
W12/3B	12	3	65/.0100	.30	.220 x .538	C, TL, D, M	128
W10/3B	10	3	105/.0100	.30	.245 x .613	C, TL, D	175

SEE TECHNICAL DATA PAGE 77 FOR CIRCULAR MIL AREA OF CONDUCTORS.

(B) PUT-UP DESIGNATION		QTY.
-C		100
-TL		250
-D		500
-M		1000

ORDERING INFORMATION:

Order by standard put-up.

Combine Part Number (A) with Put-up Designation (B)

EXAMPLE: 14 AWG 3 Conductor, White Jacket 1000 Feet.= W14/3-M

BOAT CABLE

105°C DRY 75°C WET 600V TINNED COPPER - ROUND CONSTRUCTIONS

Round boat cables allow for easy installation where tight twist and turns are common. Many installers prefer the use of round cables because they are easier to organize and leave a more presentable finished looking installation. Round boat cables can contain many more conductors on a single run making installations efficient and quick.

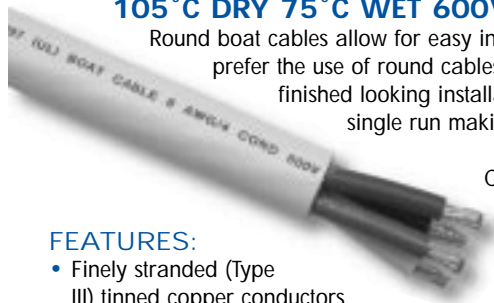
Choose Pacer for the one of the largest selections of stocked marine boat cable in the country.

FEATURES:

- Finely stranded (Type III) tinned copper conductors
- Color coded PVC jacket.
- Temperature Range: -20°C to 105°C
- Voltage Rating: 600V
- Resistant To: Acid, Alkalis, Abrasion, Flame, Gasoline, Oil, Ozone, Moisture, Fungus
- Applications: A/C and D/C internal wiring of boats

COMPLIANCES:

- UL Standard 1426
- SAE: J1128, J378
- ABYC: E-8.14, E-9.14
- Coast Guard: 33 CFR part 183
- NMMA



(A) PART NUMBER	AWG	NUMBER OF COND(S)	CONDUCTOR STRANDING	JACKET THICKNESS	NOMINAL O.D.	STANDARD PUT-UPS	APPRX. SHIP LBS.
ROUND DUPLEX BOAT CABLE - RED, BLACK, CONDUCTORS, GRAY JACKET.							
WR16/2DCG	16	2	26/.0100	.30	C, TL, D, M	53	
WR14/2DCG	14	2	41/.0100	.30	C, TL, D, M	67	
WR12/2DCG	12	2	65/.0100	.30	C, TL, D, M	85	
WR10/2DCG	10	2	105/.0100	.30	C, TL, D	130	
ROUND TRIPLEX "AC" BOAT CABLE - BLACK, GREEN, WHITE CONDUCTORS, GRAY JACKET.							
WR16/3G	16	3	26/.0100	.30	C, TL, D, M	73	
WR14/3G	14	3	41/.0100	.30	C, TL, D, M	96	
WR12/3G	12	3	65/.0100	.30	C, TL, D	131	
WR10/3G	10	3	105/.0100	.30	C, TL, D	178	
ROUND QUAD BOAT CABLE - BLACK, GREEN, RED, WHITE CONDUCTORS, GRAY JACKET.							
W16/4G	16	4	26/.0100	.30	.370	C, TL, D, M	108
W14/4G	14	4	41/.0100	.30	.400	C, TL, D, M	136
W12/4G	12	4	65/.0100	.30	.480	C, TL, D	185
W10/4G	10	4	105/.0100	.30	.565	C, TL, D	253
W8/4G	8	4	168/.0100	.45	.880	C, TL, D	475
W6/3-8/1G	6*	4	266/.0100	.45		C, TL	650
W4/3-6/1G	4**	4	420/.0100	.45		C, TL	920
*Black, Red, White @ 6 AWG, Green @ 8 AWG							
**Black, Red, White @ 4 AWG, Green @ 6 AWG							
ROUND MULTIPLE CONDUCTOR BOAT CABLE - GRAY JACKET.							
W16/6G	16	6	26/.0100	.30		C, TL, D, M	130
W14/6G	14	6	41/.0100	.30	.515	C, TL, D, M	200
W14/9G	14	9	41/.0100	.30		C, TL, D	280
W14/12G	14	12	41/.0100	.30	.725	C, TL	375
W12/8G	12	8	65/.0100	.45	.640	C, TL	320

CONDUCTOR COLORS

16/6, 14/6 colors: Black, Brown, Red, Green, Blue, White

14/9 colors: Black, Red, Orange, Yellow, Green, Blue, Violet, Gray, White

14/12 colors: Black, Brown, Red, Orange, Yellow, Green, Blue, Violet, Gray, White, White/Black, White/Brown

12/8 colors: Black, Red, Orange, Yellow, Green, White, White/Black

SEE TECHNICAL DATA PAGE 77 FOR CIRCULAR MIL AREA OF CONDUCTORS.

(B)

PUT-UP
DESIGNATION QTY.

-C	100
-TL	250
-D	500
-M	1000

ORDERING INFORMATION:

Order by standard put-up.

Combine Part Number (A) with Put-up Designation (B)

EXAMPLE: 10 AWG 4 Conductor, Gray Jacket 250 Feet. = WR10/4-TL

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MARINE PRIMARY WIRE

105°C DRY 75°C WET 600V TINNED COPPER

Pacer's primary wire meets and exceeds the most stringent marine specification - UL Standard 1426 BC-5W2 (105°C Dry 75°C Wet). Our wire is constructed from finely stranded tinned plated copper and is covered with a flexible PVC insulation. Pacer's wire has been the choice of hundreds of boat builders for over 15 years. Our extensive stock, quick shipments, uncompromising quality and competitive prices have made us a standard in the industry.

For the best choice of wire to use in any marine environment, especially in saltwater environments use Pacer's Marine Primary Wire.

FEATURES:

- Finely stranded tinned copper conductor (Type III)
- Color coded PVC insulation (See chart for specifics per gauge)
- Temperature Range: -20°C to 105°C
- Voltage Rating: 600V
- Resistant To: Acid, Alkalis, Abrasion, Flame, Gasoline, Oil, Ozone, Moisture, Fungus
- Applications: Internal wiring of electrical equipment.
Internal wiring of panels and meters
Point to point wiring

COMPLIANCES:

UL Standard 1426 (BC-5W2)
AWM 1015/1230 (16-10 AWG)
AWM 1028/1231 (8 AWG)
CSA: TEW
ABYC: E-8.14, E-9.14
Coast Guard: 33 CFR part 183
NMMA

PART NUMBER (A)	AWG	COND. STRAND THICKNESS	NOM. INSULATION	NOMINAL O.D.	STANDARD PUT-UPS	APPRX. SHIP LBS./M
WUL16	16	26/.0100	.032	.125	C, D, M, 5M	15
WUL14	14	41/.0100	.032	.143	C, D, M, 4M	22
WUL12	12	65/.0100	.032	.158	C, D, M, 3M	32
WUL10	10	105/.0100	.032	.184	C, D, M, 2M	46
WUL8	8	168/.0100	.045	.265	C, D, M,	73

SEE TECHNICAL DATA PAGE 77 FOR CIRCULAR MIL AREA OF CONDUCTORS.

COLOR	COLOR ABBR. (B)	*STRIPE NUMBER (C)	16	14	12	10	8	PUT-UP DESIGNATION (D)	QTY.
BLACK	BK	-0						-C	100
BROWN	BR	-1						-D	500
								-TL	250
RED	RD	-2						-M	1000
ORANGE	OR	-3						-2M	2000
YELLOW	YL	-4						-3M	3000
GREEN	GN	-5						-4M	4000
LT. GREEN	LG	N/A						-5M	5000
BLUE	BL	-6							
LT. BLUE	LB	N/A							
VIOLET	VI	-7							
GRAY	GY	-8							
WHITE	WH	-9							
TAN	TN	N/A							
PINK	PK	N/A							

ORDERING INFORMATION:

Order by standard put-up.

Combine Part Number (A) with Color Abbreviation (B), Optional Stripe Designation (C) and Put-up Designation (D)

EXAMPLE: 12 AWG Black, 500 Feet = WUL12BK-D

EXAMPLE WITH STRIPE: 12 AWG Red/Violet, 500 Feet = WUL12RD-7-D

*500 foot minimums for all stripes

MARINE BATTERY CABLE

105°C DRY 600V TINNED COPPER



One of the primary concerns of professional technicians is cable flexibility. Pacer's battery cable is made of type III rope stranded tinned copper, providing the maximum flexibility available. Marine applications are characteristically enclosed areas with sharp turns. The less flexible the cable the more difficult the job will become. The two factors effecting a cables softness are its stranding and its insulation. Pacer's UL listed marine battery cable is rope stranded and insulated with a pliable yet durable compound. It maintains key physical and electrical insulation resistance properties. Pacer Marine's battery cable's flexibility and consistent quality has made it the preferred choice among hundreds of marine OEM's.

Pacer stock a full line of gauges and colors. Put up sizes are 50, 100 and 500 foot put-ups.

FEATURES:

- Finely stranded tinned copper conductor (Type III)
- Color coded PVC insulation (See chart for specifics per gauge)
- Temperature Range: -20°C to 105°C
- Voltage Rating: 600V
- Resistant To: Acid, Alkalis, Abrasion, Flame, Gasoline, Oil, Ozone, Moisture, Fungus
- Applications: Connecting battery or generator to switch, starter or ground
- Windlass
- Inverter or any high amperage equipment

COMPLIANCES:

- UL Standard 1426 (BC-5W2)
- AWM 1232/1283 (6-2 AWG)
- AWM 1232/1284 (1 AWG - 4/0)
- CSA: TEW
- ABYC: E-8.14, E-9.14
- Coast Guard: 33 CFR part 183 Subpart I
- NMMA

PART NUMBER (A)	AWG	COND. STRAND THICKNESS	NOM. INSULATION	NOMINAL O.D.	STANDARD PUT-UPS	APPRX. SHIP LBS./M
WUL6	6	266/.0100	.060	.340	C, TL, D	136
WUL4	4	420/.0100	.060	.398	L, C, TL, D	189
WUL2	2	665/.0100	.060	.464	L, C, TL, D	292
WUL1	1	836/.0100	.080	.567	L, C, TL, D	305
WUL1/0	0	1064/.0100	.080	.621	L, C, TL, D	450
WUL2/0	00	1330/.0100	.080	.653	L, C, TL, D	551
WUL4/0	0000	2109/.0100	.080	.785	L, C, TL, D	820

SEE TECHNICAL DATA PAGE 77 FOR CIRCULAR MIL AREA OF CONDUCTORS.

COLOR	COLOR ABBR. (B)	6	4	2	1	1/0	2/0	4/0	PUT-UP DESIGNATION (C)	QTY.
BLACK	BK								-L	50
RED	RD								-C	100
ORANGE	OR								-TL	250
YELLOW	YL								-D	500
GREEN	GN									
WHITE	WH									

ORDERING INFORMATION

Order by standard put-up size.
 Combine Part Number (A) with Color Abbreviation (B) and Put-up Designation (C)
 EXAMPLE: 2/0 AWG Black, 250 Feet = WUL2BK-TL

WIRE AND CABLE FACTS

There are currently thousands of configurations of wire and cable in use today. All of which are specifically designed to achieve a certain purpose. Pacer Electronics of Florida, Inc. our original company, specializes in stocking and attaining a great deal of specialized electrical and electronic wire and cable. Pacer Marine specializes in wire specifically suited for the marine industry as determined by The United States Coast Guard, American Boat and Yacht Council (ABYC) and Underwriters Laboratories (UL). Safety, suitability to application as well as economics were considered in determining a range of materials to be used. The focus of marine wire specifications concern electrical or power wiring as opposed to electronic, signal or data conducting wire.

There are 3 primary considerations to be evaluated when choosing wire for marine applications, assuming copper as the conducting material:

- Conductor Stranding
- Conductor Coating
- Conductor Insulation

CONDUCTOR STRANDING

Stranding is vital in the marine industry. All agencies will require that marine wire be at least type II stranding. The primary reasoning for stranded over solid wire is its flexibility. The benefits of flexible stranding are:

- Usable life of the cable: Stranded wire withstands more vibration and flexing before fracture.
- Damage: Nicks or cuts on a strand are less likely to become a conductor fracture.
- Installation: A highly stranded cable is more flexible and easier to install.

In considering stranding, a good rule of thumb is the more strands in a cable, the easier the installation and the longer the life span of the cable.

CONDUCTOR COATING

Although there are several coating materials used in wire today, the most common is tinned plating. Coating copper wire began over 40 years ago for the primary purpose of speeding and improving the quality of soldered applications. Bare copper oxidizes to form a copper oxide film. Copper oxide film is a poor conductor of electricity. To effectively solder a copper conductor the oxidation must be removed. Tin oxidizes much more slowly than bare copper, it is also of relatively low cost making it the dominant coating material for general purpose applications. Tin coating helps to make a tin-solder connection sound. The corrosion resistance of tinned copper has an added benefit in marine applications. Harsh, caustic environments that marine vessels can be subject to will quickly undermine a boat's electrical system causing loss of conductivity and key component failure. Tin plating extends a wire's life span considerably. Pacer highly recommends the use of tinned copper in most applications.

INSULATING MATERIALS

Insulation materials are meant to protect the conductor as well as to provide environmental protection from abrasion, moisture, oil etc. Insulation materials also provide high dielectric strength and insulation resistance. The overwhelming majority of insulation found in marine applications are synthetic polymers such as polyvinyl chloride (PVC) or polyethylene. Synthetic polymers have been widely used to replace natural rubber as a primary insulation for over 50 years. Pacer Marine, Inc. in concert with its sister company JMS Wire, Inc., have worked on developing a PVC compound that answers the needs of the marine related conditions such as:

- High humidity
- High ambient temperature
- Flame Resistance
- Contact with oils
- Mechanical stresses
- Possible electrical overloads

Some compounds respond extremely well to one or two of these elements while possibly sacrificing others. PVC, in general, is a good general purpose compound which handles the above listed conditions. Pacer Marine employs a PVC compound rated for 105°C dry, 75°C wet, it has a low durometer rating, thus making cables extremely flexible, while also meeting all the stringent UL electrical characteristics necessary for marine boat cable.

The wire and cable outlined by the above listed agencies answer most applications found in boat wiring but not all. Pacer's goal is not only to provide the best materials outlined by ABYC and UL but also to provide the materials needed to handle any wiring application found on pleasure boating.

SAE PRIMARY WIRE (GPT) J1128 & J378 105°C 50V

General Purpose Thermoplastic (GPT) insulated primary wire conforms to SAE specifications J1128 and J378. Insulated with 105°C PVC. GPT is intended for 50V or less applications. The polyvinyl chloride insulation provides excellent resistance to moisture, acids alkalis, oil gasoline, flame and abrasion.

FEATURES:

- Type II stranded bare copper conductor
- Color coded PVC insulation (See chart for specifics per gauge)
- Temperature Range: -20°C to 105°C
- Voltage Rating: 50V
- Resistant To: Acid, Alkalis, Abrasion, Flame, Gasoline, Oil, Ozone, Moisture, Fungus
- Applications: General Purpose marine, industrial, automotive and truck use
- Electrical installations operating at potentials of less than 50V

Pacer stocks GPT primary wire in all colors and gauge sizes from 16 through 8 gauge. Put up sizes are 100ft., 500ft. and 1000ft. All standard put-ups are available for immediate shipment.

COMPLIANCES:

S.A.E. GPT J1128 & J378
Coast Guard: 33 CFR part 183.430

PART NUMBER (A)	AWG	COND. STRAND THICKNESS	NOM. INSULATION	NOMINAL O.D.	STANDARD PUT-UPS	APPRX. SHIP LBS./M
WSA16	16	19/.0112	.023	.105	C, D, M, 6M	13
WSA14	14	19/.0141	.023	.120	C, D, M, 5M	18
WSA12	12	19/.0176	.026	.145	C, D, M, 3.5M	28
WSA10	10	19/.0223	.031	.179	C, D, M, 2.5M	43
WSA8	8	96/.0126	.037	.220	C, D, M,	70

SEE TECHNICAL DATA PAGE 77 FOR CIRCULAR MIL AREA OF CONDUCTORS.

COLOR	COLOR ABBR. (B)	*STRIPE NUMBER (C)	16	14	12	10	8	PUT-UP DESIGNATION (D)	QTY.
BLACK	BK	-0						-C	100
BROWN	BR	-1						-D	500
RED	RD	-2						-M	1000
ORANGE	OR	-3						-2.5M	2500
YELLOW	YL	-4						-3.5M	3500
GREEN	GN	-5						-5M	5000
LT. GREEN	LG	N/A						-6M	6000
BLUE	BL	-6							
LT. BLUE	LB	N/A							
VIOLET	VI	-7							
GRAY	GY	-8							
WHITE	WH	-9							
TAN	TN	N/A							
PINK	PK	N/A							

ORDERING INFORMATION:

Order by standard put-up.

Combine Part Number (A) with Color Abbreviation (B), Optional Stripe Designation (C) and Put-up Designation (D)

EXAMPLE: 12 AWG Black, 500 Feet = WUL12BK-D

EXAMPLE WITH STRIPE: 12 AWG Red/Violet, 500 Feet = WUL12RD-7-D

*500 foot minimums for all stripes

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SAE BATTERY CABLE

(SGT) J1127 & J378 105°C 50V

Starter or Ground Thermoplastic (SGT) insulated battery cable conforms to SAE specifications J1127 and J378. Insulated with 105°C PVC. SGT is intended for 50V or less applications. The polyvinyl chloride insulation provides excellent resistance to moisture, acids, alkalis, oil, gasoline, flame, and abrasion.

FEATURES:

- Type II stranded bare copper conductor
- Color coded PVC insulation
(See chart for specifics per gauge.)
- Temperature Range: -20°C to 105°C
- Voltage Rating: 50V
- Resistant To: Acid, Alkalis, Abrasion, Flame,
Gasoline, Oil, Ozone, Moisture, Fungus

COMPLIANCES:

S.A.E. SGT J1127 & J378
Coast Guard: 33 CFR part 183.430

PART NUMBER (A)	AWG	COND. STRAND THICKNESS	NOM. INSULATION THICKNESS	NOMINAL O.D.	STANDARD PUT-UP SIZES	APPRX. SHIP LBS./M
WSA6	6	49/.0226	.060	.334	C, TL, D, M	107
WSA4	4	70/.0226	.065	.375	C, TL, D	166
WSA2	2	133/.0226	.065	.450	C, TL, D	208
WSA1	1	133/.0243	.065	.515	C, TL, D	323
WSA1/0	1/0	133/.0282	.065	.530	C, TL, D	431
WSA2/0	2/0	133/.0308	.065	.595	C, TL, D	497

TECHNICAL DATA PAGE 77 FOR CIRCULAR MIL AREA OF CONDUCTORS.

COLOR	COLOR ABBR. (B)	6	4	2	1	1/0	2/0	PUT-UP DESIGNATION (C)	QTY.
BLACK	BK							-C	100
RED	RD							-TL	250
GREEN	GN							-D	500
WHITE	WH								

ORDERING INFORMATION:

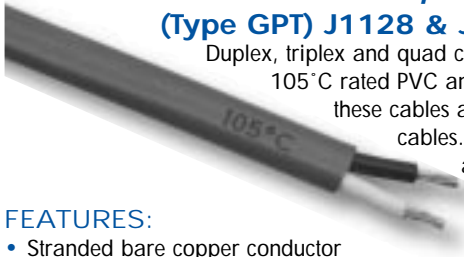
Order by standard put-up.

Combine Part Number (A) with Color Abbreviation (B) and Put-up Designation (C)

EXAMPLE: 2 AWG Red, 100 Feet. = WSA2RD-C

SAE DUPLEX, TRIPLEX, QUAD

(Type GPT) J1128 & J378 105°C 50V



Duplex, triplex and quad cables are constructed with type II stranded copper, insulated with 105°C rated PVC and a 105°C rated soft PVC jacket. The insulating compounds used for these cables are the same high quality, UL approved compounds used on boat cables. The finished product is more pliable and easier to use than typical automotive grade cables. For use on less than 50V applications such as automotive, trucks or trailers.

FEATURES:

- Stranded bare copper conductor
- Gray PVC outer jacket
- Black and White internal conductors
- Temperature Range: -20°C to 105°C
- Voltage Rating: 50V
- Resistant To: Acid, Alkalis, Abrasion, Flame, Gasoline, Oil, Ozone, Moisture, Fungus

COMPLIANCES:

S.A.E. J1128 & J378 Type GPT
(General Purpose, Thermoplastic Insulated)
Coast Guard: 33 CFR part 183.430

(A) PART NUMBER	AWG	NUMBER OF COND(S)	CONDUCTOR STRAND	NOMINAL O.D.	STANDARD PUT-UP	APPRX. SHIP LBS./M
WAUTO16/2	16	2	19/.0112	.159 X .262	C,D,M	40
WAUTO16/3	16	3	19/.0112	.159 X .365	C,D,M	65
WAUTO16/4	16	4	19/.0112	.159 X .468	C,D,M	80
WAUTO14/2	14	2	19/.0141	.173 X .290	C,D,M	57
WAUTO14/3	14	3	19/.0141	.173 X .420	C,D,M	83
WAUTO14/4	14	4	19/.0141	.173 X .550	C,D,M	99
WAUTO12/2	12	2	19/.0176	.208 X .350	C,D,M	84
WAUTO12/3	12	3	19/.0176	.208 X .500	C,D,M	121
WAUTO10/2	10	2	19/.0223	.242 X .418	C,D,M	112
WAUTO10/3	10	3	19/.0223	.242 X .590	C,D	169
WAUTO8/2	8	2	96/.0126*	.291 X .508	C,D	118

SEE TECHNICAL DATA PAGE 77 FOR CIRCULAR MIL AREA OF CONDUCTORS.

(B) PUT-UP DESIGNATION	QTY.
-C	100
-D	500
-M	1000

ORDERING INFORMATION:

Order by standard put-up.

Combine Part Number (A) with Put-up Designation (B)

EXAMPLE: 16 AWG 2 Conductor, 1000 Feet. = WAUTO16/2-C

BONDED WIRE

Bonded primary wires are made of two, three and four conductors of various colors parallel bonded. Bonded wire simplifies the installation of DC circuits. Typical applications are low voltage lights, trailer lights or where multiple conductors need to be routed quickly and easily. Bonded wire is constructed from 105°C SAE GPT primaries, it is an economical alternative to jacketed wire.

FEATURES:

- Type II stranded bare copper conductors
- Color Coded PVC insulation
- Temperature Range: -20°C to 105°C
- Voltage Rating: 50V
- Resistant To: Acid, Alkalies, Abrasion, Flame, Gasoline, Oil, Ozone, Moisture, Fungus
- Applications: Electrical installations operating at potentials of less than 50V

COMPLIANCES:

S.A.E. J1128 & J378 Type GPT
Coast Guard: 33 CFR part 183.430

Standard put-up sizes are 100, 500 and 1000 feet.

PART NUMBER	AWG	NUMBER OF CONDUCTORS	CONDUCTOR STRANDING	APPRX. SHIP LBS./M
WB16BK-RD	16	2	19/.0112	25
WB16BK-BL	16	2	19/.0112	25
WB16BK-GY	16	2	19/.0112	25
WB16BK-PK	16	2	19/.0112	25
WB16-3	16	3	19/.0112	38
WB16-4	16	4	19/.0112	50
WB14BK-RD	14	2	19/.0141	35
WB14BK-BL	14	2	19/.0141	35
WB14BK-GY	14	2	19/.0141	35
WB14-3	14	3	19/.0141	52

TECHNICAL DATA PAGE 77 FOR CIRCULAR MIL AREA OF CONDUCTORS.

ORDERING INFORMATION:

Order by standard put-up size.



SIGNAL INTERFERENCE

When a particular installation is prone to EMI (Electromagnetic), RFI (Radio Frequency), ESI (electrostatic), interference from either internal or external sources, some form of cable shielding will be required. The types of interference, or noise, cables are exposed to can determine the type of shielding required. There are basically four type of noise which will affect the wiring or cabling of an instrument or control circuit: static, magnetic, common mode and crosstalk.

STATIC NOISE. This refers to signal distortion due to the electrical field radiated by a voltage source, which has coupled into the signal-bearing circuit. Simple shielding of the full circuit is a typical means of mitigating this electrostatic type of interference. Foil shields, which offer 100% shielding efficiency, have proven most effective against this type of interference. It is critical that the shield be continued to, and completely encompass, the transmitting and receiving ends of the circuit if high levels of noise reduction are required. Effective grounding of the shield is also required; "floating" of non-grounded shields only partially reduce the effects of noise. To effectively ground the shield, the non-insulated "drain" wire must be grounded on both ends of the circuit.

MAGNETIC NOISE. Magnetic fields, radiated by power wiring found in large AC motors, transformers and knife switches, can set up current flows in opposition to the instrument circuit field. The result is the superimposing of a noise current on the signal current. The simplest and best means of mitigating the effects of such magnetic interference is by simple twisting of the cable elements.

COMMON MODE NOISE. Common mode interference is the result of currents flowing between different potential grounds located at various points within a system. Receivers with very high common mode rejection ratios minimize this type of interference.

CROSSTALK. This refers to the superimposing of either pulsed DC or standard AC signals carried on one wire pair to another wire pair in close proximity. Although pair twist tends to reduce crosstalk levels, the most effective means of mitigation is individual pair shielding coupled to pair twist.

COAXIAL CABLES

Pacer stocks a wide variety of coaxial cables, including most standard configurations as well as specialized constructions created for marine environmental conditions. Pacer maintains access to the more popular 50 and 75 ohm designs and other difficult to attain 93 ohm and miniature coaxial products for smaller high speed applications. Let us help you find the proper cable for your application.

50 OHM COAXIAL CABLES

PART NUMBER	COND. AWG	INSUL. MATERIAL	SHIELD COVERAGE	JKT. MATERIAL/ NOM. O.D.	NOMINAL CAP.		VELOCITY PROPAGATION	NOMINAL IMPEDANCE Ω
					pF/ft	pF/m		
MRG8/U1154	13 (7x21) Bare Copper	Solid Polyethylene	95% Bare Copper Braid 1.2 Ω /M	Black PVC .405	29.5	96.76	66	52
MRG8/U1180	9 1/2 Bare Copper	Solid Polyethylene	100% Bonded Foil + 88% Tinned Copper Braid 1.8 Ω /M	Black PVC .405	24.0	78.72	84	50
MRG8/U1198	11 (19x24) Bare Copper	Solid Polyethylene	95% Bare Copper Braid 1.2 Ω /M	Black PVC .405	26.0	85.28	78	50
MRG8MINI	16 (19x28) Bare Copper	Cellular Polyethylene	95% Bare Copper Braid 3.7 Ω /M	Black PVC .242	28.0	91.84	78	50
MRG8XW	16 (19x28) Tinned Copper	Solid Polyethylene	95% Tinned Copper Braid 3.7 Ω /M	White PVC .242	28.0	91.84	78	50
MRG58A/U	20 (19x.0071) Bare Copper	Solid Polyethylene	95% Tinned Copper Braid 4.1 Ω /M	Black PVC .195	30.8	101.02	66.0	50
MRG58A/UW	20 (19x.0071) Tinned Copper	Solid Polyethylene	95% Tinned Copper Braid 4.1 Ω /M	White PVC .195	30.8	101.02	66.0	50
MRG213/U	13 (7x21) Bare Copper	Solid Polyethylene	95% Bare Copper Braid 1.2 Ω /M	Black PVC .405	30.8	101.02	66.0	50
MRG214/U	13 (7x.0296) .089 Silver Coated Copper	Solid Polyethylene	98% 2 Silver Coated Copper Braid .70 Ω /M	Black PVC .425	30.8	101.02	66.0	50

75 OHM COAXIAL CABLES

MRG6/U	18 Solid Copper Clad Steel	Cellular Polyethylene	100% Flexfoil +61% Tinned Copper Braid 5.2 Ω /M	Black PVC .270	17.3	56.74	78	75
MRG6/UW	18 Solid Copper Clad Steel	Cellular Polyethylene	100% Flexfoil +95% Tinned Copper Braid 5.2 Ω /M	White PVC .270	17.3	56.74	78	75
MRG11/U	14 Solid Bare Copper	Cellular Polyethylene	95% Flexfoil Copper Braid 1.24 Ω /M	Black Polyethylene .405	17.3	56.75	78	75
MRG59/U	22 Solid Copper Clad Steel	Cellular Polyethylene	100% Flexfoil +40% Aluminum Braid 55.8 Ω /M	Black PVC .238	16.5	54.12	78	80
MRG59/UW	22 Solid Copper Clad Steel	Solid Polyethylene	95% Tinned Copper Braid 2.6 Ω /M	White PVC .242	20.5	N/A	66%	73

ORDERING INFORMATION:

Cut as Required.

COAXIAL CABLE CONNECTORS

PART NUMBER	CONNECTOR TYPE	FOR CABLE TYPE	PLATING TYPE
EPL259	UHF SERIES-PLUG	RG 8, 11, 213, 214	NICKEL
EPL259S	UHF SERIES-PLUG	RG 8, 11, 213, 214	SILVER
EUG175	REDUCER FOR PL259	RG 58	NICKEL
EUG175S	REDUCER FOR PL259S	RG 58	SILVER
EUG176	REDUCER FOR PL259	RG 59, 62, 8X	NICKEL
EUG176S	REDUCER FOR PL259S	RG 59, 62, 8X	SILVER
EPL258	JACK-JACK PL259 COUPLER		NICKEL
EF59	F-CONN. PLUG	RG 59, 62, 8X	NICKEL
EF6 F-CONN. PLUG	RG 6	NICKEL	
EF59WP	F-CONN. PLUG WATERPROOF	RG 59, 62, 8X	CADMIUM
EF6WP	F-CONN. PLUG WATERPROOF	RG 6	CADMIUM
EF81	F-CONN. FEMALE-FEMALE COUPLER		NICKEL
EBNC-58	BNC SERIES 3 PC.	RG 58	NICKEL
EBNC-59	BNC SERIES 3 PC.	RG 59, 62, 8X	NICKEL
EBNC-58	TNC SERIES 3 PC.	RG 58	NICKEL



EPL259



EUG175 & EUG176



EPL258



EF59 & EF6



EF59WP & EF6WP



EF81

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MULTI-CONDUCTOR SHIELDED CABLES

Multi-conductor shielded cables are primarily used to provide R.F. interference protection. Their applications range from internal and external interconnection of electronic equipment to data transmission and signaling systems. Unless otherwise specified our shielded cables have 100% aluminum/polyester foil tape with a 25% overlap and a stranded tinned copper drain wire.

FEATURES:

- Finely stranded tinned copper conductors
- Color coded PVC insulation
- Shield: 100% aluminum/polyester foil with a stranded tinned copper drain wire
- Gray PVC jacket
- Temperature Range - 20°C to 80°C (some cables may vary, call for specific information)
- Voltage Rating: 300V
- Resistant To: Acid, Alkalis, Abrasion, Ozone, Flame
- Applications: Computer interconnections
Remote control circuits
Data transmission
Industrial Equipment

COMPLIANCES:

NEC Article 800 Type CM (UL: 75(C))
UL Style 2464 (UL: 80°C, 300V)
CSA PCC (CSA: 60°C)
Passes UL 70,000 Btu Vertical Tray Flame Test
Passes CSA FT4 Flame Test

PART NUMBER	# OF COND.	COND. STRAND	NOM. INSULATION THICKNESS	NOMINAL JACKET THICKNESS	NOMINAL O.D.
M22/2F	2	7/30	.010	.032	.169
M22/3F	3	7/30	.010	.032	.177
M22/4F	4	7/30	.010	.032	.190
M22/6F	6	7/30	.010	.032	.219
M22/8F	8	7/30	.010	.032	.235
M22/10F	10	7/30	.010	.032	.269
M22/15F	15	7/30	.010	.032	.304
M22/20F	20	7/30	.010	.032	.335
M22/25F	25	7/30	.010	.032	.369
M20/2F	2	7/28	.015	.032	.207
M20/3F	3	7/28	.015	.032	.217
M20/4F	4	7/28	.015	.032	.236
M20/6F	6	7/28	.015	.032	.276
M20/8F	8	7/28	.015	.032	.297
M20/10F	10	7/28	.015	.032	.345
M20/15F	15	7/28	.015	.032	.393
M20/20F	20	7/28	.015	.032	.435
M18/2F*	2	16/30	.013	.037	.227
M18/3F*	3	16/30	.013	.037	.238
M18/4F	4	16/30	.010	.035	.245
M18/6F	6	16/30	.017	.032	.310
M18/8F	8	16/30	.017	.032	.330
M18/10F	10	16/30	.017	.032	.390
M18/15F	15	16/30	.017	.032	.450
M16/2F*	2	19/.0117	.013	.037	.243
M16/2F*	2	19/.0117	.013	.037	.243
M16/3F*	3	19/.0117	.013	.037	.255
M16/4F	4	19/.0117	.017	.032	.290
M16/6F	6	19/.0117	.017	.032	.350
M16/8F	8	19/.0117	.017	.032	.380
M14/2F*	2	19/.0147	.013	.042	.290
M14/3F*	3	19/.0147	.013	.042	.300
M12/2F*	2	19/.0185	.013	.042	.320
M12/3B**	3	65/30	.020	.030	.380

*Compliance's: NEC Article 725 Power-Limited Tray Cable (UL: 105°C, 300V).
Passes UL 70,000 Btu Vertical Tray Flame Test.

** Braid Shield. Compliance's: NEC Article 800 Type CM, UL Style 2095

ORDERING INFORMATION:
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MULTI-PAIRED SHIELDED AND INDIVIDUALLY FOIL SHIELDED CABLES

Multi-paired shielded cables are specialty cables designed where total isolation of signal is required. Pacer offers a variety of paired cables for a wide range of applications. Twisted paired cables are used to mitigate magnetic noise from sources such as AC motors or transformers. The foil shields will reduce static noise or signal distortion due to the electrical field radiated by a voltage source which has coupled into the signal-bearing circuit. If crosstalk is a problem use individually shielded pairs. Listed are our most popular selections, if your application requires a cable not listed let us source it for you.

FEATURES:

- Finely stranded tinned copper conductors
- Color coded PVC insulation
- All constructions
- Shield: 100% aluminum/polyester foil with a stranded tinned copper drain wire
- Each individually shielded pair contains a tinned copper drain wire
- Gray PVC jacket
- Temperature Range -20°C to 80°C (Except where otherwise noted)
- Voltage Rating: 300V
- Resistant To: Acid, Alkalis, Abrasion, Ozone, and Flame

MULTI-PAIR, OVERALL SHIELD

Applications: Computers, Ind. Equipment, Data Transmission, Control Circuits

Features: Provides good flexibility, Superior shielding where noise rejection is critical.

Compliances: NEC Art.800 Type CM, UL Style 2464, CSA PCC FT4

PART NUMBER	# OF PAIRS	COND. STRAND	NOM. INSULATION THICKNESS	NOMINAL JACKET THICKNESS	NOMINAL O.D.
M22/2PRF	2	7/30	.010	.032	
M22/4PRF	4	7/30	.010	.032	.190
M22/6PRF	6	7/30	.010	.032	.219
M22/8PRF	8	7/30	.010	.032	.235

MULTI-PAIR, INDIVIDUALLY SHIELDED w/OVERALL SHIELD

Applications: Computers, Ind. Equipment, Control circuits where total isolation of signal is required

Features: Excellent high frequency properties, Mechanical durability

Compliances: NEC Art.800 Type CM, UL Style 2835, CSA PCC FT1

PART NUMBER	# OF PAIRS	COND. STRAND	NOM. INSULATION THICKNESS	NOMINAL JACKET THICKNESS	NOMINAL O.D.
M22/2PRIF	2	7/30	.010	.028	.208

MULTI-PAIR, INDIVIDUALLY SHIELDED NO OVERALL SHIELD

Compliances: NEC Art.800 Type CM, UL Style 2919, CSA PCC FT1

PART NUMBER	# OF PAIRS	COND. STRAND	NOM. INSULATION THICKNESS	NOMINAL JACKET THICKNESS	NOMINAL O.D.
M22/3PRIF	3	7/30	.011	.032	.292

POWER-LIMITED TRAY CABLE, INDIVIDUALLY SHIELDED PAIRS

Applications: Burglar Alarms, Power Limited Circuits, Intercom Systems, Computer Interconnects

Features: Superior temperature characteristics, Robust, highly durable, Sunlight resistant jacket

Compliances: NEC Art.725 (UL: 105(C, 300V), UL Style 2464, CSA PCC FT1

PART NUMBER	# OF PAIRS	COND. STRAND	NOM. INSULATION THICKNESS	NOMINAL JACKET THICKNESS	NOMINAL O.D.
M18/2PRIF	2	16/30	.015	.042	.380
M18/3PRIF	3	16/30	.015	.053	.437

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MULTI-CONDUCTOR CABLES

Pacer stocks a large variety of cables ranging from 12 gauge to 22 gauge, with the number of individual conductors varying from 2 to as many as 25. These cables are used for control purposes such as remote signaling as well as communications and broadcast applications. Our multi-conductor cables are insulated with PVC (polyvinyl chloride). Conductors are tinned for excellent corrosion resistance. These cables are manufactured to meet the latest UL, CSA and NEC requirements. Because temperatures and voltages may not be the same from cable to cable, call for specifications on the item you require. See Round Boat Cables for multi-conductor cables 16 AWG and larger with 2, 3 or 4 conductor configurations. Page 7.

FEATURES:

- Finely stranded tinned copper conductors
- Color coded PVC conductors
- Gray PVC jacket
- Temperature Range -20°C to 80°C (some cables may vary, call for specific information)
- Voltage Rating: 300V
- Resistant To: Acid, Alkalis, Abrasion, Ozone, Flame
- Applications: Public address and intercom systems
Remote control circuits
Internal telephones

COMPLIANCES:

NEC Article 800 Type CM (UL: 75°C)
UL Style 2464 (UL: 80°C, 300V)
CSA PCC (CSA: 80°C)
Passes UL 70,000 BTU Vertical Tray Flame Test
Passes CSA FT4 Flame Test

PART NUMBER	# OF COND.	COND. STRAND	NOM. INSULATION THICKNESS	NOMINAL JACKET THICKNESS	NOMINAL O.D.
M22/2*	2	7/30	.013	.037	.190
M22/3*	3	7/30	.013	.037	.198
M22/4	4	7/30	.010	.032	.190
M22/5	5	7/30	.010	.032	.203
M22/6	6	7/30	.010	.032	.219
M22/7	7	7/30	.010	.032	.225
M22/8	8	7/30	.010	.032	.235
M22/9	9	7/30	.010	.032	.249
M22/10	10	7/30	.010	.032	.269
M22/12	12	7/30	.010	.032	.276
M22/15	15	7/30	.010	.032	.304
M22/20	20	7/30	.010	.032	.335
M22/25	25	7/30	.010	.032	.369
M20/2*	2	7/28	.013	.037	.207
M20/3*	3	7/28	.013	.037	.217
M20/4	4	7/28	.016	.032	.236
M20/5	5	7/28	.016	.032	.254
M20/7	7	7/28	.016	.032	.275
M20/9	9	7/28	.016	.032	.317
M20/12	12	7/28	.016	.032	.354
M20/15	15	7/28	.016	.032	.393
M18/2*	2	16/30	.013	.037	.227
M18/3*	3	16/30	.013	.037	.238
M18/4*	4	16/30	.013	.037	.257
M18/5	5	16/30	.016	.032	.280
M18/7	7	16/30	.016	.032	.309
M18/9	9	16/30	.016	.032	.358
M18/12	12	16/30	.016	.032	.401
M18/15	15	16/30	.016	.032	.445
M18/25	25	16/30	.016	.032	.549
M16/5	5	19/.0117	.021	.032	.334
M16/7	7	19/.0117	.021	.032	.364
M16/8	8	19/.0117	.021	.032	.395
M16/9	9	19/.0117	.021	.032	.425
M16/12	12	19/.0117	.021	.032	.479
M16/15	15	19/.0117	.021	.032	.530
M16/25	25	19/.0117	.021	.032	.657

ORDERING INFORMATION:

Cut as required.

*Power-Limited Tray Cable, NEC Type PLTC, 105°C

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AUDIO CABLE

Pacer stocks audio cable in gauge sizes ranging from 20 AWG through 12 AWG. Audio cable is insulated with clear PVC. Polarity is distinguished by one tinned copper conductor, and one bare copper conductor.

FEATURES:

- Finely stranded tinned and bare copper conductors.
- Clear PVC insulation
- Temperature Range: -20°C to 80°C
- Voltage Rating: 90V
- Standard put-up sizes are 100, 500 and 1000 feet.
- Resistant To: Acid, Alkalis, Abrasion, Ozone, and Flame

PART NUMBER	AWG	CONDUCTOR STRANDING	NOMINAL O.D.	APPRX. SHIP LBS./M
W20-2ACLR	20	10/.0100	.093 x .160	13
W18-2ACLR	18	16/.0100	.100 x .187	17
W16-2ACLR	16	26/.0100	.112 x .210	25
W14-2ACLR	14	41/.0100	.120 x .230	35
W12-2ACLR	12	65/.0100	.160 x .335	55

ORDERING INFORMATION:

Order by standard put-up size.



STO CABLES

STO yellow "Ship-to-Shore" cable is constructed of finely stranded fully annealed copper conductors insulated with color coded PVC and covered with tough thermoplastic (PVC) jacket. Made primarily for use as a portable cord. STO is designed to resist moisture, acids alkalis, ozone, and oil. Rated at 600V.

PART NUMBER	WIRE AWG	NUM. OF CONDUCTORS	STRANDING NUM./AWG.	NOMINAL O.D.	CURRENT AMPS*	APPRX. LBS/M
MSTO16/3	16	3	26/30	.390	13	87
MSTO10/3	10	3	105/30	.660	30	272
MSTO10/4	10	4	105/30	.715	25	333
MSTO6/3	6	3	266/30	.865	50	415
MSTO6/4	6	4	266/30	1.150	50	570
MSTO2/4	2**	4	665/30	1.500	100	1,195

*Ampacity is based on 1996 NEC Table 400-5 (A) with a 30°C ambient temperature. NOTE the ampacity chart is provide for engineering information only. Pacer cannot recommend or express the use of these ampacities since the exact application may need approval from the authority having local jurisdiction.

** White, Black and Red conductors are 2 AWG, Green conductor is 4 AWG.

ORDERING INFORMATION:

STO cable is cut in 50 or 100 foot length.

HOW TO DETERMINE THE SUM DIAMETER OF BUNDLED CABLES

Use this chart as a guide to help determine the proper diameter size of material to purchase.

1. **Determine the sum of the cable diameter to be covered = (C).** (Refer to the charts in the Wire and Cable section for dimensional information.)

EX:: 3 wires @ 10 AWG (UL) .185 x 3 = .555
 2 wires @ 14 AWG (UL) .141 x 2 = .282
 1 wire @ 16 AWG (UL) .123 x 1 = .123

SUM TOTAL: .960

2. **Determine constant for harness = (K)**

Num. of Cables	1	2	3	4	5	6	7	8	9	10
K	3.15	2.58	2.18	1.95	1.74	1.58	1.48	1.39	1.32	1.29
Num. of Cables	11	12	13	14	15	16	17	18	19	20
K	1.21	1.15	1.11	1.07	1.03	.99	.98	.95	.93	.91

EX: The constant (K) for 6 wires = 1.58

3. **Determine the diameter of the combined wires = (D)**

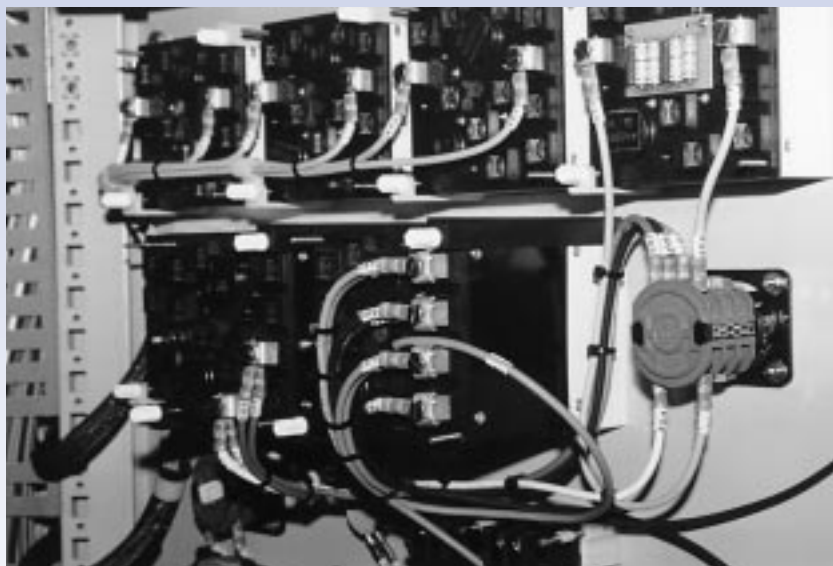
$$\frac{C \times K}{3.1416} = \text{DIAMETER (D)}$$

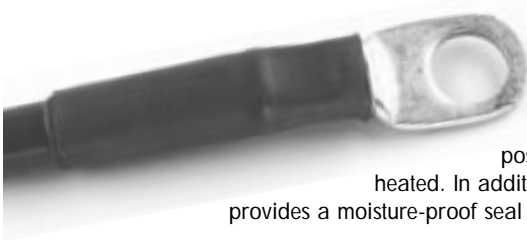
EX: $\frac{(C) .96 \times (K) 1.58}{3.1416} = (D) .483$

4. **Choose the (D) factor closest to your harness diameter.**

(D)	.294	.347	.420	.525	.630	.840
Size	3/8"	7/16"	1/2"	5/8"	3/4"	1"

The closest (D) factor to .483 is .525 or 5/8". Use Wire Management materials which will accommodate 5/8" diameter cables.





3-TO-1 ADHESIVE LINED, HIGH SHRINK RATIO

3-to-1 is a semi-flexible, cross-linked polyolefin tube which possesses a meltable inner lining of adhesive that flows when heated. In addition to insulation and mechanical protection, this tubing provides a moisture-proof seal for encapsulation of wires, splices, breakouts, and components.

FEATURES:

- 3:1 Shrink ratio.
- Continuous operating temperature range of -55°C to 110°C.
- Semi-Flexible
- Moisture sealing
- Flame retardant (except clear)

APPLICABLE SPECIFICATIONS:

AMS 3634
MIL-I-23053/4 - Class 1

PART NUMBER	EXPANDED I.D. INCHES	RECOVERED I.D. INCHES	RECOVERED WALL THICKNESS	AVAILABLE COLORS
BEHS-1/8	.125	.023	.038	BK, RD, CL
BEHS-3/16	.188	.060	.045	BK, RD, CL
BEHS-1/4	.250	.080	.047	BK, RD, CL
BEHS-3/8	.375	.135	.050	BK, RD, CL
BEHS-1/2	.500	.195	.055	BK, RD, CL
BEHS-3/4	.750	.313	.065	BK, RD, CL
BEHS-1	1.000	.400	.075	BK, RD, CL
BEHS-1.5	1.500	.600	.120	BK
BEHS-2.05	2.050	.800	.150	BK

ORDERING INFORMATION:

BK = Black, RD = Red, CL = Clear
Combine PART NUMBER with COLOR. EX: BEHS-1/2BK = 1/2" BK
All sizes sold in 48" lengths.

HEAVY WALL TUBING



Heavy wall heat shrinkable tubing affords maximum reliability for insulating and sealing electrical connections and terminations. BHW is tough and durable, installs quickly and easily protecting electrical connections in the most adverse conditions including direct burial and submersible installations. BHW is coated internally with a dual purpose thermoplastic liner which flows and encapsulates when heated. When cooled the tubing offers the mechanical strength of a superior adhesive and the corrosion protection of a high quality mastic.

FEATURES:

- 3:1 Shrink ratio.
- Higher than usual dielectric strength at 500 volts/mil thickness
- Highly abrasion and impact resistant
- The thermoplastic liner will adhere to PVC, neoprene, polyolefins, EPR, as well as steel, aluminum, and lead
- Easy installation, shrinks when heated over 120°C

APPLICABLE SPECIFICATIONS:

U.L. 486D - Insulated wire connects for use with underground conductors
C.S.A. C22.2 No. 198 - Underground cable splicing kits
ANSI C119.1 - Sealed insulated underground connector systems rated at 600V

PART NUMBER	EXPANDED I.D. INCHES	RECOVERED I.D. INCHES	APPLICATION RANGE AWG* (INCHES)	RECOVERED WALL THICKNESS
BHW-3/4BK	.750	.240	#6-#1 (.25-.65)	.09
BHW-3/4RD	.750	.240	#6-#1 (.25-.65)	.09
BHW-1.1BK	1.100	.350	1/0-4/0 (.40-.95)	.12
BHW-1.1RD	1.100	.350	1/0-4/0 (.40-.95)	.12

ORDERING INFORMATION:

BK = Black, RD = Red
All sizes sold in 12" lengths.

*Recommended cable size range for single conductor.

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2-TO-1 FLEXIBLE, MULTI-PURPOSE

BHS is made from a cross-linked polyolefin, offering excellent electrical, chemical and physical properties. BHS is excellent for insulation, harnessing, strain relief and identification purposes.

FEATURES:

- 2:1 Shrink ratio.
- Continuous operating temperature range of -55°C to 135°C.
- Flexible
- High tensile strength
- Flame retardant (except clear)
- UL/CSA/MIL approved
- Resistant to common fluids and solvents

APPLICABLE SPECIFICATIONS:

U.L. 224, 125°C
C.S.A. 125°C
MIL-I-23053/5

PART NUMBER	EXPANDED I.D. INCHES	RECOVERED I.D. INCHES	RECOVERED WALL INCHES	AVAILABLE COLORS
BHS-1/16	.062	.031	.018	BK, RD, CL, WH, GN, BL, YL
BHS-1/8	.125	.063	.020	BK, RD, CL, WH, GN, BL, YL
BHS-3/16	.188	.094	.020	BK, RD, CL, WH, GN, BL, YL
BHS-1/4	.250	.125	.025	BK, RD, CL, WH, GN, BL, YL
BHS-3/8	.375	.188	.025	BK, RD, CL, WH, GN, BL, YL
BHS-1/2	.500	.250	.025	BK, RD, CL, WH, GN, BL, YL
BHS-3/4	.750	.375	.030	BK, RD, CL, WH, GN, YL
BHS-1	1.000	.500	.035	BK, RD, CL
BHS-1.5	1.500	.750	.040	BK
BHS-2	2.000	1.000	.045	BK
BHS-3	3.000	1.500	.050	BK
BHS-4	4.000	2.000	.055	BK

ORDERING INFORMATION:

BK = Black, RD = Red, CL = Clear, WH = White, GN = Green, BL = Blue, YL = Yellow
Combine PART NUMBER with COLOR. EX: BHS-1/2RD = 1/2" Red
All sizes sold in 48" lengths.

TECHNICAL DATA:

Properties	Test Method	Typical Values
Tensile Strength	ASTM D2671	2300PSI
Ultimate Elongation	ASTM D2671	400%
Operating Temp.	—	-55°C to +135°C
Min. Shrink Temp.	—	100°C
Longitudinal Change	ASTM D2671	± 5%
Dielectric Strength	ASTM 876	800 volts/mil
Volume Resistivity	ASTM 876	1016 ohm-cm
Fluid Resistance	MIL-I-23053/5	Good to Excellent
Corrosion Resistance	MIL-I-23053/5	Non-Corrosive
Fungus Resistance	ASTM G21	No Growth
Water Absorption	ASTM D570	0.1% (max)

HEAT SHRINK SIZE SELECTOR GUIDE FOR 2-TO-1 TUBING

WIRE AWG	RECOMMENDED TUBING SIZE
24	1/16"
22	1/16"
20	3/32"
18	1/8"
16	3/16"
14	3/16"
12	3/16"
10	1/4"
8	1/4" OR 3/8"
6	3/8" OR 1/2"
4	1/2" OR 3/4"
2	3/4" OR 1"

NOTE: The chart above is only a general recommendation. Insulation varies with different types of wire, a different diameter of tubing may actually be required. Also, when choosing a size consider any components or connectors that may need to be covered

WIRING DUCT



Wire management, protection and organization becomes simplified with the use of slotted wall wiring duct. The restricted slot design allows wires to be added or removed by simply deflecting the fingers on the side of the duct. The restricted slot then retains the wire preventing their accidental removal. Wiring duct is unique in that wires can be easily added and removed at any time. The cover is flush with the base for mounting in tight areas. Constructed from rigid PVC.

FEATURES:

- Rigid, Non-Flammable Polyvinyl Chloride
- Flammability Rating U.L. 94V-0
- Temperature up to 50°C (122°F)
- Available in White or Light Gray
- Resistant to Acids, Alkalis, Fuels, Oils
- Rounded edges along slots protect wires and hands from abrasion
- Non-slip cover design

APPLICATIONS:

Wiring of electrical control panels where breakouts are frequent and when adding or removing wire is a factor. The superior product to use when organizing large numbers of wires into a small, professionally laid out area.

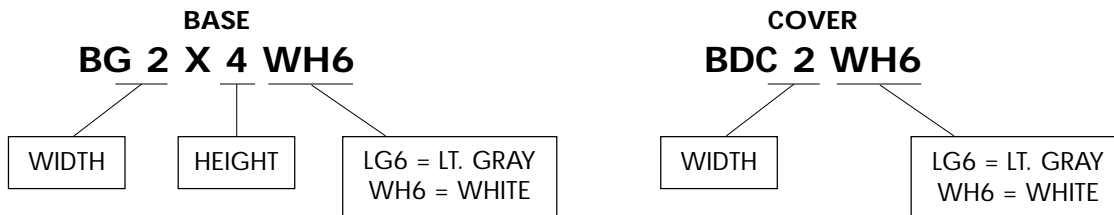
FOR OPTIMAL USE:

Follow the formula below to determine the maximum number of wires used in various sizes of wiring duct, based on a 50% fill capacity.

$$\text{Number of wires} = \frac{\text{Duct W x H}}{2 \times (\text{Wire O.D.})^2}$$

Cutting wiring duct is easily achieved by using a fine tooth hand saw for small quantities. For large quantities use a fine tooth bandsaw or circular saw.

PART NUMBER INFORMATION



PART NUMBER	NOMINAL DUCT SIZES		MAX. NUMBER OF 14 AWG (WUL) WIRES	COVER PART NUMBER
	WIDTH INCH	HEIGHT INCH		
BG1X1 BG1X2	1.00	1.00 2.00	26 52	BDC1
BG1.5X1 BG1.5X1.5	1.50	1.00 1.50	39 58	BDC1.5
BG2X1 BG2X2 BG2X4	2.00	1.00 2.00 4.00	52 104 207	BDC2
BG3X3	3.00	3.00	233	BDC3
BG4X2 BG4X3 BG4X4	4.00	2.00 3.00 4.00	207 311 414	BDC4

ORDERING INFORMATION:

Add: LG6 = for Lt. Gray Sold in 6 ft. lengths.
 WH6 = for White **Cover is ordered separately.**

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SPLIT CONDUIT

BSC Split Conduit is an excellent general purpose cable and harness protector. Convoluted tubing provides an efficient method for binding wire harness assemblies, supplying protection against abrasion, crushing and impact while reducing installation damage. It is economical and quick to install.

FEATURES:

- Protection from heat, sunlight, salt, friction and vibration
- Longitudinally split for easy installation
- Lightweight
- Economical
- Operating temperature -20°C to 93°C
- Black UV resistant polyethylene

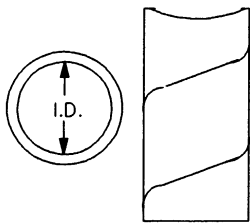
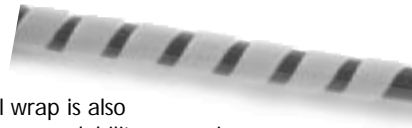
PART NUMBER	SIZE	I.D. RANGE INCHES	O.D. RANGE (INCHES)	STANDARD PUT-UP
BSC1/4	1/4"	.236-.264	.376-.400	100ft
BSC3/8	3/8"	.337-.362	.491-.516	100ft
BSC1/2	1/2"	.484-.509	.670-.695	100ft
BSC5/8	5/8"	.605-.630	.790-.836	100ft
BSC3/4	3/4"	.730-.755	.960-.985	100ft
BSC1	1"	1.00-1.039	1.278-1.306	100ft
BSC1.25	1.125"	1.250-1.276	1.437-1.484	50ft
BSC1.5	11.5"	1.500-1.528	1.858-1.925	50ft
BSC2	2"	1.980-2.035	2.343-2.409	50ft

ORDERING INFORMATION:

See standard put length.

SPIRAL WRAP

Spiral wrap provides abrasion protection for wire and cable insulation as well as hydraulic and pneumatic tubing. Excellent for harnessing multiple cables into a single manageable bundle. Spiral wrap is also handy for kink-proofing all types of tubing. The spiral cut allows for expendability, easy wire breakouts at any point and excellent flexibility. For maximum abrasion resistance butt the edges together while installing, for flexibility leave a gap between the edges.



FEATURES:

- Available in natural polyethylene and black (UV) weather-resistant polyethylene
- Tool supplied in each package
- Flexible, neat, fast
- Easy wire breakouts
- Operating temperature -20°C to 80°C
- Melt temperature 115°C
- UL recognized
- Resistant to: Acids, Solvents, gas and oil

PART NUMBER	FOR NATURAL ADD	FOR (UV) BLACK ADD	SIZE I.D.	BUNDLE DIAMETER RANGE	STANDARD PUT UP
BSW1/8	C	B	.125	1/16" TO 1/2"	100
BSW1/4	C	B	.250	3/16" TO 2"	100
BSW3/8	C	B	.35	5/16" TO 3"	100
BSW1/2	C	B	.500	3/8" TO 4"	100
BSW3/4	C	B	.750	5/8" TO 5"	100
BSW1	C	B	1.000	7/8" TO 6"	100

ORDERING INFORMATION:

For Natural add a "C" EX: BSW1/2B = 1/2" Black UV resistant spiral wrap
 For (UV) Black add a "B" Available in 100ft. rolls.

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EXPANDABLE SLEEVING

Braided expandable sleeving provides a unique lightweight harnessing solution. Made from P.E.T. (Polyethylene Terephthalate) expandable sleeving will provide continuous abrasion protection while the flexible open weave will not trap heat or moisture. The flexibility and braid design also allows it to be installed over irregular shapes.

FEATURES:

- Continuous abrasion resistance for wires, cables and tubing
- Lightweight
- Braided design will not trap heat or moisture
- Rated for use up to 257°F (125°C)
- UL recognized, CSA certified

PART NUMBER	NOMINAL I.D. INCHES	NOM. DIAMETER RANGE (INCHES)	STANDARD PUT-UP
B1/4FLEX	1/4"	.094-.250	100ft
B1/2FLEX	1/2"	.250-.750	100ft
B3/4FLEX	3/4"	.500-1.25	100ft
B1.25FLEX	1-1/4"	.750-1.50	100ft
B1.5FLEX	1-1/2"	1.00-2.25	50ft
B1.75FLEX	1-3/2"	1.25-2.75	50ft

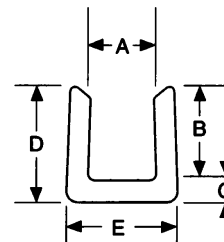
ORDERING INFORMATION:

See standard put-up length.



GROMMET EDGING

BGE Grommet Edging is used primarily to line panel edges and knockouts where the chaffing of passing wires is a concern. Made from natural nylon, it is ideal for the protection of glass, sheet metal, panelboard or other sheet materials. Grommet edging is available in 8 sizes, of 100ft. lengths, for sheet materials from .030" to .250". In most applications grommet edging will grip tightly by itself, if not, a small application of epoxy will secure it.



FEATURES:

- Natural Nylon
- 8 stocked sizes
- UL Flammability 94V-2

PART NUMBER	A MAX. PANEL THICKNESS	B	C	D	E
BGE-040	.040	.150	.040	.190	.125
BGE-052	.052	.150	.040	.190	.125
BGE-062	.062	.155	.045	.200	.170
BGE-085	.085	.155	.045	.200	.170
BGE-100	.100	.175	.050	.220	.210
BGE-125	.125	.175	.050	.220	.205
BGE-187	.187	.222	.050	.270	.275
BGE-250	.250	.230	.050	.280	.370

ORDERING INFORMATION:

Available in 100ft. packs

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SKINTOP® II LIQUID TIGHT CONNECTORS

SKINTOP® II Liquid tight, non-metallic strain relief connectors are an easy method of sealing out moisture from electrical boxes or between bulkheads. SKINTOP® II connectors meet the most stringent demands of safety and operational reliability. The internal ratchet mechanism allows the cap to be tightened without twisting the cord as it compresses. An integrated locking system prevents the cap from loosening even when subjected to severe vibration. Used both as a strain relief and liquid tight connector, SKINTOP® II is an all in one connector for panels, switches, control boxes, submersible pumps, and many other applications.

FEATURES:

- International approvals, UL, CSA, VDE, SEV
- NPT Threads
- Continuous operating temperature range of -20°C to 80°C.
- Protection up to 70 PSI
- Resistant to common fluids and solvents
- Material: Polyamide - flame retardant and self-extinguishing nylon with neoprene bushing
- Seal: IP 68 (International Protection highest rating, comparable to NEMA 6)
- Available in gray

PART NUMBER	DIAMETER RANGE	A MOUNTING HOLE	B MAX. OVERALL LENGTH	C MAX. LENGTH	D WRENCHING NUT	E WRENCHING FLATS
BSLC-3/8	.157-.314	.675	1.692	.563	.218	.743
BSLC-1/2	.236-.476	.825	1.734	.563	.218	.938
BSLC-3/4	.545-.709	1.050	1.969	.563	.563	1.297
BSLC-1	.708-.984	1.303	2.283	.563	.563	1.654

ORDERING INFORMATION:

Order by the piece. Locking Nuts sold separately.



LOCKING NUTS

- Made from 6/6 gray nylon
- Meets UL flammability 94 V-2
- Maximum temperature rating 125°C

PART NUMBER	THREAD SIZE	G THICKNESS	H WRENCHING FLATS
BSLN-3/8	3/8"	.265	1.078
BSLN-1/2	1/2"	.265	1.078
BSLN-3/4	3/4"	.265	1.313
BSLN-1	1"	.265	1.625

ORDERING INFORMATION:

Order by the piece.

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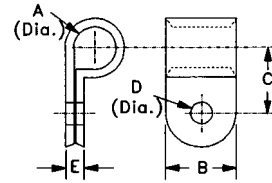
NYLON C-CLAMPS



Nylon C-Clamps have a self aligning feature which eases installation and enhances appearance. Self-aligning clamps are available in natural 6/6 nylon or heat/UV stabilized black nylon. All sizes from 3/16" and larger are manufactured in durable 1/2" width. Mounted with a #10 screw BCCH C-Clamps are an economical, fast and efficient mounting system for a wide variety of materials including cables, harnesses, and hoses.

FEATURES:

- Stocked in Natural and Heat/UV Stabilized Black 6/6 Nylon
- Self-Aligning
- 1/2" Width for strength
- Sizes from 1/8" to 1-1/2"
- UL Flammability 94 V-2neoprene bushing



PART NUMBER (NATURAL)	PART NUMBER (BLACK)	SIZE	A	B	C	D	E
BCCH02-C	BCCH02-C0	1/8"	.114	.333	.375	.167	.257
BCCH03-C	BCCH03-C0	3/16"	.172	.375	.500	.203	.241
BCCH04-C	BCCH04-C0	1/4"	.234	.407	.500	.203	.241
BCCH05-C	BCCH05-C0	5/16"	.297	.445	.500	.203	.280
BCCH06-C	BCCH06-C0	3/8"	.359	.484	.500	.203	.291
BCCH07-C	BCCH07-C0	7/16"	.422	.522	.500	.203	.263
BCCH08-C	BCCH08-C0	1/2"	.484	.560	.500	.203	.272
BCCH09-C	BCCH09-C0	9/16"	.547	.590	.500	.203	.236
BCCH10-C	BCCH10-C0	5/8"	.609	.637	.500	.203	.290
BCCH11-C	BCCH11-C0	11/16"	.672	.694	.500	.203	.327
BCCH12-C	BCCH12-C0	3/4"	.734	.726	.500	.203	.326
BCCH13-C	BCCH13-C0	13/16"	.797	.776	.500	.203	.323
BCCH14-C	BCCH14-C0	7/8"	.859	.833	.500	.203	.310
BCCH16-C	BCCH16-C0	1"	.984	.881	.500	.203	.292
BCCH20-C	BCCH20-C0	1-1/4"	1.227	1.010	.500	.203	.339
*BCCH24-C	*BCCH24-C0	1-1/2"	1.500	1.114	.500	.203	.218

*Not Self-Aligning.

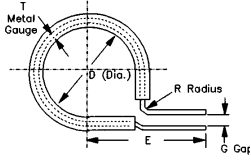
ORDERING INFORMATION:

Available in 100pcs bags.



STAINLESS-STEEL CUSHION CLAMPS

Stainless-Steel Cushion Clamps are designed for mounting wires, cables or hoses where weight and vibration are a factor. Stainless-steel clamps offer strength and durability. BSSC are composed of 302/321 stainless steel with black neoprene cushions for protection of harnesses or hoses. Neoprene cushions also serve to dampen vibrations. The strength and corrosion resistance of stainless-steel combined with the protection of neoprene provide a long term, reliable mounting solution.



FEATURES:

- Stainless steel meets MIL-S-5059/AMS5510
- General purpose neoprene AMS3209
- 1/4" Mounting hole
- 1/2" Width for strength
- Sizes from 1/4" to 4"

ADVANTAGES OVER ALUMINUM:

Stainless-steel will not pit and become brittle with prolonged exposure to salt water environment.

PART NUMBER	SIZE (INCHES)	D	E	G	R	T	WIDTH
BSSC04-1/4	1/4"	.250	.529	.062	.062	.032	.500
BSSC06-3/8	3/8"	.375	.592	.062	.062	.032	.500
BSSC08-1/2	1/2"	.500	.654	.062	.062	.032	.500
BSSC10-5/8	5/8"	.625	.780	.062	.109	.032	.500
BSSC12-3/4	3/4"	.750	.842	.062	.109	.032	.500
BSSC14-7/8	7/8"	.875	.889	.062	.109	.032	.500
BSSC16-1	1"	1.000	.951	.062	.109	.032	.500
BSSC20-1.25	1-1/4"	1.250	1.092	.094	.125	.032	.500
BSSC24-1.5	1-1/2"	1.500	1.217	.094	.125	.032	.500
BSSC28-1.75	1-3/4"	1.750	1.342	.094	.125	.032	.500
BSSC32-2	2"	2.000	1.475	.125	.125	.040	.500
BSSC40-2.5	2-1/2"	2.500	1.728	.125	.125	.040	.500
BSSC44-2.75	2-3/4"	2.750		.125	.125	.040	.500
BSSC48-3	3"	3.000	1.976	.125	.125	.040	.500
BSSC64-4	4"	4.000		.125	.125	.040	.500

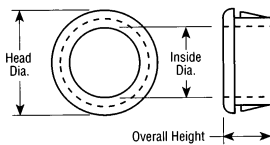
ORDERING INFORMATION:

Order by the piece.



SNAP BUSHINGS

Snap Bushings are used to eliminate sharp edges and to protect wires when passing through holes. Designed to accommodate a variety of panel or box thickness, snap bushings will easily "snap" into place and resist up to 35 pounds of pull.



PART NUMBER	MOUNTING HOLE DIAMETER	INSIDE DIAMETER	HEAD DIAMETER	OVERALL HEIGHT
BSB-1/4	1/4"	1/8"	.312	.312
BSB-3/8	3/8"	1/4"	.468	.406
BSB-1/2	1/2"	3/8"	.578	.406
BSB-5/8	5/8"	1/2"	.718	.406
BSB-3/4	3/4"	5/8"	.843	.406
BSB-7/8*	7/8"	11/16"	.953	.453
BSB-1	1"	3/4"	1.125	.453
BSB-1.25	1-1/4"	15/16"	1.359	.453
BSB-1.375	1-3/8"	1	1.468	.453
BSB-1.5	1-1/2"	1-5/16"	1.609	.453
BSB-1.75	1-3/4"	1 3/8"	1.875	.453
BSB-2	2"	1-5/8"	2.125	.453

* Fit standard 1/2" electrical knockouts.

ORDERING INFORMATION

Order by the piece.



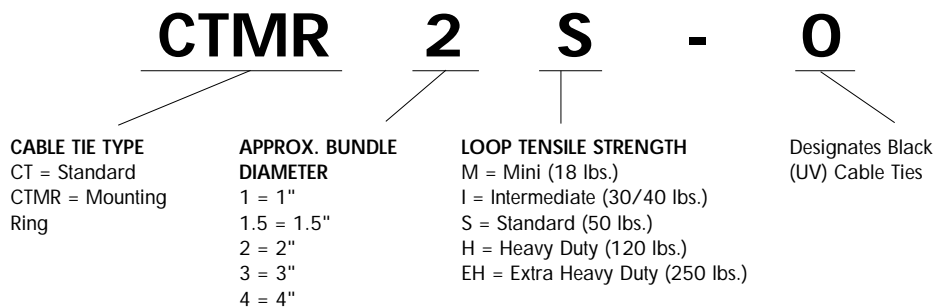
CABLE TIES

Cable ties are the most widely used and versatile bundling and harnessing material available. Pacer offers a wide selection in both size and capacity. Cable ties are stocked in natural 6/6 nylon and weather resistant, UV stabilized, black 6/6 nylon. Sizes range from ties with a maximum of 1 inch diameter to ties that have a diameter up to 9 inches.

PHYSICAL PROPERTIES OF NYLON CABLE TIES

DESIGN CRITERIA	NATURAL 6/6 NYLON	WEATHER RESISTANT 6/6 NYLON
TENSILE STRENGTH 73°C (psi)	11,200	9,000
COLOR	NATURAL	BLACK
UL FLAMMABILITY	UL 94V-2(1/16")	UL 94V-2(1/16")
WATER ABSORPTION (24 Hrs)	1.2%	1.2%
ULTRAVIOLET LIGHT RESISTANCE	POOR	GOOD
MAX. CONTINUOUS USE TEMP.	185°F	185°F
MIN. CONTINUOUS USE TEMP.	-40°F	-40°F
LOOP TENSILE STRENGTH @ 120°F 20% RH		
	MIN. (M)	18 LB.
	INT. (I)	30/40 LB.
	STD. (S)	50 LB.
	HVY. (H)	120/175 LB.
	X-HVY (EH)	250 LB.

PART NUMBER SYSTEM



STANDARD

PART NUMBER NATURAL	PART NUMBER BLACK	PACKAGE QUANTITY	CROSS SECTION	LENGTH (INCHES)	MIN. LOOP WIDTH (INCHES)	MAX. TENSILE STRENGTH (LBS.)	BUNDLE DIAMETER (INCHES)
CT1M-C	CT1M-CO	100	Min.	3.9	.10	18	.87
CT1M-M	CT1M-MO	1000	Min.	3.9	.10	18	.87
CT1.5I-C	CT1.5I-CO	100	Inter.	5.6	.14	40	1.38
CT1.5I-M	CT1.5I-MO	1000	Inter.	5.6	.14	40	1.38
CT2S-C	CT2S-CO	100	Std.	7.4	.19	50	1.88
CT2S-M	CT2S-MO	1000	Std.	7.4	.19	50	1.88
CT3S-C	CT3S-CO	100	Std.	11.5	.19	50	3.00
CT3S-M	CT3S-MO	1000	Std.	11.5	.19	50	3.00
CT3H-L	CT3H-LO	50	Hwy.	11.4	.30	120	3.00
CT3H-TL	CT3H-TLO	250	Hwy.	11.4	.30	120	3.00
CT4S-C	CT4S-CO	100	Std.	14.5	.19	50	4.00
CT4S-M	CT4S-MO	1000	Std.	14.5	.19	50	4.00
CT4H-L	CT4H-LO	50	Hwy.	14.5	.30	120	4.00
CT4H-TL	CT4H-TLO	250	Hwy.	14.5	.30	120	4.00
CT7LH-L	CT7LH-LO	50	Lt. Hwy.	24.7	.30	120	7.00
CT9LH-L	CT9LH-LO	50	Lt. Hwy.	30.6	.30	120	9.00

PACER MARINE - SARASOTA
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 EAST COAST SALES AND
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MOUNTING RING CABLE TIES

PART NUMBER NATURAL	PART NUMBER BLACK	PACKAGE QUANTITY	CROSS SECTION	LENGTH (INCHES)	WIDTH (INCHES)	MIN. LOOP TENSILE STRENGTH (LBS.)	MAX. BUNDLE DIAMETER (INCHES)
CTMR1M-C	CTMR1M-CO	100	Min.	3.9	.10	18	.87
CTMR1M-M	CTMR1M-MO	1000	Min.	3.9	.10	18	.87
CTMR1.5I-C	CTMR1.5I-CO	100	Inter.	5.6	.14	40	1.38
CTMR1.5I-M	CTMR1.5I-MO	1000	Inter.	5.6	.14	40	1.38
CTMR2S-C	CTMR2S-CO	100	Std.	7.4	.19	50	1.88
CTMR2S-M	CTMR2S-MO	1000	Std.	7.4	.19	50	1.88
CTMR4S-C	CTMR4S-CO	100	Std.	14.5	.19	50	4.00
CTMR4S-M	CTMR4S-MO	1000	Std.	14.5	.19	50	4.00
CTMR4H-L	CTMR4H-LO	50	Hwy.	14.5	.30	120	4.00
CTMR4H-TL	CTMR4H-TLO	250	Hwy.	14.5	.30	120	4.00

ORDERING INFORMATION:

Order by standard package quantity.

CABLE TIE MOUNTS

Pacer offers three styles of cable tie mounts.

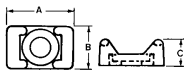


CTM are screw fastened nylon cradles which provide maximum stability and rigidity to the wire bundle. They are available in natural or ultraviolet resistant black.

CTMTP are screw fastened multiple tie plates. These plates allow multiple wire bundles to be quickly fastened in a neat organized fashion. These plates can be especially useful when separating A/C cables to avoid heat build-up between conductors.

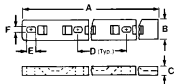
CAB are 4-way adhesive backed mounts. Adhesive mounts are fast and easy to use. Peel the backing paper off and apply to any clean, dry, smooth, grease-free surface. These mounts are composed of ABS plastic and have a rubber backing.

SCREW DOWN MOUNTS



PART NUMBER NATURAL	PART NUMBER BLACK	PACKAGE QUANTITY	A	B	C	USED WITH CABLE TIES*	MOUNT METHOD
CTM1S6	CTM1S6BK	100	.505	.325	.230	M	#6 Screw
CT2S8	CT2S8BK	100	.585	.375	.270	M,I,S	#8 Screw
CT3S10	CT3S10BK	100	.875	.625	.380	M,I,S,H	#8 Screw
	CTMEH25BK	25	1.65	.740	.610	EH	1/4" Screw

MULTIPLE TIE MOUNTING PLATES



PART NUMBER NATURAL	PACKAGE QUANTITY	A	B	C	D	E	F	USED WITH CABLE TIES*	MOUNT METHOD
CTMTP3-10	PC	4.25	.50	.125	1.25	.30	.20	M,I,S	#10 Screw
CTMTP6-10	PC	9.59	.62	.203	1.50	.30	.20	M,I,S,H	#10 Screw

ADHESIVE BACKED MOUNTS



PART NUMBER NATURAL	PART NUMBER BLACK	PACKAGE QUANTITY	A	B	C	USED WITH CABLE TIES*	MAX. STATIC LOAD LBS.
CABM.5		100	.50	.50	.195	M	.13
CABM.75	CABM.75BK	100	.75	.75	.195	M, I	.30
CABM1	CABM1BK	100	1.00	1.00	.204	M, I, S	.50

ORDERING INFORMATION:

Order by standard package quantity.

*Cable tie cross section sizes: M = Miniature, I = Intermediate, S = Standard, LH = Light Heavy, H = Heavy, EH = Extra Heavy



3M DUAL LOCK

3M Dual Lock is a 1" wide, self-adhering, reclosable fastening system. 3M stem type locking system is five times stronger than conventional hook and loop fasteners. The adhesive backing will adhere instantly to many surfaces. When pressing together, an "audible" snap assures secure closure.

Part Number: **BDLOCK-BK** 2 - 1" rolls, 1@170 stems, 1@400 stems. 4.9 yards each.

ORDERING INFORMATION:

Available in mini packs of 4.9 yards.

3M ELECTRICAL TAPE

3M 3M Super 33+

Scotch Brand Super 33+ is a premium-grade, 7-mil tape that applies well at -18°C/0°F and has an operating temperature range up to 105°C/220°F. Use Super 33+ as a primary insulation for wire and cable splices up to 600V and for fixture and wire splices up to 1 kV.



FEATURES:

- 7-mil (18mm) Thick
- -18°C/0°F to 105°C/220°F
- Hot and Cold Weather Resistant
- UL Listed, CSA Certified
- 3/4" x 66"
- RESISTS: abrasion, UV rays, moisture, alkalis, solvents and many more

Part Number: **ETBLK105**

3M 3M Scotch 35

3M Scotch 35 color coded, American made, electrical tapes are general tapes are general purpose insulating tapes. They are economical and durable with excellent resistance to a wide range of contaminant's and weather conditions.



FEATURES:

- 7-mil (18mm) Thick
- Indoor and Outdoor use
- For use up to 80°C/176°F
- Flame retardant
- UL Listed, CSA Certified
- 3/4" x 66"
- RESISTS: abrasion, UV rays, moisture, alkalis, solvents and many more

PART NUMBER	COLOR
ETBRN80	BROWN
ETRED80	RED
ETORG80	ORANGE
ETYEL80	YELLOW
ETGRN80	GREEN
ETBLU80	BLUE
ETVIO80	VIOLET
ETGRY80	GRAY
ETWHT80	WHITE

3M 3M Temflex

3M Temflex is an economical, general purpose tape for indoor/outdoor use.

**FEATURES:**

- 7-mil (18mm) Thick
- Indoor and Outdoor use
- Flame retardant
- Rated for use up to 80°C/176°F
- UL Listed, CSA Certified
- 3/4" x 60"
- RESISTS: abrasion, UV rays, moisture, alkalis, solvents and many more

Part Number: **ETBLK80**

3M 3M 130C Linerless Rubber Splicing Tape

3M 130C is a highly conformable linerless rubber (EPR), high-voltage insulating tape formulated to provide excellent thermal dissipation of splice heat. Designed for use in splicing and terminating wires and cables, moisture sealing electrical connections, bus bar insulating, and end-sealing cables.

**FEATURES:**

- Indoor and Outdoor use
- Flame retardant
- Rated for use up to 90°C continuous, short term overload service to 130°C
- Provides immediate moisture seals and void-free buildups
- Used for low and high-voltage (through 69 kV) applications
- Meets requirements of HHI-553C, Grade A & B and ASTM D-4388, Type III

PART NUMBER	DESCRIPTION
ET130C-1	1" x 30'
ET130C-1.5	1.5" x 30'

**SILICONE RUBBER, SELF-FUSING TAPE**

Stretchy, non-sticky, self-fusing silicone rubber tape forms an air and water tight bond around an object, it can even be wrapped around an object underwater. The tape will fuse to itself within minutes after wrapping. 1000's of uses.

FEATURES:

- Available in black, red, green or white.
- 1" width, 30 mils thick, 12 feet per roll

PART NUMBER	DESCRIPTION
ETSILICON-12-BK	BLACK
ETSILICON-12-RD	RED
ETSILICON-12-GN	GREEN
ETSILICON-12-WH	WHITE

ORDERING INFORMATION:

All tapes can be ordered by the roll.

TERMINALS & LUGS



NON-INSULATED
BRAZED



VINYL
FUNNEL ENTRY



NYLON FUNNEL
ENTRY WITH
INSULATION
SUPPORT SLEEVE



EPOXY
HEAT SHRINKABLE
TERMINALS

PART NUMBER SYSTEM

T	NF	14	-	10	R
/	/	/		/	/
TERMINAL TYPE	INSULATION	WIRE RANGE		STUD SIZE	TONGUE CONFIGURATION
T = RING, FORK or PIN	BLANK = NON-INSULATED	18 = #22-18 AWG		6 = #6	FF = FLANGED FORK
TAE = TINNED CLOSED	E = ADHESIVE HEAT SHRINK	14 = #16-14 AWG		8 = #8	P = PIN
END LUGS	N = NYLON	10 = #12-10 AWG		10 = #10	R = RING
TBS = BUTT SPLICE	NF = NYLON, FUNNEL	8 = #8 AWG		14 = 1/4"	SLF = SHORT LOCKING FORK
TC, TL, TF = BATTERY	ENTRY w/INSULATION	6 = #6 AWG		56 = 5/16"	DISCONNECT CONFIG.
TERMINALS	SLEEVE	4 = #4 AWG		38 = 3/8"	A = ADAPTER
TD = DISCONNECTS	V = VINYL, FUNNEL ENTRY	2 = #2 AWG		12 = 1/2"	FI = FULLY INSUL.(FEMALE)
TB = BULLETS		1 = #1 AWG		TAB SIZE	FIM = FULLY INSUL.(MALE)
TL = BRAZED LUGS		1/0 = #0		(DISCONNECTS)	M = MALE
		2/0 = #00		110 = .110 x .032	PB = PIGGYBACK
		3/0 = #000		187 = .187 x .032	BLANK = FEMALE
		4/0 = #0000		250 = .250 x .032	

NYLON INSULATED TERMINALS WITH INSULATION GRIP SLEEVE

Pacer's premium non-sealing terminal. The 3-piece design allows for superior crimping and insulation grip. Terminals are constructed from pure annealed, electroplated tin copper, with a brazed seam and a serrated inner barrel. A permanently attached, funnel shaped, tin-plated brass sleeve encompasses the barrel and extends over the wire to be use as a insulation grip. The terminal is insulated with durable, abrasion resistant nylon.

Operating Temperature: 105°C/600V

VINYL INSULATED TERMINALS

Vinyl terminals combine the top quality construction of our non-insulated terminals with a specially designed PVC (polyvinyl chloride) insulation. The color coded vinyl is funneled to speed and simplify wire insertion without fraying strands. The vinyl insulation extends beyond the barrel to be crimped, forming an insulation support.

Operating Temperature: 105°C/600V

NON-INSULATED TERMINALS

Non-insulated terminals are constructed from pure annealed electroplated tin copper, with a brazed seam and a serrated inner barrel. The bell mouth entry eases installation of conductors. One piece construction provides an economical, high quality terminal. Non-insulated connectors are excellent to use if crimping and soldering a connection is necessary. They can also be handy if space constraints are a factor. Insulate these terminals with standard or adhesive heat shrink tubing.

PERFORMANCE REQUIREMENTS FOR #22 - #10 AWG TERMINALS ON COPPER WIRE:

MIL-T-7928G

AWG	22	20	18	16	14	12	10
A	9	11	16	22	32	45	55
B	7	-	7	8	5	5.5	4
C	15	19	38	50	70	110	150

UL 486A


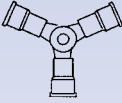
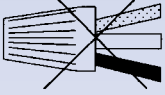
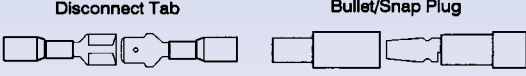
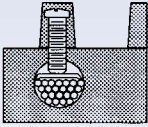
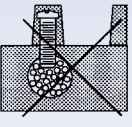
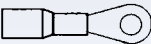


AWG	22	20	18	16	14	12	10
D	9	12	17	16	30	35	50
C	8	13	20	30	50	70	80

A = Test Current (AMPS)

B = Voltage Drop (MV) Max Allowable

C = Min. Tensile Strength (lbs) Pull-out force of the crimped terminal

D = Test Current for Max 50C Rise (AMPS)

TYPE	APPROVED CONNECTORS		DISAPPROVED CONNECTORS	
Splice	Butt Splice 	3 or 4 Ways 	Twist Wire Nut 	
	Friction 			
Set Screw	Indirect-bearing 	Direct-bearing 		
	Terminals 		Locking Fork 	Flanged Fork 

HEAT SHRINKABLE TERMINALS

Heat shrinkable terminals have quickly become the most requested connector among marine professionals. They uniquely solve several different conditions that undermine marine electrical circuits, such as corrosion. Excessive vibration and abrasion are controlled to a much greater extent than with traditional terminals. The ease and speed by which these connectors create a fully environmentally sealed connection is unmatched. Heat shrink terminals are constructed from high-grade, fully annealed, tinned plated copper with a brazed barrel seam. The insulation is a tough, quick-to-shrink polyolefin.

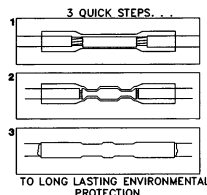
FEATURES:

- Protects terminations from water, condensation, salt spray and corrosion
- Provides strain relief
- Added vibration protection in rugged environments
- Cost effective by extending the longevity of wire
- Operating Temperature: -55°C to 125°C
- Shrink Ratio: Approx. 3 to 1 at 135°C
- Dielectric Strength: 900V/mil
- Volume Resistivity: 1015 ohm-cm³
- Available in gauge sizes 22 through 8

WIRE RANGE	STUD SIZE	PART NUMBER	INSUL. COLOR	STANDARD PACKAGE
BUTT SPLICES				
#22-18 AWG		TBSE18	RED	25, 50, 100, 500, 1000
#16-14 AWG		TBSE14	BLUE	25, 50, 100, 500, 1000
#12-10 AWG		TBSE10	YELLOW	25, 50, 100, 500
#8 AWG		TBSE8	PINK	10, 25, 50, 100, 250
RING TERMINALS				
#22-18 AWG	#6	TE18-6R	RED	25, 50, 100, 500, 1000
	#8	TE18-8R	RED	25, 50, 100, 500, 1000
	#10	TE18-10R	RED	25, 50, 100, 500, 1000
	1/4"	TE18-14R	RED	25, 50, 100, 500, 1000
	5/16"	TE18-56R	RED	25, 50, 100, 500, 1000
#16-14 AWG	3/8"	TE18-38R	RED	25, 50, 100, 500, 1000
	#6	TE14-6R	BLUE	25, 50, 100, 500, 1000
	#8	TE14-8R	BLUE	25, 50, 100, 500, 1000
	#10	TE14-10R	BLUE	25, 50, 100, 500, 1000
	1/4"	TE14-14R	BLUE	25, 50, 100, 500, 1000
#12-10 AWG	5/16"	TE14-56R	BLUE	25, 50, 100, 500, 1000
	3/8"	TE14-38R	BLUE	25, 50, 100, 500, 1000
	1/2"	TE14-12R	BLUE	25, 50, 100, 500, 1000
	#6	TE10-6R	YELLOW	25, 50, 100, 500
	#8	TE10-8R	YELLOW	25, 50, 100, 500
#8 AWG	#10	TE10-10R	YELLOW	25, 50, 100, 500
	1/4"	TE10-14R	YELLOW	25, 50, 100, 500
	5/16"	TE10-56R	YELLOW	25, 50, 100, 500
	3/8"	TE10-38R	YELLOW	25, 50, 100, 500
	1/2"	TE10-12R	YELLOW	25, 50, 100, 500
LOCKING "SNAP" FORKS				
#22-18 AWG	#6	TE18-6SLF	RED	25, 50, 100, 500, 1000
	#8	TE18-8SLF	RED	25, 50, 100, 500, 1000
	#10	TE18-10SLF	RED	25, 50, 100, 500, 1000
#16-14 AWG	#6	TE14-6SLF	BLUE	25, 50, 100, 500, 1000
	#8	TE14-8SLF	BLUE	25, 50, 100, 500, 1000
	#10	TE14-10SLF	BLUE	25, 50, 100, 500, 1000
#12-10 AWG	1/4"	TE14-14SLF	BLUE	25, 50, 100, 500, 1000
	#6	TE10-6SLF	YELLOW	25, 50, 100, 500
	#8	TE10-8SLF	YELLOW	25, 50, 100, 500
#8 AWG	#10	TE10-10SLF	YELLOW	25, 50, 100, 500
	1/4"	TE10-14SLF	YELLOW	25, 50, 100, 500
DISCONNECTS				
	FEMALE	MALE		
#22-18 AWG	TDE18-250	TDE18-250M	RED	25, 50, 100, 500, 1000
#16-14 AWG	TDE14-250	TDE14-250M	BLUE	25, 50, 100, 500, 1000
#12-10 AWG	TDE10-250	TDE10-250M	YELLOW	25, 50, 100, 500

ORDERING INFORMATION:

Order by standard package.



INSTALLATION:

STEP 1: Strip wire 0.3" for butt splices or .25" for ring terminals. Insert into crimp barrel.

STEP 2: Crimp using the 3M TR-490 or any tool for pre-insulated terminals.

STEP 4: Heat splice or terminal from the crimped section out to the wire, with a heat source until tubing recovers.



MULTILINK - CRIMPED, SOLDERED AND SEALED ELECTRICAL CONNECTIONS

ABYC states that solder should not be the sole means of connection for marine applications. Multilink solves the need to get reliable strength and conductivity that solder offers with the mechanical strength of a crimped terminal. Multilink goes a step further by providing an integral, heat shrinkable, adhesive, polyolefin tubing. For the ultimate in reliable marine splicing use multilink.

FEATURES:

- Flux coated, pre-measured, low temperature solder sleeve
- Zipper brazed terminal seam for superior crimp performance
- Seals terminations from water, condensation, salt spray, and corrosion
- Provides strain relief
- Added vibration protection in rugged environments
- Cost effective by extending the longevity of wire
- Operating Temperature: -55°C to 125°C
- Shrink Ratio: Approx. 3 to 1 at 135°C
- Available in gauge sizes 22 through 10

INSTALLATION INSTRUCTIONS:

1. Strip wire 5/16", insert into crimp barrel. Repeat for the other side
2. Crimp using the 3M TR-490, Sargent VT3120CT, or Klein VT1005
3. Heat Splice or terminal from the crimped section out to the wire until the adhesive flows
4. Focus the heat on the terminal and solder ring until the solder flows

MULTILINK SPLICES

WIRE RANGE	PART NUMBER	INSUL. COLOR	STANDARD PACKAGE
#22-18 AWG	TBML18	RED	10, 25, 50, 100
#16-14 AWG	TBML14	BLUE	10, 25, 50, 100
#12-10 AWG	TBML10	YELLOW	10, 25, 50, 100

ORDERING INFORMATION:

Ordered by standard package.

BUTT SPLICES

For use whenever two wires need to be connected. Available in three styles: premium nylon insulated, vinyl insulated and non-insulated. Non-insulated butt splices have a brazed seam to prevent separation during crimping. All butt splices have a bell shaped wire entry with a serrated inner barrel for added pull-out strength.

WIRE RANGE	NYLON INSULATED	VINYL INSULATED	NON-INSULATED	INSULATION COLOR	STANDARD PACKAGE
#22-18 AWG	TBSN18	TBSV18	TBS18	RED	10, 25, 50, 100
#16-14 AWG	TBSN14	TBSV14	TBS14	BLUE	10, 25, 50, 100
#12-10 AWG	TBSN10	TBSV10	TBS10	YELLOW	10, 25, 50, 100

ORDERING INFORMATION:

Ordered by standard package.



RING TERMINALS

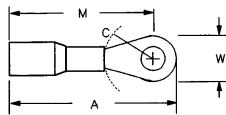
Rings terminals are available in all three configurations, nylon insulation grip, funnel entry vinyl, and non-insulated terminals. Ring terminals are the most secure type of tongue style because they cannot slip off a screw or stud, they should be used on all key circuits.

RANGE	WIRE STUD SIZE	NYLON INSULATED	VINYL INSULATED	NON-INSULATED	INSUL. COLOR	A	W	C	M	STANDARD PACKAGE
22-18 AWG	#6	TNF18-6R	TV18-6R	T18-6R	RED	.80	.25	.20	.69	50, 100, 500, 1000
	#8	TNF18-8R	TV18-8R	T18-8R	RED	.91	.31	.27	.75	50, 100, 500, 1000
	#10	TNF18-10R	TV18-10R	T18-10R	RED	.91	.31	.27	.75	50, 100, 500, 1000
	1/4"	TNF18-14R	TV18-14R	T18-14R	RED	1.11	.46	.38	.88	50, 100, 500, 1000
	5/16"	TNF18-56R	TV18-56R	T18-56R	RED	1.11	.46	.38	.88	50, 100, 500, 1000
16-14 AWG	#6	TNF14-6R	TV14-6R	T14-6R	BLUE	.92	.31	.27	.75	50, 100, 500, 1000
	#8	TNF14-8R	TV14-8R	T14-8R	BLUE	.92	.31	.27	.75	50, 100, 500, 1000
	#10	TNF14-10R	TV14-10R	T14-10R	BLUE	.92	.31	.27	.75	50, 100, 500, 1000
	1/4"	TNF14-14R	TV14-14R	T14-14R	BLUE	1.13	.46	.38	.88	50, 100, 500, 1000
	5/16"	TNF14-56R	TV14-56R	T14-56R	BLUE	1.13	.46	.38	.88	50, 100, 500, 1000
12-10 AWG	#6	TNF10-6R	TV10-6R	T10-6R	YELLOW	1.06	.31	.33	.91	50, 100, 500
	#8	TNF10-8R	TV10-8R	T10-8R	YELLOW	1.06	.31	.33	.91	50, 100, 500
	#10	TNF10-10R	TV10-10R	T10-10R	YELLOW	1.06	.31	.33	.91	50, 100, 500
	1/4"	TNF10-14R	TV10-14R	T10-14R	YELLOW	1.24	.52	.40	.98	50, 100, 500
	5/16"	TNF10-56R	TV10-56R	T10-56R	YELLOW	1.24	.52	.40	.98	50, 100, 500
12-10 AWG	#6	TNF10-38R	TV10-38R	T10-38R	YELLOW	1.32	.58	.44	1.03	50, 100, 500
	#8	TNF10-38R	TV10-38R	T10-38R	YELLOW	1.32	.58	.44	1.03	50, 100, 500
	#10	TNF10-38R	TV10-38R	T10-38R	YELLOW	1.32	.58	.44	1.03	50, 100, 500
	1/2"	TNF14-38R	TV14-38R	T14-38R	BLUE	1.21	.53	.43	.93	50, 100, 500, 1000
	1/2"	TNF14-12R	TV14-12R	T14-12R	BLUE	1.31	.71	.50	1.10	50, 100, 500, 1000

A and M dimensions apply to insulated terminals only.

ORDERING INFORMATION:

Order by standard package.



FORK TERMINALS

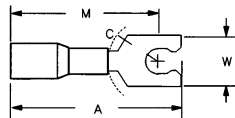
Pacer stocks two variations to the standard "fork or spade" terminal. Marine applications require a means of securing the terminal to a post or screw beyond just the pressure of the screw to the terminal itself. Two innovations to the straight fork have been made, locking forks or "Snap Spades" and flanged forks. Locking forks have projections inside the fork causing the connector to "snap" onto the screw or bolt holding the terminal captive. Flanged forks have the ends turned up, holding the terminal captive should the screw loosen. Functionally, fork terminals are great to use in rework situations where it can be difficult to completely remove the fastener. Pacer has captive forks available in nylon funnel entry with insulation grip, funnel entry vinyl, and brazed seam non-insulated.



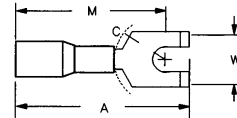
WIRE RANGE	STUD SIZE	NYLON INSULATED	VINYL INSULATED	NON-INSULATED	INSUL. COLOR	A	W	C	M	STANDARD PACKAGE
SHORT LOCKING FORKS										
22-18 AWG	#6	TNF18-6SLF	TV18-6SLF	T18-6SLF	RED	.80	.25	.20	.68	50, 100, 500, 1000
	#8	TNF18-8SLF	TV18-8SLF	T18-8SLF	RED	.85	.29	.23	.73	50, 100, 500, 1000
	#10	TNF18-10SLF	TV18-10SLF	T18-10SLF	RED	.86	.33	.23	.73	50, 100, 500, 1000
16-14 AWG	#6	TNF14-6SLF	TV14-6SLF	T14-6SLF	BLUE	.80	.25	.20	.68	50, 100, 500, 1000
	#8	TNF14-8SLF	TV14-8SLF	T14-8SLF	BLUE	.85	.29	.23	.73	50, 100, 500, 1000
	#10	TNF14-10SLF	TV14-10SLF	T14-10SLF	BLUE	.86	.33	.23	.73	50, 100, 500, 1000
12-10 AWG	1/4"	TNF14-14SLF	TV14-14SLF	T14-14SLF	BLUE	.95	.44	.33	.79	50, 100, 500, 1000
	#6	TNF10-6SLF	TV10-6SLF	T10-6SLF	YELLOW	.89	.25	.20	.77	50, 100, 500
	#8	TNF10-8SLF	TV10-8SLF	T10-8SLF	YELLOW	.94	.29	.28	.82	50, 100, 500
12-10 AWG	#10	TNF10-10SLF	TV10-10SLF	T10-10SLF	YELLOW	.95	.33	.28	.82	50, 100, 500
	1/4"	TNF10-14SLF	TV10-14SLF	T10-14SLF	YELLOW	1.04	.45	.34	.88	50, 100, 500

WIRE RANGE	STUD SIZE	NYLON* INSULATED	NON-INSULATED	INSUL. COLOR	A	W	C	M	STANDARD PACKAGE
FLANGED FORKS									
22-18 AWG	#6	TN18-6FF	—	RED	.78	.28	.20	.63	50, 100, 500, 1000
	#8	TN18-8FF	T18-8FF	RED	.89	.31	.23	.64	50, 100, 500, 1000
	#10	TN18-10FF	—	RED	.89	.38	.23	.64	50, 100, 500, 1000
16-14 AWG	#6	TN14-6FF	T14-6FF	BLUE	.78	.28	.20	.63	50, 100, 500, 1000
	#8	TN14-8FF	T14-8FF	BLUE	.89	.31	.23	.64	50, 100, 500, 1000
	#10	TN14-10FF	—	BLUE	.89	.38	.23	.64	50, 100, 500, 1000
12-10 AWG	#8	TN10-8FF	—	YELLOW	1.02	.37	.26	.78	50, 100, 500
	#10	TN10-10FF	T10-10FF	YELLOW	1.02	.37	.26	.78	50, 100, 500

* Nylon insulated flanged forks are not funnel entry. A and M dimensions apply to insulated terminals only.



Short Locking Forks



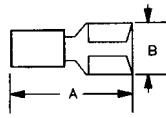
Flanged Forks

ORDERING INFORMATION:

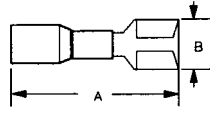
Order by standard package.

DISCONNECTS

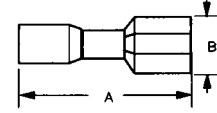
Also known as quick connect or slip-on connectors. Connection is accomplished by fitting the female part over the male tab. Holding force is excellent due to a indentation on the tongue of the female part which locks into a hole on the male tab. Available in non-insulated brazed seam, partially insulated vinyl (covers wire barrel only) or fully insulated nylon.



Non-Insulated Female/Male



Vinyl Partially Insulated



Nylon Fully Insulated

NON-INSULATED FEMALE/MALE

WIRE RANGE	TAB SIZE	FEMALE	MALE	A	B	STANDARD PACKAGE
22-18 AWG	.188 x .032	TD18-188	—	.59	.23	50, 100, 500, 1000
	.250 x .032	TD18-250	TD18-250M	.66	.29	50, 100, 500, 1000
16-14 AWG	.188 x .032	TD14-188	—	.59	.23	50, 100, 500, 1000
	.250 x .032	TD14-250	TD14-250M	.66	.29	50, 100, 500, 1000
12-10 AWG	.250 x .032	TD10-250	TD10-250M	.76	.29	50, 100, 500

VINYL PARTIALLY INSULATED

WIRE RANGE	TAB SIZE	FEMALE	MALE	A	B	STANDARD PACKAGE
22-18 AWG	.188 x .032	TDV18-188	—	.84	.23	50, 100, 500, 1000
	.250 x .032	TDV18-250	TDV18-250M	.89	.29	50, 100, 500, 1000
16-14 AWG	.188 x .032	TDV14-188	—	.84	.23	50, 100, 500, 1000
	.250 x .032	TDV14-250	TDV14-250M	.89	.29	50, 100, 500, 1000
12-10 AWG	.250 x .032	TDV10-250	TDV10-250M	1.04	.29	50, 100, 500

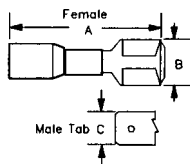
NYLON FULLY INSULATED

WIRE RANGE	TAB SIZE	FEMALE	MALE	A	B	STANDARD PACKAGE
22-18 AWG	.250 x .032	TDNF18-250FI	TDNF18-250FIM	.84/.97	.35/.40	50, 100, 500, 1000
16-14 AWG	.250 x .032	TDNF14-250FI	TDNF14-250FIM	.84/.97	.35/.40	50, 100, 500, 1000
12-10 AWG	.250 x .032	TDNF10-250FI	TDNF10-250FIM	1.07/1.17	.36/.40	50, 100, 500

*Dimension "B" refers to female disconnects only. Right angle disconnects available upon request.

ORDERING INFORMATION:

Order by standard package.



PIGGYBACKS DISCONNECTS

Piggybacks are female and male tabs combined into one disconnect. Primarily used to allow additional circuits to be added to existing equipment without costly rework. Available in vinyl insulation only.



WIRE RANGE	TAB SIZE	PART NUMBER	A	B	C	STANDARD PACKAGE
22-18 AWG	.250 x .032	TDV18-250PB	.87	.30	.25	50, 100, 500, 1000
16-14 AWG	.250 x .032	TDV14-250PB	.87	.30	.25	50, 100, 500, 1000
12-10 AWG	.250 x .032	TDV10-250PB	1.01	.30	.25	50, 100, 500

ORDERING INFORMATION:

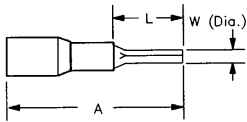
Order by standard package.

DISCONNECT ADAPTERS

Part Number: TD250A

Part Number: TD250FMF





PIN TERMINALS

Pin connectors are primarily designed for compression type terminal blocks. Available in vinyl insulation only.



WIRE RANGE	VINYL INSULATED	INSULATION COLOR	A	L	W	STANDARD PACKAGE
22-18 AWG	TV18-47P	RED	.84	.47	.08	50, 100, 500, 1000
16-14 AWG	TV14-47P	BLUE	.84	.47	.08	50, 100, 500, 1000
12-10 AWG	TV10-55P	YELLOW	1.12	.55	.11	50, 100, 500

ORDERING INFORMATION:

Order by standard package.

3-WAY AND 4-WAY CONNECTORS

3 or 4 ring terminals are tightly riveted together to allow the connection of multiple wires into one circuit. The center hole diameter is .160". Available in vinyl insulation only.



WIRE RANGE	3-W VINYL INSULATED	4-W VINYL INSULATED	STANDARD PACKAGE
22-18 AWG	TV18-3W	TV18-4W	50, 100, 500, 1000
16-14 AWG	TV14-3W	TV14-4W	50, 100, 500, 1000
12-10 AWG	TV10-3W	TV10-4W	50, 100, 500

ORDERING INFORMATION:

Order by standard package.

BULLET CONNECTORS

Bullet Connectors have advantages similar to disconnects, providing a reliable in-line connection. Terminals are made to close tolerances to produce holding friction when parts are mated.



WIRE RANGE	SIZE	PLUG PART NUMBER	RECEPTACLE PART NUMBER	INSULATION COLOR	STANDARD PACKAGE
22-18 AWG	.156	TBPV18-156	TBRV18-156	RED	50, 100, 500, 1000
22-18 AWG	.180	TBPV18-180	TBRV18-180	RED	50, 100, 500, 1000
16-14 AWG	.156	TBPV14-156	TBRV14-156	BLUE	50, 100, 500, 1000
16-14 AWG	.180	TBPV14-180	TBRV14-180	BLUE	50, 100, 500, 1000

ORDERING INFORMATION:

Order by standard package.

CRIMPABLE WIRE JOINTS

Also known as "pigtailed," wire joints can be used as a splice, wire butt, parallel or dead end cap. Each size has a minimum and maximum range of wires it will accept. Available in nylon insulation.



MIN/MAX* RANGE	PLUG PART NUMBER	INSULATION COLOR	STANDARD PACKAGE
2@18 - 2@16 AWG	TJN218-216	CLEAR	100, 500, 1000
4@18 - 2@12 AWG	TJN418-212	CLEAR	100, 500, 1000
3@14 - 4@12 AWG	TJN314-412	CLEAR	100, 500

ORDERING INFORMATION:

Order by standard package.



TINNED PLATED "CLOSED END" LUGS

General purpose seamless electrical terminals. Made from 100% pure electrolytic copper, fully annealed to prevent cracking while being crimped and while in service. Tinned plated for optimum corrosion resistance. All lugs have a flared "bell" shaped entry to facilitate wire insertion. Pacer's closed end lugs are uniquely made so that there is no exposed seam on the outside of the terminal.

FEATURES:

- Tinned plated, E.T.P. (Electrolytic Tough Pitch) CDA-110, ASTM-B-152 copper, rated at 100% conductivity
- UL and CSA Approved
- Flexible: A single, double or three-way connection can be made by stacking parts
- No exposed seams

WIRE RANGE	STUD SIZE	PART NUMBER	LENGTH	WIDTH	CLEARANCE	STANDARD PACKAGE
#8 AWG	#10	TAE8-10R-T	1.187	.438	.344	25, 50, 100, 500
	1/4"	TAE8-14R-T	1.187	.438	.344	25, 50, 100, 500
	5/16"	TAE8-56R-T	1.187	.438	.344	25, 50, 100, 500
	3/8"	TAE8-38R-T	1.344	.609	.406	25, 50, 100, 500
	1/2"	TAE8-12R-T	1.484	.766	.469	25, 50, 100, 500
# 6 AWG	#10	TAE6-10R-T	1.266	.438	.344	25, 50, 100, 500
	1/4"	TAE6-14R-T	1.266	.438	.344	25, 50, 100, 500
	5/16"	TAE6-56R-T	1.266	.438	.344	25, 50, 100, 500
	3/8"	TAE6-38R-T	1.406	.609	.406	25, 50, 100, 500
	1/2"	TAE6-12R-T	1.547	.766	.469	25, 50, 100, 500
# 4 AWG	#10	TAE4-10R-T	1.500	.531	.406	25, 50, 100, 500
	1/4"	TAE4-14R-T	1.500	.531	.406	25, 50, 100, 500
	5/16"	TAE4-56R-T	1.500	.531	.406	25, 50, 100, 500
	3/8"	TAE4-38R-T	1.500	.531	.406	25, 50, 100, 500
	1/2"	TAE4-12R-T	1.688	.766	.469	25, 50, 100, 500
# 2 AWG	1/4"	TAE2-14R-T	1.625	.609	.406	10, 25, 50, 100
	5/16"	TAE2-56R-T	1.625	.609	.406	10, 25, 50, 100
	3/8"	TAE2-38R-T	1.625	.609	.406	10, 25, 50, 100
	1/2"	TAE2-12R-T	1.750	.766	.469	10, 25, 50, 100
# 1 AWG	1/4"	TAE1-14R-T	1.719	.692	.406	10, 25, 50, 100
	5/16"	TAE1-56R-T	1.719	.692	.406	10, 25, 50, 100
	3/8"	TAE1-38R-T	1.719	.692	.406	10, 25, 50, 100
	3/8"	TAE1-12R-T	1.719	.692	.469	10, 25, 50, 100
# 1/0 AWG	1/4"	TAE1/0-14R-T	1.844	.734	.406	10, 25, 50, 100
	5/16"	TAE1/0-56R-T	1.844	.734	.406	10, 25, 50, 100
	3/8"	TAE1/0-38R-T	1.844	.734	.406	10, 25, 50, 100
	1/2"	TAE1/0-12R-T	1.844	.734	.469	10, 25, 50, 100
# 2/0 AWG	1/4"	TAE2/0-14R-T	2.063	.813	.500	10, 25, 50, 100
	5/16"	TAE2/0-56R-T	2.063	.813	.500	10, 25, 50, 100
	3/8"	TAE2/0-38R-T	2.063	.813	.500	10, 25, 50, 100
	1/2"	TAE2/0-12R-T	2.063	.813	.500	10, 25, 50, 100
# 3/0 AWG	1/4"	TAE3/0-14R-T	2.172	.906	.500	10, 25, 50, 100
	5/16"	TAE3/0-56R-T	2.172	.906	.500	10, 25, 50, 100
	3/8"	TAE3/0-38R-T	2.172	.906	.500	10, 25, 50, 10
	1/2"	TAE3/0-12R-T	2.172	.906	.500	10, 25, 50, 100
# 4/0 AWG	1/4"	TAE4/0-14R-T	2.344	.984	.547	10, 25, 50, 100
	5/16"	TAE4/0-56R-T	2.344	.984	.547	10, 25, 50, 100
	3/8"	TAE4/0-38R-T	2.344	.984	.547	10, 25, 50, 100
	1/2"	TAE4/0-12R-T	2.344	.984	.547	10, 25, 50, 100

Heavy Duty Starter/Battery Lugs with longer barrels and heavier wall thickness are available upon request.

ORDERING INFORMATION:

Order by standard package.

PACER MARINE - SARASOTA
CORPORATE HEADQUARTERS
NATIONAL AND OEM SALES
1-800-424-9549 • FAX: 941-379-9015

PACER MARINE - FT. LAUDERDALE
EAST COAST SALES AND
AFTER MARKET SALES
1-800-634-5031 • FAX: 954-763-8062

BRAZED SEAM TINNED BATTERY LUGS

Made from pure electrolytic copper for high conductivity and electro-plated with tin for maximum corrosion protection. Wire barrels are silver alloy brazed, allowing the lug to be crimped anywhere, even on the seam, without splitting. The inside of the barrel is serrated with "V" grooves, which when crimped, grip the wire adding to the holding power. These lugs are very sturdy and durable even in the most demanding conditions.



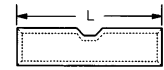
NON-INSULATED

FEATURES:

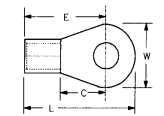
- Tinned plated, E.T.P. (Electrolytic Tough Pitch) CDA-110, ASTM-B-152 copper, rated at 100% conductivity
- UL and CSA Approved
- Flexible: A single, double or three-way connection can be made by stacking parts
- Silver Alloy Brazed Seam.



NYLON INSULATED



Butt Splices



Ring Lugs

BUTT SPLICES

WIRE RANGE	PART NUMBER NON-INS.	PART NUMBER NYLON INS.	INS. COLOR	L NON-INS.	L INSULATED	STANDARD PACKAGE
#8 AWG	TBS8	TBSN8	RED	.77	1.45	25, 50, 100, 500
#6 AWG	TBS6	TBSN6	BLUE	1.02	1.86	25, 50, 100, 500
#4 AWG	TBS4	TBSN4	YELLOW	1.20	2.03	25, 50, 100, 500
#2 AWG	TBS2			1.37		10, 25, 50, 100
#1/0	TBS1/0			1.52		10, 25, 50, 100
#2/0	TBS2/0			1.58		10, 25, 50, 100
#4/0	TBS4/0			1.58		10, 25, 50, 100

RING LUGS

WIRE RANGE	STUD SIZE	NON INS.	NYLON INS.	INS. COLOR	L NON-INS	E NON-INS	C	W	STANDARD PACKAGE
#8 AWG	#10	TL8-10R	TLNF8-10R	RED	.960	.720	.388	.374	25, 50, 100, 500
	1/4"	TL8-14R	TLNF8-14R	RED	.960	.720	.388	.374	25, 50, 100, 500
	5/16"	TL8-56R	TLNF8-56R	RED	1.007	.720	.388	.374	25, 50, 100, 500
	3/8"	TL8-38R	TLNF8-38R	RED	1.136	.785	.453	.583	25, 50, 100, 500
# 6 AWG	1/2"	TL8-12R	TLNF8-12R	RED	1.432	.968	.636	.810	25, 50, 100, 500
	#10	TL6-10R	TLNF6-10R	BLUE	1.215	.896	.511	.480	25, 50, 100, 500
	1/4"	TL6-14R	TLNF6-14R	BLUE	1.215	.896	.511	.480	25, 50, 100, 500
	5/16"	TL6-56R	TLNF6-56R	BLUE	1.215	.896	.511	.480	25, 50, 100, 500
# 4 AWG	3/8"	TL6-38R	TLNF6-38R	BLUE	1.296	.896	.511	.643	25, 50, 100, 500
	1/2"	TL6-12R	TLNF6-12R	BLUE	1.479	.988	.603	.825	25, 50, 100, 500
	#10	TL4-10R	TLNF4-10R	YELLOW	1.288	.994	.547	.475	25, 50, 100, 500
	1/4"	TL4-14R	TLNF4-14R	YELLOW	1.288	.994	.547	.475	25, 50, 100, 500
# 2 AWG	5/16"	TL4-56R	TLNF4-56R	YELLOW	1.288	.994	.547	.475	25, 50, 100, 500
	3/8"	TL4-38R	TLNF4-38R	YELLOW	1.385	.994	.547	.665	25, 50, 100, 500
	1/2"	TL4-12R	TLNF4-12R	YELLOW	1.385	.994	.547	.665	25, 50, 100, 500
	1/4"	TL2-14R	-	-	1.578	1.218	.703	.630	10, 25, 50, 100
# 1 AWG	5/16"	TL2-56R	-	-	1.578	1.218	.703	.630	10, 25, 50, 100
	3/8"	TL2-38R	-	-	1.578	1.218	.703	.630	10, 25, 50, 100
	1/2"	TL2-12R	-	-	1.695	1.218	.703	.864	10, 25, 50, 100
	1/4"	TL1-14R	-	-	1.840	-	-	.710	10, 25, 50, 100
# 1/0	5/16"	TL1-56R	-	-	1.840	-	-	.710	10, 25, 50, 100
	3/8"	TL1-38R	-	-	1.930	-	-	.710	10, 25, 50, 100
	1/2"	TL1-12R	-	-	1.930	-	-	.880	10, 25, 50, 100
	1/4"	TL1/0-14R	-	-	1.949	-	-	.820	10, 25, 50, 100
# 2/0	5/16"	TL1/0-56R	-	-	1.949	-	-	.820	10, 25, 50, 100
	3/8"	TL1/0-38R	-	-	1.949	-	-	.820	10, 25, 50, 100
	1/2"	TL1/0-12R	-	-	1.980	-	-	.864	10, 25, 50, 100
	1/4"	TL2/0-14R	-	-	2.180	-	-	.928	10, 25, 50, 100
# 3/0	5/16"	TL2/0-56R	-	-	2.180	-	-	.928	10, 25, 50, 100
	3/8"	TL2/0-38R	-	-	2.180	-	-	.928	10, 25, 50, 100
	1/2"	TL2/0-12R	-	-	2.180	-	-	.928	10, 25, 50, 100
	1/4"	TL3/0-14R	-	-	2.180	-	-	1.047	10, 25, 50, 100
# 4/0	5/16"	TL3/0-56R	-	-	2.180	-	-	1.047	10, 25, 50, 100
	3/8"	TL3/0-38R	-	-	2.180	-	-	1.047	10, 25, 50, 100
	1/2"	TL3/0-12R	-	-	2.180	-	-	1.047	10, 25, 50, 100
	1/4"	TL4/0-14R	-	-	2.242	-	-	1.115	10, 25, 50, 100
# 4/0	5/16"	TL4/0-56R	-	-	2.242	-	-	1.115	10, 25, 50, 100
	3/8"	TL4/0-38R	-	-	2.242	-	-	1.115	10, 25, 50, 100
	1/2"	TL4/0-12R	-	-	2.242	-	-	1.115	10, 25, 50, 100

ORDERING INFORMATION:

Order by standard package.



BATTERY TERMINALS

All battery terminals are cast using 131 contact copper which is 93% to 95% copper. They are electro-plated with a bright tin finish. Each terminal has raised letters to provide legibility of important information such as wire size and post type. Our battery terminals are sand cast which makes them more durable and reliable than die cast parts. A deep chamfer entry promotes the ease of wire installation. For corrosion protection a thin layer of epoxy is applied to the surface of the nuts and bolts. This thin layer does not effect the ease of assembly and will maintain consistent torque and galvanic protection.

FEATURES:

- Tinned plated, 131 contact copper
- Straight, Left and Right Angle and Flag Terminals in stock
- Chamfered Entry
- Wire sizes from 6 AWG through 4/0
- Anti-corrosion coating applied on all nuts and bolts

STRAIGHT TOP POST TERMINALS

WIRE RANGE	PART NUMBER	DESCRIPTION	STANDARD PACKAGE
# 6 AWG	TC-6-U	UNIVERSAL	5, 10, 25
# 4 AWG	TC-4-P	POSITIVE	5, 10, 25
	TC-4-N	NEGATIVE	5, 10, 25
# 1-2 AWG	TC-2-P	POSITIVE	5, 10, 25
	TC-2-N	NEGATIVE	5, 10, 25
# 1/0	TC-10-P	POSITIVE	5, 10, 25
	TC-10-N	NEGATIVE	5, 10, 25
# 2/0	TC-20-P	POSITIVE	5, 10, 25
	TC-20-N	NEGATIVE	5, 10, 25
# 4/0	TC-40-P	POSITIVE	5, 10, 25
	TC-40-N	NEGATIVE	5, 10, 25

LEFT AND RIGHT ELBOWS TOP POST TERMINALS

WIRE RANGE	PART NUMBER LEFT	PART NUMBER RIGHT		STANDARD PACKAGE
# 1-2 AWG	TL-2-P	TR-2-P	POSITIVE	5, 10, 25
	TL-2-N	TR-2-N	NEGATIVE	5, 10, 25
# 1/0	TL-10-P	TR-10-P	POSITIVE	5, 10, 25
	TL-10-N	TR-10-N	NEGATIVE	5, 10, 25
# 2/0	TL-20-P	TR-20-P	POSITIVE	5, 10, 25
	TL-20-N	TR-20-N	NEGATIVE	5, 10, 25
# 4/0	TL-40-P	TR-40-P	POSITIVE	5, 10, 25
	TL-40-N	TR-40-N	NEGATIVE	5, 10, 25

RIGHT ANGLE FLAG TOP POST TERMINALS

WIRE RANGE	PART NUMBER	DESCRIPTION	STANDARD PACKAGE
# 1/0	TF-10-P	POSITIVE	5, 10, 25
	TF-10-N	NEGATIVE	5, 10, 25
# 2/0	TF-20-P	POSITIVE	5, 10, 25
	TF-20-N	NEGATIVE	5, 10, 25
# 4/0	TF-40-P	POSITIVE	5, 10, 25
	TF-40-N	NEGATIVE	5, 10, 25

MARINE TYPE TOP POST TERMINALS

PART NUMBER	DESCRIPTION	STANDARD PACKAGE
TC-200-P	POSITIVE	5, 10, 25
TC-210-N	NEGATIVE	5, 10, 25
TC-200-U*	UNIVERSAL	5, 10, 25

* Lead Alloy Battery Terminal.

ORDERING INFORMATION:

Order by standard package.

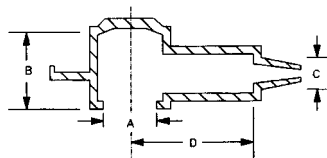
BATTERY INSULATOR BOOTS

Battery terminal insulators increase product safety by preventing electrical shorts and shock, avoiding injury and potential liability. Additionally, the use of terminal insulators assures customers that your product was designed with the highest standards of quality. Protective boots and caps extend battery life by protecting against corrosion. Constructed from durable, heavy-duty PVC. Available in straight, marine, and alternator type.

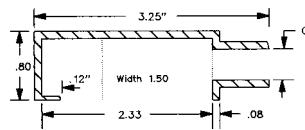
FEATURES:

- Recommended per ABYC E-10.6(1)
- Polyvinyl Chloride 105°C
- Meets Coast Guard 33 CFR Part 183 Subpart 1
- Meets S.A.E. J378 and J1128 (Low voltage caps)
- Meets UL 94 V2 Rated 105°C

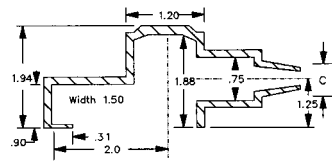
ABYC recommends that "Except for circuits provided with over current protection in accordance with ABYC E-9.11. Continuously energized parts, such as positive battery terminals and both ends of all wires connected thereto, shall be protected to prevent accidental short circuits."



Alternator Type



Straight Type



Marine Type

ALTERNATOR TYPE

WIRE RANGE	PART NUMBER	TERMINAL O.D. "A"	POST HEIGHT "B"	CABLE ENTRY "C" MIN/MAX	COLOR	STANDARD PACKAGE
10-6 AWG	TBCA6-R	.48	.75	.30/.50	RED	10, 25, 50
	TBCA6-B	.48	.75	.30/.50	BLACK	10, 25, 50
8-2 AWG	TBCA2-R	.87	1.05	.30/.50	RED	5, 10, 25
	TBCA2-B	.87	1.05	.30/.50	BLACK	5, 10, 25
2-4/0 AWG	TBCA20-R	.87	1.05	.50/.70	RED	5, 10, 25
	TBCA20-B	.87	1.05	.50/.70	BLACK	5, 10, 25
4/0 AWG	TBCA40-R	1.37	1.60	.70/.90	RED	5, 10, 25
	TBCA40-B	1.37	1.60	.70/.90	BLACK	5, 10, 25



STRAIGHT TYPE

WIRE RANGE	PART NUMBER	CABLE ENTRY	COLOR	STANDARD PACKAGE
6-2 AWG	TBCS2-R	.500	RED	5, 10, 25
	TBCS2-B	.500	BLACK	5, 10, 25
2-2/0 AWG	TBCS20-R	.625	RED	5, 10, 25
	TBCS20-B	.625	BLACK	5, 10, 25
4/0 AWG	TBCS40-R	.700	RED	5, 10, 25
	TBCS40-B	.700	BLACK	5, 10, 25



MARINE TYPE

WIRE RANGE	PART NUMBER	CABLE ENTRY "C" MIN/MAX	COLOR	STANDARD PACKAGE
6-2 AWG	TBCS2-R	.30/.50	RED	5, 10, 25
	TBCS2-B	.30/.50	BLACK	5, 10, 25
2-2/0 AWG	TBCS20-R	.50/.70	RED	5, 10, 25
	TBCS20-B	.50/.70	BLACK	5, 10, 25
4/0 AWG	TBCS40-R	.75	RED	5, 10, 25
	TBCS40-B	.75	BLACK	5, 10, 25



ORDERING INFORMATION:

Order by standard package.

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TERMINAL BOXES

Scoop type compartment boxes are a handy way of organizing and neatly transporting terminals, screws and all types of fasteners. Two types of boxes are available.

METAL

Metal boxes are made of prime cold rolled steel, finished with rust and acid resistant baked enamel (gray). Both the large and small boxes have 21 compartments with one long compartment for tool storage. A catch type latch keeps the lid secure. Racks with two or four drawers are also available for convenient storage.

PLASTIC

Manufactured from high strength, oil resistant polypropylene, plastic boxes are durable and economical. The transparent plastic boxes are furnished with heavy-duty reinforced hinges that allow the lid to stand up in the open position. The cover overlaps on all sides fitting snugly against the edges. Two snap latches securely close the lid and prevent parts from moving between compartments.

PART NUMBER	DESC.	BOX O.D.			COMPARTMENT I.D.			NO. OF COMPARTMENTS	WT. LBS.
		WIDTH	HEIGHT	DEPTH	WIDTH	HEIGHT	DEPTH		
VBOX-MS	SMALL	13 3/8"	2"	9 1/4"	1 7/8"	1 7/8"	2 1/4"	21	4
VBOX-ML	LARGE	18"	3"	12"	2 3/4"	2 7/8"	2 7/8"	21	8
VBOX-PL	PLASTIC	11	1 3/4"	6 3/4"	1 3/4"	1 9/16"	2"	18	.7

ORDERING INFORMATION:

Order by the box.

ELECTRICAL SEALANTS & COATINGS



3M 3M™ Electrical Coating

3M™ Scotchkote™ electrical coating provides a tough, oil-resistant outer seal on electrical insulation subjected to abnormal weathering, oil, or moisture conditions. The brush applied coating provides added oil and moisture protection when used over an application of Scotch™ Vinyl electrical tapes.

FEATURES:

- Provides a tough oil-resistant seal
- Integral Brush and Cap
- Easy to Coat.
- Fast Drying
- 15 Fl. Oz. (443 ml) per can

Part Number = **VSCOTCHKOTE**



3M 3M™ Insulating Sealers

3M™ 1602 and 1603 Sealers insulate, refinish, and protect. Use to overcoat outdoor electrical splices and splice cases to impede the effects of weather, moisture, acids, alkalis, and oils.

FEATURES:

- Provides 850V per mil insulation
- Inhibits Rust
- Impede the effects of weather, moisture, acids, alkalis, and oils
- 15.13 fl. oz. (447 ml)

PART NUMBER	COLOR
E1602RD	RED
E1603BK	BLACK



CORROSION X™ Marine...

CORROSION X™ MARINE:

The new generation in corrosion control. Corrosion X™ Marine takes corrosion protection to a higher level. It keeps corrosion from starting and kills it where it already has a foothold, by displacing moisture to provide long-lasting protection. Also, Corrosion X™ is a superior penetrator. Use Corrosion X™ Marine on any metal fixture or electrical component.

PART NUMBER	COLOR
VCX-16	16 OZ.
VCX-6	6 OZ.



MARKER BOOKS

For convenience and portability, pocket size marker books are an economical and handy way to utilize the benefits of wire markers. The markers are composed of impregnated vinyl cloth to resist solvents. A 1/4" long, terminal block marker is provided for each full length marker. Each book contains 10 pages.

FEATURES:

- Portable and convenient
- Temperature Range -40°C to 121°C
- Minimum application temperature 4°C
- Nominal Thickness 10.0 mil.
- For use on wire outside diameters up to 3/8"
- Intended for indoor use
- Large variety of selections

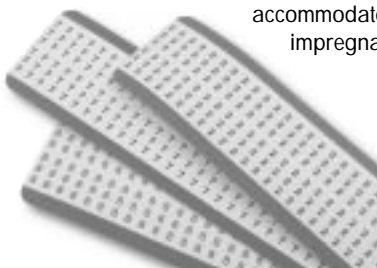
PART NUMBER	LEGEND	NUMBER OF MARKERS FOR EACH LEGEND	STANDARD PACKAGE
VPCMB-1	0 through 9	45	1
VPCMB-2	A through Z, 0 through 15, +, -, /	10	1
VPCMB-3	1 through 45	10	1
VPCMB-4	1, 2, 3	150	1
VPCMB-5	A, B, C	150	1
VPCMB-6	T1, T2, T3	150	1
VPCMB-7	L1, L2, L3	150	1
VPCMB-8	1 through 15, (16 through 90) A through Z, +, -, /, 0	6, (4) 2	1
VPCMB-9	1, 2, 3, A, B, C, (L1, L2, L3, T1, T2, T3)	45, (30)	1
VPCMB-10	Solid NEMA colors*	45	1
VPCMB-11	1 through 30	15	1
VPCMB-12	A through Z, (+) -, (Blank Write-on)	15, (8) 7, (21)	1
VPCMB-13	+, -, AC, DC, (POS, NEG, GND) NEUT, (SPARE, Blank Write-on)	45, (33) 27, (21)	1
VPCMB-14	46 through 90	10	
VPCMB-16	0 through 33, A, B, C, +, - L1, L2, L3, T1, T2, T3	10 10	1
VPCMB-25	0 through 9, (L1, L2, L3, T1, T2, T3)	45, (15)	1

ORDERING INFORMATION:

Order by standard package.

MARKER CARDS

All cards are designed so the edge can be pulled back for easy marker removal, then folded back to its original position to keep unused markers fresh. All markers are 1-1/2" long to accommodate cable diameters up to 3/8". Markers are composed of vinyl impregnated cloth that resist solvents. Legends are available from 0 through 9.



FEATURES:

- Temperature Range -40°C to 121°C
- Minimum application temperature 4°C
- Nominal Thickness 10.0 mil.
- For use on wire outside diameters up to 3/8"
- Intended for indoor use

PART NUMBER	DESCRIPTION	LEGEND	MARKERS PER CARD	STANDARD PACKAGE
VPCM-0	CLOTH	0		5 or 25 Cards
VPCM-1	MARKERS	1	36	5,25
through VPCM-9		through 9		

ORDERING INFORMATION:

Order by standard package.

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MARKER ROLLS AND DISPENSER



Uniquely designed dispenser cuts the tape by pressing the cover, no tearing or knife necessary. The cut is clean with no serrated edges assuring better adhesion. Markers are made of a polyester film which is resistant to heat, oil, and solvents. The tough polyester material is suitable of being used on indoor or outdoor applications. One of the advantages of marker rolls is that they can be cut to any length, using only what you need.



FEATURES:

- Holds ten rolls of tape
- Legends are visible through cover window for fast selection
- Tough polypropylene construction, single piece design
- Intended for indoor or outdoor use

PART NUMBER	PRODUCT DESCRIPTION	LEGEND	STANDARD PACKAGE
VPMD	Empty Dispenser	—	1
VPMD-0-9	Filled Dispenser	0 through 9	1
VPMDR-0		0	1
VPMDR-1 through VPMDR-9	Individual Tape Rolls	1 through 9	1

ORDERING INFORMATION:

Order by standard package.

SNAP-ON WIRE MARKERS

Snap-On wire markers are made of acetal and designed with a chevron type of cut allowing the legends of multiple clips to stay aligned. Recessed legends will not rub off or fade. Acetal maintains lubricity and durability under continual flexing so the product can be removed and reused. Snap-On markers exceed the requirements of Mil-H-560C and Mil-L-7808.

FEATURES:

- Durable acetal construction
- Chevron design maintains legend alignment
- Recessed legends
- Temperature Range -30°C to 90°C
- Intended for indoor or outdoor use



LEGEND	PART NUMBER				
WIRE O.D. RANGE →	.110" - .130"	.130" - .150"	.185" - .234"	.234" - .267"	.360" - .450"
0	VPCA11-0	VPCA13-0	VPCA18-0	VPCA23-0	VPCA36-0
1	VPCA11-1	VPCA13-1	VPCA18-1	VPCA23-1	VPCA36-1
through	through	through	through	through	through
9	VPCA11-9	VPCA13-9	VPCA18-9	VPCA23-9	VPCA36-9
0 through 9	VPCA11-0-9	VPCA13-0-9	VPCA18-0-9	VPCA23-0-9	VPCA36-0-9
# OF MARKERS PER WAND	30	30	30	15	15
WAND I.D. COLOR	RED	BLUE	YELLOW	BROWN	WHITE

ORDERING INFORMATION:

Order by the wand.

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WRITE-ON MARKERS AND DISPENSER KITS

Marker dispensers are made of tough polypropylene. Replacement rolls of marker tape are easily loaded. Rolls do not have a carrier strip, facilitating installation and reducing mess.

PART NUMBER	PRODUCT DESCRIPTION	WRITE-ON AREA (L x W)	TOTAL MARKER SIZE (L x W)	MARKERS PER ROLL	STANDARD PACKAGE
VPLD-1	KIT*	.75" x 1"	1.5" x 1"	200	1
VPLD-2	KIT*	.75" x 1"	3" x 1"	100	1
VPLDR-1	REPLACEMENT TAPE	.75" x 1"	1.5" x 1"	200	1
VPLDR-2	REPLACEMENT TAPE	.75" x 1"	3" x 1"	100	1

ORDERING INFORMATION:
Order by Standard Package.

*Kit contains a dispenser, tape and marking pen.



MARKING PENS

Specially formulated ink produces a quick-to-dry, non-smearing legend. Our marking pens write on glossy surfaces, even nylon.

PART NUMBER	DESCRIPTION	COLOR	STANDARD PACKAGE
VPX-0	REGULAR TIP	BLACK	1
VPX-2	REGULAR TIP	RED	1
VPX-10	REGULAR TIP	WHITE	1
VPFX-0	FINE TIP	BLACK	1
VPFX-2	FINE TIP	RED	1

ORDERING INFORMATION:
Order by standard package.

MASTER® Ultratorch®

Ultratorches are multipurpose portable soldering irons, butane torches and flameless heat tools. They are completely cordless, running on refillable butane fuel. Excellent for field maintenance and repairs.



P/N: VUT-100

Standard ULTRATORCH® comes complete with one ejector for soldering and heat tip applications and one ejector for torch applications. Also included are: a heat shrink attachment, a tool holder, a solder sponge, spanner wrench, soldering tip, heat tip, and a metal carrying case.

P/N: VUT-100Si

The 100Si is a Self-Igniting butane heat tool. It comes complete with one ejector for soldering, a soldering and heat tip, a spanner wrench, open end wrench, shrink attachment and protective cap. The self-igniting ULTRATORCH® operates only as a soldering iron and a heat tool.

P/N: VUT-100Sik

The 100Sik is the same tool as the VUT-100Si that comes complete with all the same accessories, attachments and a metal carrying case.

APPLICATIONS:

- On-site marine repairs
- Heat shrink tubing
- Soft solder of copper tubing and pipes
- Soldering circuit boards
- Heat shrinkable environmental splices and solder preforms
- Welding plastics
- Adhesive Activation

SPECIFICATIONS:	VUT-100	VUT100Si & VUT100Sik
Overall Length		
w/soldering tip	242mm (6.5")	260mm (10.3")
w/heat	227mm (6")	247mm (9.8")
as torch	199mm (5.2")	
Weight		
(when gas filled)	3.7 oz	5.5" oz
Approximate Temperature		
soldering tip	200-500°C	200-500°C
heat tip	700°C	650°C
torch	1260°C	No torch mode
Gas capacity		
container	28ml (15.8 gm)	28ml (15.8 gm)
Approximate operating time		
(one gas filling)	2 hrs. at #3 setting	3 hrs. at #3 setting

OPTIONAL ACCESSORIES:

For a complete list of accessories available to the VUT-100 and VUT100Si models please call for a free brochure detailing Master ULTRATORCH® products. Pacer stocks a complete line of replacement parts and accessories for Master heat tools.

ORDERING INFORMATION:

Available by the tool.

RONSON® Butane

Pacer stocks Ronson butane in 150 gram canisters. Ronson fuel burns clean and extends the life of Master butane products. Order individually or by the case (12 cans).

P/N: VBUTANE

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MICRO-TORCH

Butane micro-torch provides a pinpoint 1300°C flame. Converts a regular lighter into a useful torch capable of lightweight welding, plastic molding, loosening of nuts and bolts, desoldering pipes, etc. Effective in heavy wind and weather.

FEATURES:

- Pinpoint 1300°C flame
- Refillable lighter cartridge
- Outdoor use, ideal for home and light industrial

PART NUMBER = VMICROTORCH



ELECTRIC HEAT GUNS

MASTER® PROHEAT

A lightweight and easy to use heat gun. Ergonomically designed and compact for superior balance and grip. PROHEAT weighs only 1 lb. 10 oz. (with cordset) makes it easy to hold for long periods of time. Our most popular electric heat gun, PROHEAT heat tools perform excellently with airflow at 15CFM/3650FPM and temperatures up to 1050F. Master PROHEAT will meet the temperature and airflow requirements of most materials. A variety of attachments are also available making PROHEAT versatile as well as efficient.



MASTER® HEAT GUN

The perfect heavy duty, flameless heat tool for hundreds of electronic and industrial applications. Comes with a adjustable rubber-backed base that permits full 90 degree rotation of the heat gun. Designed for bench top use.

APPLICATIONS

- On-site marine repairs
- Shrink Tubing
- De-solder
- Heat shrink packaging
- Strip paint and varnish
- Activates adhesives
- General heating and drying

PART NUMBER	TEMPERATURE	VOLTS	AMPS
VPRO HEAT	570°F & 1050°	120	6A & 12A
VHG-301A	300° - 500°F	120	12A

Please call for a brochure containing the complete line of MASTER Appliance heat tools.

ORDERING INFORMATION:

Order by the piece.

CABLE TIE CUTTER

The preferred cable tie cutting tool in the industry because of the following designed benefits and advantages.

LIGHTWEIGHT: Fast and easy to operate.

VERSATILE: Installs mini, intermediate, or standard cable ties with the flip of a selector knob.

CUTS: Flush with the edge of the cable tie when the predetermined tension is reached. Flush cut cable ties prevent sharp edges which can cause injury.



P/N: VTGS2B

CABLE CUTTERS

These handy and economical tools can handle most cable cutting jobs easily. Curved shear edges allow for a clean efficient cut without compression or fraying ends. The VT63050 is capable of cutting up to 2/0 battery cable yet the cutter is only 9 1/2" long. The VT63055 is 8" long and has a compact cutting head for use in tight areas. The handles are made of a tough red plastic. (Tools are not designed for cutting steel or ACSR.)

PART NUMBER	DESCRIPTION
VT63050	HIGH LEVERAGE CABLE CUTTER
VT63055	COMPACT CABLE CUTTER



ORDERING INFORMATION:

Order by the piece.

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HEAVY DUTY RATCHET CUTTER

Capable of cutting up to 3 inch in diameter cables. A high leverage ratchet system multiplies hand force making even large gauge cable cutting easy. Its small size (13" in length) allows it to be used in tight, hard to reach areas and for easy storage in tool boxes. There is no substitute when cutting 2/0 and larger battery cables or STO ship-to-shore cables.

P/N: VT85-0030

NOTE: This cutter is not designed to cut steel or steel-reinforced conductors.



WIRE STRIPPER CUTTER

Easy to use and economical wire stripper and cutters. Overall length is 6" with a narrow nose designed to fit into tight places. Made from hardened steel with precision ground stripping holes, with gauge sizes marked on both sides. Available in two sizes 16 to 26 AWG and 8 to 18 AWG. Stripping holes are sized for stranded conductors.

PART NUMBER	HANDLE COLOR	STRIPS STRANDED WIRE GAUGES
VT45-121	RED	16, 18, 20, 22, 24, 26
VT45-124	RED	8, 10, 12, 14, 16, 18



VT1002

MULTI-PURPOSE TOOLS

All purpose cutter/stripper/crimper. The VT1002 and VT1010 are specially designed to handle many stripping and terminating functions.

FEATURES:

- Strips 10-22 AWG
- Knife type wire cutter
- Cuts 5 bolt sizes
- Crimps insulated and non-insulated terminals
- Color coded crimping and die sizes
- Measures stud sizes



VT1010

CAUTION: Never use any pliers or cutters on live electrical circuits.

PART NUMBER	DESCRIPTION
VT1002	ELECTRICIAN ALL-PURPOSE TOOL
VT1010	LONG NOSE ALL-PURPOSE

ORDERING INFORMATION:

All tools are available individually.



VT45-292

VT45-265

IDEAL STRIPMASTER®

To assure quality wire stripping time after time, automatic strippers have been the accepted standard in the industry for over thirty years. Gripper pads clamp down and securely hold wire while precision cutting blades strip and remove the insulation. The controlled, one-step process greatly reduces the chance of conductor damage. Model VT45-292 strips wires from 8 AWG through 22 AWG. Model VT45-265 greatly eases the tedious process of stripping RG59/U coaxial cable.

PART NUMBER	DESCRIPTION
VT45-292	FOR STRIPPING FROM 22 - 8 AWG
VT45-265	FOR STRIPPING RG 59/U COAXIAL CABLE

SWIVEL-BLADE® CABLE STRIPPERS

Used for both end or center stripping of coaxial or power cables from 1/4" through 3/4" O.D. Strips insulation up to 5/32" thick including PVC, Rubber, Neoprene, Teflon, Polyethylene, Nylon, Kapton, Fiberglass, Fabric, and others.

PART NUMBER	DESCRIPTION
VT45-128	CABLE STRIPPER FOR 1/4" TO 3/4" DIAMETER
VT45-7486	REPLACEMENT SLITTING BLADE (PKG. OF 2)



KLEIN® CRIMP TOOLS

Sturdily built from hardened steel, these crimpers have a tapered nose for work in confined areas as well as a specially hardened wire cutter on the tip. This tool is a favorite amongst marine repair professionals because of its unsurpassed reliability, and ease of use. The VT1005 and VT1006 are our most economical cutter crimpers.

PART NUMBER	DESCRIPTION
VT1005	FOR INSULATED AND NON-INSULATED TERMINALS
VT1006	FOR NON-INSULATED TERMINALS ONLY



VT1006

IDEAL® CONTROLLED CYCLE CRIMP TOOLS

An excellent low cost ratchet controlled stripper. The frame is constructed from high grade stamp hardened steel and put together with steel pins that will not stretch with use. The tool is full cycle, compound leverage and triple ratcheted to give exact precision to every crimp. Dual "jaws" in the die set allow for the tool to crimp both the barrel and the insulation grip. A built-in safety release is included for removal of connectors improperly placed in the die cavity. Crimp dies are interchangeable. Pacer stock a wide variety of crimp dies, from insulated and non-insulated dies to dies specially milled for coax connectors, such as F-connectors.



P/N: VT50-2001

SARGENT CONTROLLED CYCLE CRIMP TOOL

A simple, economical, and easy to use crimp tool. Sargent's controlled cycle crimp tool is our preferred tool for use on heat shrink terminals or Multi-link terminals. Each die cavity is color coded and labeled with the appropriate gauge size.



P/N: VT3120CT

3M® RATCHET CONTROLLED CRIMP TOOL

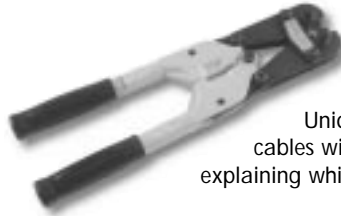
The 3M® VTR-490 crimps insulated and non-insulated terminals from 22 through 10 AWG all in one tool. The non-insulated die has an indented shape while the die for the insulated terminals is oval in shape. The VTR-490 is capable of field adjustment for proper calibration. The ratchet ensures a controlled full cycle close to ensure proper crimp. Made with hardened steel jaws and handles with a corrosion resistant finish. Handles are vinyl cushion insulated for ease and convenience of use.



P/N: VTR-490

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AMP ROTA-CRIMP®

High quality, heavy-duty battery terminal crimper. Available in two sizes VT601075 for gauge sizes #8-1/0 and VT600850 for gauge sizes #8 - 4/0.

Unique, spring-loaded, rotating crimp dies allows the user to crimp a full range of cables without switching out loose die pieces. Each tool comes with a die order table explaining which die letter to use and how many times to crimp.

PART NUMBER	CRIMP RANGE	LENGTH	WEIGHT
VT601075	#8 - 1/0	15"	4.8 LBS.
VT600850	#8 - 4/0	25"	7.2 LBS.

ORDERING INFORMATION:

All tools are available individually.

ROTA-CRIMP®

Proper Crimping Technique

To insure a proper crimp time after time, follow these procedures.

- A) Rotate dies until the settings correspond with the wire gauge being crimped. (To set, open handles and depress spring loaded pins, rotate dies, release pins—make sure the pins return fully.)
- B) Strip wire so that the conductor is flush or extended slightly beyond the end of the lug's wire barrel. (Do not use wires with nicked or missing strands.)
- C) Make sure the conductor is fully inserted into the lug. The wire insulation must be butted against the edge of the terminal.
- D) Position the brazed seam against one of the "flats" of the dies.
- E) Close handles until bottomed to complete the crimp.
- F) For dual crimp terminals, allow room for two separate crimp areas. Do not overlap crimps.

For more detailed instructions on ROTA-CRIMP¹ tools, see the instructions included with each crimper.

CIRCUIT BREAKERS

Pacer stocks circuit protection devices designed with the characteristics necessary to protect the special conditions unique to marine electrical systems.

LONG DELAYS: Necessary to prevent nuisance tripping during ignition. See charts for percentage of rated current vs. trip time.

SERIES TRIP: Breakers where the sensing coil and contacts are in series with the load being protected.

TRIP FREE: The circuit will open even if forcibly held on, preventing an operator from damaging a circuit by holding the handle in the on position

MOUNTING: Pacer stocks breakers that can be panel mounted or surface mounted depending on the location conditions.

Refer to the technical characteristics of each breaker for the proper specifications necessary for your application.

HOW MAGNETIC CIRCUIT BREAKERS FUNCTION

All magnetic circuit breakers are composed of an electromagnetic coil and a armature device which will open a set of contacts, thus protecting the circuit if the current exceeds a predetermined amount. The cause for the armature opening is the amount of current in the electromagnetic coil. Inside the coil is a non-magnetic delay tube, housing a spring biased, movable magnetic core. As the current is increased, the magnetic field strengthens, drawing the movable magnetic core up to the pole piece. (Fig. 1)

When an overload occurs the magnetic core moves fully into the coil. The maximum electromagnetic force is attained causing the armature to be attracted to the pole piece, unlatching a trip mechanism and opening the contacts (Fig. 2)

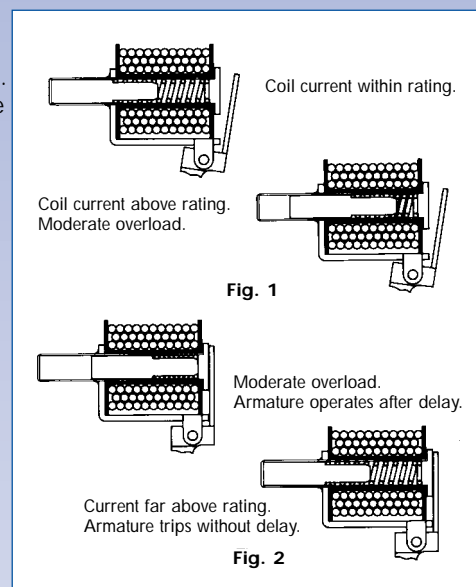
The time delay for opening the circuit is the time it takes for the magnetic core to get to the fully "in" position. The speed at which the core moves can be controlled by filling the delay tube with a viscous fluid. A heavy viscosity fluid causes a long delay. Marine applications require long delays in breakers because of surges during motor start ups.

FUNCTIONS OF A CIRCUIT BREAKERS

- Close or open a circuit manually
- Carry rated current continuously despite extremes of temperature
- Withstand mechanical shock and vibration
- Withstand non-hazardous transient voltage or current
- Opens the circuit automatically whenever an overcurrent occurs

ADVANTAGES OF MAGNETIC CIRCUIT BREAKERS

- Provides manual switching, opens automatically under overload conditions, carries full rated current
- Highly versatile, ideal for coordination with other forms of protection
- Operates as a function of current only
- When appropriate, can provide pulse tolerant design to protect against nuisance tripping, or high amplitude transients, while still providing for maximum equipment protection
- A better choice over the thermal breakers due to temperature extremes on boats



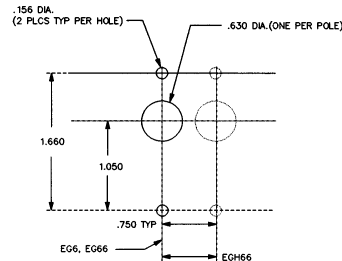


MAGNETIC CIRCUIT BREAKERS "A" FRAME

Magnetic circuit breakers are a low cost answer to power switching and reliable circuit protection. Temperature will not effect the operation of magnetic circuit breakers, as is the case with thermal breakers or fuses. The opening of the circuit is accomplished by the amount of current passing through an electromagnetic coil. As the current exceeds the amount specified by the breaker the circuit will open. (See chart, "Percentage overload vs. trip time.") "A" frame breakers are designed to have long trip delays to avoid nuisance tripping. Pacer stocks this style in amperages ranging from 5 to 50 amp. All breakers are DC-50/60Hz and are available in white, black and red handles.

FEATURES:

- Series Trip
- "Trip Free"
- Magnetic Operation, operates as a function of current only
- Panel mounted
- Power Switching
- Round Cutout .500 diameter



PERCENTAGE OVERLOAD VS. TRIP TIME IN SECONDS AT +25(C (VERTICAL MOUNT)

DELAY	100%	135%	150%	200%	400%	600%	800%	1000%
DC/60Hz LONG DELAY	NO TRIP	7-130	3-60	1.3-20	.085-3	.02-2	.015-.8	.01-.26

"A" FRAME INTERRUPTING CAPACITY, AMPS

(REFER TO TABLE 5 - TECHNICAL DATA FOR ABYC CIRCUIT BREAKER MIN. AMPERE INTERRUPTING CAPACITY)

MAX. RATING	VOLTAGE FREQUENCY	PHASE	CURRENT RATING FULL LOAD AMPS	INTERRUPTING CAPACITY UL/CSA WITHOUT BACKUP FUSE
80	DC		0.02 - 30	3000
65	DC		31 - 50	5000
125/250	50/60Hz	1Ø	0.02 - 30	3000
125/250	50/60Hz	1Ø	31 - 50	2000

TECHNICAL SPECIFICATION AND TEST RESULTS

Series Trip - Long Delay

Inrush Pulse Tolerance: 10 times rated current

Operating Temperature: -40°C to 85°C

Shock: Withstands 100g or more without tripping while carrying full rated current per MIL-Std-202, Method 213, Cond. 1.

Vibration: Withstands 10g without tripping while carrying full rated current per MIL-Std-202, Method 204, Cond. A.

Endurance: Withstands 10,000 operations at rated voltage and current or withstands 50 operations of 600% AC or 1000% DC rated current at rated voltage and current, in accordance with UL 1077.

Moisture Resistance: Meets requirements of MIL-C-55629, tested in accordance with MIL-STD-202, Method 106.

Salt Spray: Meets requirements of MIL-C-55629, tested in accordance with MIL-STD-202, Method 101.

Trip Free: Trips open on overload, cannot be forcibly held on.

RATED AMPS	SINGLE POLE	DOUBLE POLE	
		SINGLE THROW	DOUBLE THROW
5	EG6-1-5		
10	EG6-1-10	EG66-1-10	EGH66-1-10
15	EG6-1-15	EG66-1-15	EGH66-1-15
20	EG6-1-20	EG66-1-20	EGH66-1-20
25	EG6-1-25	EG66-1-25	EGH66-1-25
30	EG6-1-30	EG66-1-30	EGH66-1-30
40	EG6-1-40		
50	EG6-1-50		

COLOR ABBREVIATION

WH = WHITE
BK = BLACK
RD = RED

ORDERING INFORMATION:

Combine the part number and the color abbreviation. All breakers are available by the piece.

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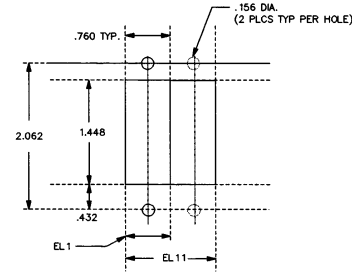


MAGNETIC CIRCUIT BREAKERS "C" FRAME

Designed for use in the industrial, military and marine applications. "C" frame breakers are suitable for use in any situation where precision operation is required. Magnetic circuit breakers are a low cost answer to power switching and reliable circuit protection. Temperature will not effect the operation of magnetic circuit breakers, as is the case with thermal breakers or fuses. Available in DC-50/60Hz through 50 Amps and DC above 50 amps. Stocked in white and black handles.

FEATURES:

- Series Trip
- "Trip Free"
- Magnetic Operation, operates as a function of current only
- Panel mounted
- Rectangular Panel Cutout: .500 width, 1.000 height
- Power Switching



PERCENTAGE OVERLOAD VS. TRIP TIME IN SECONDS AT +25°C (VERTICAL MOUNT)

DELAY	100%	125%	150%	200%	400%	600%	800%	1000%
DC/60Hz LONG DELAY	NO TRIP	6.5-115	3-65	1.2-20	.08-3	.018-2.5	.015-.8	.009-.25

"C" FRAME INTERRUPTING CAPACITY, AMPS

(REFER TO TABLE 5 - TECHNICAL DATA FOR ABYC CIRCUIT BREAKER MIN. AMPERE INTERRUPTING CAPACITY)

MAX. RATING	VOLTAGE FREQUENCY	PHASE	CURRENT RATING FULL LOAD AMPS	INTERRUPTING CAPACITY UL/CSA WITHOUT BACKUP FUSE
80	DC		0.02 - 70	7500
65	DC		71 - 100	5000
125/250	50/60Hz	1Ø	0.02 - 50	3000

TECHNICAL SPECIFICATION AND TEST RESULTS

Series Trip - Long Delay

Inrush Pulse Tolerance: 12 times rated current

Operating Temperature: -40°C to 85°C

Shock: Withstands 100g or more without tripping while carrying full rated current per MIL-Std-202, Method 213.

Vibration: Withstands 10g without tripping while carrying full rated current per MIL-Std-202, Method 204.

Endurance: Per UL 1077 (6000 operations at rated load plus 4000 operations with no load). Tested at a maximum rate of 6 times per minute.

Moisture Resistance: Designed to meet the requirements of MIL-C-55629, when tested in accordance with MIL-STD-202, Method 106.

Salt Spray: Designed to meet the requirements of MIL-C-55629, when tested in accordance with MIL-STD-202, Method 101.

Trip Free: Will trip open even when forcibly held on or restrained.

Meets: UL recognized, CSA Certified

RATED AMPS	SINGLE POLE	DOUBLE POLE DOUBLE THROW
15	EL1-1-15	
20	EL1-1-20	EL11-1-20
25	EL1-1-25	EL11-1-25
30	EL1-1-30	EL11-1-30
40	EL1-1-40	EL11-1-40
50	EL1-1-50	EL11-1-50
60	EL1-1-60	EL11-1-60
70	EL1-1-70	EL11-1-70
80	EL1-1-80	EL11-1-80
90	EL1-1-90	EL11-1-90
100	EL1-1-100	EL11-1-100

COLOR ABBREVIATION

WH = WHITE
BK = BLACK
RD = RED

ORDERING INFORMATION:

Combine the part number and the color abbreviation. All breakers are available by the piece.

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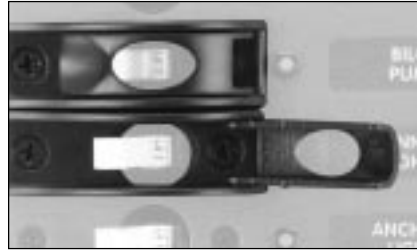
BREAKER TOGGLE GUARD

Protects critical function circuits from being accidentally switched off at the breaker. Fits all "A" frame breakers. Mounts on the surface of the panel with 2, 6-32 x 3/8" mounting screws (included).

P/N: EG6-GUARD

ORDERING INFORMATION:

Available by the piece.



ADAPTER PLATES

"A" frame to "C" frame adapter plates fit exactly over our EG6 breakers, converting its face design to a EL1 rectangular type. With this adapter, a EG6 breaker can easily be used in a pre-cut EL1 slot.

P/N: EG-EL

ORDERING INFORMATION:

Available by the piece.

BREAKER BOOTS AND COVERS

Pacer stocks a variety of breaker boots and covers to protect and increase the life span of our circuit protection devices. All boots and covers protect panel mounted toggle type and push button type breakers. Constructed from silicone rubber with nickel-plated brass nuts. Temperature range -160°F to 500°F. Resist salt, water, acids, weather, dust, sunlight, and ozone.

SCREW ON BREAKER BOOTS, FOR PUSH BUTTON TYPE BREAKERS

PART NUMBER	COLOR	HEIGHT	THREAD	FOR USE WITH
ES-PBCAP	CLEAR	9/16"	3/8"	ETS658 SERIES
ES-PBLCAP	CLEAR	15/16"	3/8"	ETS45 SERIES
ES-PB41CAP	CLEAR	Variable	15/32"	ETS41 SERIES



BOOTS FOR TOGGLE TYPE BREAKERS

PART NUMBER	COLOR	MOUNT METHOD	MARKED	FOR USE WITH
EG-SGLBOOT	CLEAR	Behind Panel	ON	"A" Frame Sgl. EG6
EG-DBLBOOT	CLEAR	Behind Panel	ON	"A" Frame Dbl. EG66 & EGH66
EL-SGLBOOT	CLEAR	Front Panel	ON/OFF	"C" Frame Sgl. EL1
EL-DBLBOOT	CLEAR	Front Panel	ON/OFF	"C" Frame Dbl. EL11



ORDERING INFORMATION:

Available by the boot.

BREAKER BUS BARS

Tinned copper breaker bus bars are designed to tie together the load side of "A" frame and "C" frame breakers. Available in 1ft. and 3ft. lengths.

PART NUMBER	THICKNESS	LENGTH
EBB-BRKR1	1/8"	1 FT.
EBB-BRKR3	1/8"	3 FT.

ORDERING INFORMATION:

Available by the piece.

BREAKER MOUNTING SCREWS

Black painted, general purpose, Phillips round head screws 6-32 x 3/8".

P/N: EGF-6-32-375

ORDERING INFORMATION:

Available in 50 piece bags.





PANEL MOUNT THERMAL BREAKERS

SERIES 658: Economical, series trip, thermal breakers. White and black actuators.

SERIES 45: Cost effective, series trip, thermal breakers with ON/OFF switching.

SERIES 41: Series trip, thermal breakers with ON/OFF switching. Corrosion, humidity and fungus resistant housing. Ampere ratings to 70 AMPS.

SERIES	658	45	41 (<30 AMPS)	41 (30A through 70A)
DESCRIPTION	Series trip	Series trip. Push ON, push OFF switching, B & W reset button for trip indication	Series trip. Push-pull ON-OFF switching	Series trip. Push-pull ON-OFF switching
CURRENT RATINGS	5 through 30 AMPS	5 through 30 AMPS	15 through 25 AMPS	30 through 70 AMPS
MAXIMUM VOLTAGE RATINGS	250V AC or 28V DC	250V AC or 28V DC	115V AC or 28V DC	115V AC or 28V DC
MAXIMUM INTERRUPTING	2000A UL tested according to standard 1077	10 times rated current of circuit breaker, normal use. UL rated up to 2000A	10 times rated current for current ratings 1-5A, 1000A for current ratings 8-25A	2000A at 28V DC
LIFE	2000 cycles at rated current	6000 cycles (UL 1077) 10,000 mechanical	4000 cycles at 200% rated current	2000 cycles at rated current
TERMINALS	.250 quick connect	.250 quick connect 30A have screw terminals	Screw terminals	Screw terminals
APPROVALS	UL 1077 up to 25A CSA up to 25A VDE	UL 1077 up to 16A CSA up to 15A VDE	will meet MIL-E-5272C	will meet MIL-E-5272C
DESIGN NOTES	N/A	N/A	Melamine housing. Corrosion, humidity, and fungus resistant	Melamine housing. Corrosion, humidity, and fungus resistant

TRIPPING TIMES IN SECONDS AT 70F (21C)

100%	NO TRIP	NO TRIP	NO TRIP	NO TRIP
200%	1.5 - 8	10 - 40	10 - 65	12 - 80
300%	1 - 5	3 - 18	3 - 20	3 - 25
400%		2 - 9	1.5 - 12	1.2 - 12
500%		1 - 6	1 - 8	1 - 7
600%		.6 - 5	.6 - 6	.5 - 5
1000%		.2 - 2.5	.2 - 3.5	.1 - 2

RATED AMPS	P/N	P/N	P/N	P/N
5	ETS658-5	ETS45-5	N/A	
7.5	ETS658-7.5	ETS45-7.5	N/A	
10	ETS658-10	ETS45-10	N/A	
15	ETS658-15	ETS45-15	ETS41-15	
20	ETS658-20	ETS45-20	ETS41-20	
25	ETS658-25	ETS45-25	ETS41-25	
30	ETS658-30	ETS45-30		ETS41-30
40				ETS41-40
50				ETS41-50
60	(For clear caps use P/N)	(For clear caps use P/N)	(For clear caps use P/N)	ETS41-60
70	(ES-PBCAP) Previous Pg.	(ES-PBLCAP) Previous Pg.	(ES-PB41CAP) Previous Pg.	ETS41-70

ORDERING INFORMATION:

Available in 50 piece bags.

*FOR SERIES 658 BREAKERS ADD WH=WHITE OR BK=BLACK TO THE END OF THE P/N.

EX: ETS658-10WH - SERIES 658 w/WHITE ACTUATOR

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SURFACE MOUNT BREAKERS

Surface mounts breakers provides high amperage (40-150 AMPS) circuit protection where panel mounting can be difficult. Surface mount breakers combine manual switching and reliable circuit protection into one unit. "Trip-free" and Vapor proof (conforming to SAE J1171) they are safe for installation aboard gas powered boats. Surface mount breakers maintain functionality not found in other panel mounts or manual reset breakers.



FEATURES:

- Switching and circuit protection
- Waterproof
- Trip-Free
- Vapor Proof (SAE J1171)
- Interrupt Capacity: 3000Amperes
- Circuit Breaker Type: Thermal
- Maximum Voltage: 30 Volts DC
- Surface Mount

RATED AMPS	PART NUMBER
40	ESM-40
50	ESM-50
75	ESM-75
100	ESM-100
125	ESM-125
150	ESM-150

ORDERING INFORMATION:

Available by the piece.

THERMAL "PUSH-TO-RESET" CIRCUIT BREAKERS

Klixon commercial type circuit breakers combine trip-free protection with fast response time. Their high rupture capacity and resistance to shock and vibration are unequaled in their simple design, rugged construction, reliable performance, and long life.



All circuit breakers of this type have the proven, Klixon snap acting disc, assuring positive contact action. The result is a lightweight, compact, foolproof breaker capable of handling the rigors of the marine environment.

FEATURES:

- Weatherproof
- Trip-free
- Manual reset
- Amperage stamped on the actuator
- Ignition protected
- Panel Mounted

STYLE TYPE	STYLE 1	STYLE 2
CURRENT	AC/DC	AC/DC
INTERRUPT CAPACITY	600 AMPS AT 30 VDC	900 AMPS AT 30 VDC
TERMINALS	8/32" NC-2 Screw	.25-28 x .50 Hex Head Screw
MOUNTING METHOD	Panel, w/eyelet #10 Screw	Panel, w/eyelet #10 Screw
SHOCK RESISTANCE	In excess of 10G	In excess of 10G
RATED AMPS	PART NUMBER (STYLE 1)	PART NUMBER (STYLE 2)
5	EPTR-5	
10	EPTR-10	
15	EPTR-15	
20	EPTR-20	
25	EPTR-25	
30	EPTR-30	
40	EPTR-40	
50	EPTR-50	
60		EPTR-60
70		EPTR-70
80		EPTR-80
90		EPTR-90
100		EPTR-100
105		EPTR-105
120		EPTR-120
150		EPTR-150

ORDERING INFORMATION:

Order by the piece.

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THERMAL CIRCUIT BREAKERS

Standard automotive Type III (manual reset) breakers. Manual reset breakers are rated up to a maximum of 24 volts DC applications where the breaker has to be manually reset with the push of a button. Plastic housing with 10-32 stud terminals and right angle mounting brackets.

FEATURES:

- Circuit Breaker Type: Thermal
- Surface Mount
- Current: DC
- 10-32 Studs
- Non-corrosive housing and cover

RATED AMPS	PART NUMBER
10	EMNL-10
20	EMNL-20
25	EMNL-25
30	EMNL-30
40	EMNL-40
50	EMNL-50

ORDERING INFORMATION:

Available by the breaker



THERMAL CIRCUIT BREAKER BOOTS

Insulates breakers from shorting out with a protective cover. Fits over breakers with or without mounting brackets.

P/N: EMNL-BOOT

ORDERING INFORMATION:

Available by the breaker



AGC TYPE GLASS FUSES AND FUSE HOLDERS

FEATURES:

- Dimensions: 1/4" dia. By 1-1/4" long

RATED AMPS	PART NUMBER
1	EAGC1
2.5	EAGC2.5
3	EAGC3
5	EAGC5
7.5	EAGC7.5
10	EAGC10
12.5	EAGC12.5
15	EAGC15
20	EAGC20
25	EAGC25
30	EAGC30

ORDERING INFORMATION:

Order by multiples of 5.

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AGC FUSE HOLDERS

WATERPROOF

Accepts 18 through 12 AWG wire, 30 AMP maximum. One piece construction, recommended for use where holder will come into contact with dust, dirt, moisture and harsh environments.
P/N: EFH-WP

MOLDED WATERPROOF

A push together, water-tight, inline fuse holder, with a 8 inch, 14 or 10 AWG wire loop molded into the assembly. Made with heat-resistant, non-breakable plastic. AGC type fuses included.

PART NUMBER	WIRE AWG & FUSE TYPE
EFH-MWP30	10 AWG, 30 AMP AGC FUSE
EFH-MWP15	14 AWG, 15 AMP AGC FUSE

PANEL MOUNT "KNOB TYPE"

Recommended panel cutout .505 diameter. Terminals: .250 quick connects.
P/N: EFH-PMKT

IN-LINE "KNOB TYPE"

Spring loaded with wire included.
P/N: EFH-KT

UNIVERSAL IN-LINE "TWIST LOCK"

Low cost, spring loaded fuse holder with a "twist" locking mechanism.
P/N: EFH-TL

AGC FUSE BLOCKS

BRASS FUSE BLOCKS

Made with brass clips and screws with a common bus bar connected to the fuse clips.
Available in two Styles:

STYLE 1: Common bus bar connected to the fuse clips.

STYLE 2: Common bus bar connected to the fuse clips and a additional independent bus.

NUMBER OF CIRCUITS	STYLE 1	STYLE 2	BASE	MATERIAL CLIP/SCREW
2	EFB20-2	N/A	BAKELITE	BRASS
4	EFB20-4	EFB20-4IB	BAKELITE	BRASS
6	EFB20-6	EFB20-6IB	BAKELITE	BRASS
8	EFB20-8	EFB20-8IB	BAKELITE	BRASS
12	EFB20-12	EFB20-12IB	BAKELITE	BRASS

BLUE SEA SYSTEMS FUSE BLOCK SYSTEM

Blue Sea Systems offers a unique, long lasting, fuse block. The fuse block utilizes all nickel-plated metal components. Beryllium copper contact clips are rated at 30 Ampere. The unique clear insulating covers with label recesses protect all conductive parts, satisfying all ABYC/USGA requirements. Spare fuses can also be stored in the cover. Fits AGC fuses and all other 3AG Glass fuses.

FEATURES:

- Material: Glass-filled Nylon
- Maximum Amperage per Circuit: 30 Amperes
- Maximum Amperage per Block: 100 Amperes
- Maximum Voltage: 32 Volts DC
- Clear, insulating, plastic cover with label recesses
- Spare fuse storage
- Nickel plated metal components
- Independent ground bus

NUMBER OF CIRCUITS	PART NUMBER
3	EFB30-31BC
6	EFB30-61BC



ATC TYPE FUSES AND FUSE HOLDERS AND BLOCKS

FEATURES:

- Standard 1/4" blade type automotive fuses.

RATED AMPS	PART NUMBER	COLOR
1	EATC1	BLACK
3	EATC3	VIOLET
5	EATC5	TAN
7.5	EATC7.5	BROWN
10	EATC10	RED
15	EATC15	LT. BLUE
20	EATC20	YELLOW
25	EATC25	NATURAL
30	EATC20	LT. GREEN

ORDERING INFORMATION:

Order by multiples of 5.



ATC FUSE HOLDERS

WATERPROOF

Molded side mount ATC or ATO fuse holder. Made with black hi-temp Alcryn construction. 12 AWG leads. Rated a 30 AMPS.

P/N: EFH-ATC-WP



ATC FUSE BLOCKS

Patented ATC/ATO style fuse blocks allow you to design your own fuse panel. Interlocking modules in various sizes snap together to create any configuration needed. All blocks have 1/4" tab terminals and 8-32 threaded screws. Tin plated copper contacts, flame retardant glass reinforced polyester base and cover. Rated for 30 AMP maximum per circuit, 160 AMP Total for the block.

FEATURES:

- Accepts ATC/ATO fuses
- Modular, various sizes will snap together
- Tinned plated copper contacts
- Maximum: 30 AMP per Circuit
- Maximum: 160 AMP for Total Block

NUMBER OF CIRCUITS	PART NUMBER
4	EFB30-4ATC
6	EFB30-6ATC
10	EFB30-10ATC
14	EFB30-14ATC

ORDERING INFORMATION:

Order by the piece.

ANL TYPE FUSES AND FUSE HOLDERS AND BLOCKS

ANL FUSES

FEATURES:

- Low voltage limiter, 32Volts AC or Less
- Interrupt Capacity: 6,000 AMPS
- Isolates faults in battery operated systems.
- Silver-plated copper links
- Link element visible through mica window.



RATED AMPS	PART NUMBER
40	EANL40
50	EANL50
60	EANL60
80	EANL80
100	EANL100
130	EANL130
150	EANL150
175	EANL175
200	EANL200
225	EANL225
250	EANL250
275	EANL275
300	EANL300
350	EANL350
400	EANL400
500	EANL500

ORDERING INFORMATION:

Available by the piece.

ANL FUSE BLOCKS

FEATURES:

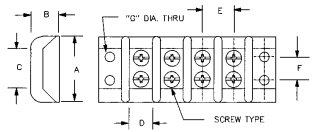
- 3 13/32" long x 15/16 wide x .483" thick.
- Stud 1 1/4" x 5/16" x 24 UNF.
- Rating 700A
- Mounting holes: 1" apart, .217" diameter with .438 counterbore.



P/N: EFB-ANL

ORDERING INFORMATION:

Order by the piece.



TERMINAL BLOCKS

Flat mount terminal blocks are used extensively in the marine industry for a variety of purposes, including: simplifying wiring work, eliminating splicing, stopping short circuits, etc. Commonly used in panels, electronic and electrical equipment and in wire harnesses. Pacer stocks double row terminal blocks composed of general purpose Phenolic with nickel plated brass hardware for maximum life span in marine environments. Their triangular base design and solid sealed back provide added stability and corrosion resistance from moisture and condensation underneath the block.

FEATURES:

- Heat Resistance: 290°F Continuous
- Dielectric strength: 350Kv
- Nickel-plated brass hardware
- Phenolic base
- Eliminates Splicing and Simplifies Wiring
- UL recognized, CSA certified

NUMBER OF POSITIONS	20 AMP PART NUMBER	30 AMP PART NUMBER	50 AMP* PART NUMBER
2	E20TB2	E30TB2	E50TB2
3	E20TB3	E30TB3	E50TB3
4	E20TB4	E30TB4	E50TB4
6	E20TB6	E30TB6	E50TB6
8	E20TB8	E30TB8	E50TB10
10	E20TB10	E30TB10	
12	E20TB12	E30TB12	
15	E20TB15	E30TB15	
20	E20TB20	E30TB20	

*Open back design.

SERIES	RATED VOLTS	WIRE RANGE	SCREW TYPE	DIMENSION						
				A	B	C	D	E	F	G
20 AMP	250V	16-14 AWG	6-32 x 1/4"	1.12	.53	.75	.34	.44	.42	.175
30 AMP	600V	14-10 AWG	8-32 x 5/16"	1.31	.71	.94	.42	.56	.50	.203
50 AMP	600V	10-8 AWG	10-32 x 3/8"	1.81	.75	1.06	.47	.69	.62	.275

TERMINAL BLOCK JUMPERS

Terminal block jumpers are constructed of nickel plated brass and are available in two styles enclosed and slotted.

PART NUMBER	STYLE	FOR USE WITH
E20TBJ	ENCLOSED	20 AMP BLOCKS
E20TBJ-S	SLOTTED	20 AMP BLOCKS
E30TBJ	ENCLOSED	30 AMP BLOCKS
E30TBJ-S	SLOTTED	30 AMP BLOCKS
E50TBJ	ENCLOSED	50 AMP BLOCKS

ORDERING INFORMATION:

Available by the piece.

EUROPEAN TERMINAL BLOCKS

Double row designed terminal blocks are constructed from Polyamide PA 6 nylon with recessed, brass captive screws and tinned plated brass inserts. The wire guards are constructed from stainless spring steel. Protective covers are available for the E500-12 position terminal block.

FEATURES:

- Constructed from 6/6 Nylon
- Closed back design
- Tinned Plated Brass Inserts
- Eliminates Splicing and Simplifies Wiring
- Easily Cut to the Specific Number of Circuits Needed
- Recessed Screws and Terminals to Avoid Shock Hazard
- UL recognized, CSA certified

PART NUMBER	NUMBER OF POSITIONS	CURRENT RATINGS	RATED VOLTS	WIRE RANGE
E150-12	12	15	300	16-14 AWG
E200-12	12	20	300	14-12 AWG
E500-12	12	40	600	12-10 AWG
E650-12	12	65	600	10-8 AWG

Covers for the E500-12 terminal block.
P/N: E500C-12

ORDERING INFORMATION:

Available by the piece.

BLUE SEA SYSTEMS BUS BARS

Pacer stocks a wide variety of bus bars for a large variety of uses. Including 500 and 600 AMP continuous rated power buses. Improper or corroded buses can rob precious voltage from a circuit. In starter and anchor windlass circuits where hundreds of amps flow, this could mean a big difference in cranking/lifting capability. **Connect all high amperage cables securely.**

FEATURES:

- 48 Volts DC Maximum
- Tinned Plated Brass Bus
- Base Material: Glass Reinforced Nylon

SINGLE POST BUSES

PART NUMBER	STUD TYPE	CURRENT RATING	CONFIGURATION
ESB1-10	#10	N/A*	MINI POST
ESB1-1/4	1/4"	N/A*	MINI POST
ESB1-5/16	5/16"	N/A*	POWER POST
ESB1-3/8	3/8"	N/A*	POWER POST
ESB1-8-5/16	5/16"	150	POWER POST w/8 (#8) SCREWS
ESB1-8-3/8	3/8"	150	POWER POST w/8 (#8)SCREW

* Not Rated - Amperage flow is between terminals stacked on the post and is dependent on the wire and terminals used.



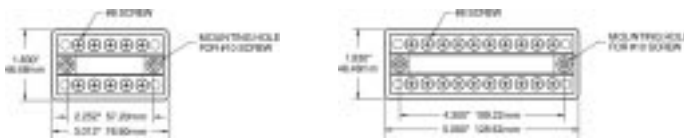
MINI BUSS

PART NUMBER	STUD TYPE	CURRENT RATING	CONFIGURATION	COVER PART NUMBER
EMB2-5	(2) 10-24	100	MINI BUS w/2 POSTS AND 5 (#8) SCREWS	EMBC
EMB4	(4) 10-24	100	MINI BUS w/4 POSTS	EMBC



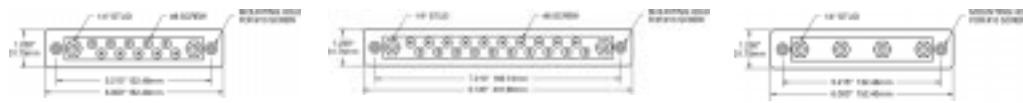
DUAL BUS COMMON BUSES

PART NUMBER	STUD TYPE	CURRENT RATING	CONFIGURATION	COVER PART NUMBER
EDB10	N/A	100	DUAL BUS, 5 x 8-32 SCREWS EACH SIDE	EDB10C
EDB20	N/A	100	DUAL BUS, 10 x 8-32SCREWS EACH SIDE	EDB20C



COMMON BUS BARS

PART NUMBER	STUD TYPE	CURRENT RATING	CONFIGURATION	COVER PART NUMBER
EBB2-10	(2) 1/4"	150	BUS w/2 POSTS AND 10 (#8) SCREWS	EBB2-10C
EBB2-20	(2) 1/4"	150	BUS w/2 POSTS AND 20 (#8) SCREWS	EBB2-20C
EBB4	(4) 1/4"	150	BUS w/4 POSTS	EBB2-10C



MAXI BUS BARS

PART NUMBER	STUD TYPE	CURRENT RATING	CONFIGURATION	COVER PART NUMBER
EMXB2-10	(2) 5/16"	250	BUS w/2 POSTS AND 10 (#10) SCREWS	EMXBC
EMXB4	(4) 5/16"	250	BUS w/4 POSTS	EMXBC



POWERBAR

Blue Sea Systems power bar is a unique high amperage power distribution bus. Constructed from tinned-plated CDA110 copper with a GE Lexan polycarbonate base. Rated at 48 volts DC maximum.

PART NUMBER	STUD TYPE	CURRENT RATING	CONFIGURATION	COVER PART NUMBER
EPB4-4	(4) 3/8"	600	BUS w/4 POSTS AND 8 (#8) SCREWS	EPB4-4C



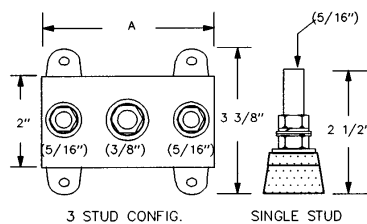
COMMON BUS BARS

Constructed from 1/4" thick nickel plated copper with nickel plated bronze studs and durable Lexan mounting pads.

PART NUMBER	STUD TYPE	CURRENT RATING
EPB3W	5/16", 3/8", 5/16"	500
EPB4W	5/16", (2) 3/8", 5/16"	500
EPB5W	5/16", (3) 3/8", 5/16"	500
EPB7W	5/16", (5) 3/8", 5/16"	500

ORDERING INFORMATION:

All buses are available individually.



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TYPICAL USES FOR SWITCHES ON BOATS

ON-OFF	OFF-(ON)	ON-(OFF)	ON-ON	ON-OFF-ON	(ON)-OFF-(OFF)	ON-OFF-(ON)
Accessories Auto-Pilot Bilge Pumps Lights Wipe/Off/(Wash) Deck Wash Pump Depth Finder Loran Radios Recorder Stereo Water Pressure	Horn Head Flush Macerator Pre-Heat Converter	Alarm Silence	Meter-Read Battery 1/Battery 2 Bilge Pumps Auto., Man. Fuel Tank - Gauge Select Port/Starboard Motor Reverse Forward/ Reverse	Bilge Pump Auto/Off/Man. Aerator Timed/Off/Man. Fuel Gauge Spot/Off/Flood Navigation Lights Run/Off/Anchor Motor Control Fwd/Off/Rev.	Meter Read Port/Off/Starboard Trim Tabs Up/Off/Down Spotlight Raise/Off/Lower Hatch Open/Off/Close	Bilge Pump Auto/Off/(Man) Wiper/Washer Windlass

METAL BAT TOGGLE SWITCHES

Toggle switches are rated at 15A/120VAC, available in single or double pole with functions ranging from single and double throw to momentary single and double throw. All switches contain a slow-make, slow-break contact mechanism. UL, CSA and VDE approvals.

TECHNICAL DATA:

Metal bat toggle switches

MATERIAL:

- Base: Phenolic
- Actuator (Bat): Brass/Nickel plated
- Bushing: Brass/Nickel plated

CHARACTERISTICS:

- Dielectric Strength 1000V (minimum)
- Insulation Resistance 100 MegOhms (minimum)
- Rating: 15A 125VAC
10A 250VAC
3/4" HP 125-250VAC

MEETS:

UL, CSA and VDE Approvals

MOUNTING METHOD:

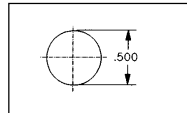
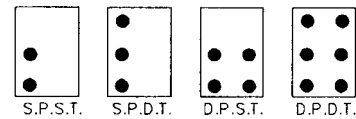
- Panel mounting hole: 1/2" Diameter.
- Bushing Length: .468"

TERMINATION:

Screw: Size 6-32NC-2

DESCRIPTION:

S.P.S.T. = Single Pole, Single Throw
S.P.D.T. = Single Pole, Double Throw
D.P.S.T. = Double Pole, Single Throw
D.P.D.T. = Double Pole, Double Throw



SILICONE RUBBER BOOTS

Silicone rubber boots are resistant to salt water, acids, weather, dust, sunlight and ozone. One piece bonded construction. Designed for use on metal bat toggle switches.

FEATURES:

- Molded Black Silicone Rubber
- Height: 15/16"
- Thread: 15/32"

P/N: ES-BOOT

SINGLE POLE SWITCHES

PART NUMBER	SWITCH FUNCTION	DESCRIPTION
ES-B2FA54	ON-OFF	S.P.S.T.
ES-B2FB54	ON-ON	S.P.D.T.
ES-B2FC54	ON-OFF-ON	S.P.D.T. CENTER OFF
ES-B2GE54	ON-ON-ON	S.P.T.T
(MOMENTARY)		
ES-B6FA54	(ON)-OFF	S.P.S.T.
ES-B6FA58	ON-(OFF)	S.P.S.T
ES-B6FB54	ON-(ON)	S.P.D.T
ES-B6FC54	(ON)-OFF-(ON)	S.P.D.T. CENTER OFF
ES-B6FC58	ON-OFF-(ON)	S.P.D.T. CENTER OFF

DOUBLE POLE SWITCHES

PART NUMBER	SWITCH FUNCTION	DESCRIPTION
ES-B2GK54	ON-OFF	D.P.S.T.
ES-B2GL54	ON-ON	D.P.D.T.
ES-B2GM54	ON-OFF-ON	D.P.D.T. CENTER OFF
(MOMENTARY)		
ES-B6GK5E	(ON)-OFF	S.P.S.T.
ES-B6GK5S	ON-(OFF)	S.P.S.T
ES-B6GL5E	ON-(ON)	S.P.D.T
ES-B6GM5S	(ON)-OFF-(ON)	S.P.D.T. CENTER OFF
ES-B6GM5E	ON-OFF-(ON)	S.P.D.T. CENTER OFF
ES-B6GG54	(ON)-ON-OFF	S.P.D.T. IGNITION SWITCH

ORDERING INFORMATION:

Order by the piece.

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V-SERIES CONTURA II & III

The V-Series CONTURA II and III versions, with sealed front panel components, are certified to IP66 and IP68, signifying complete protection against dust, prolonged spray and submersion under pressure. Contura's are recognized at UL1500 - Ignition Protection for Marine Products. These switches feature removable actuator styles and colors, available in single and double pole configurations, and can be illuminated with bar shaped lenses. All switches are 12V black base with black actuators and red lenses. See the chart below to purchase alternate actuators.

CHARACTERISTICS:

- Base Material: Polyester
- Dielectric Strength 2000V RMS
- Insulation Resistance 50 MegOhms
- Rating: 20A 12V

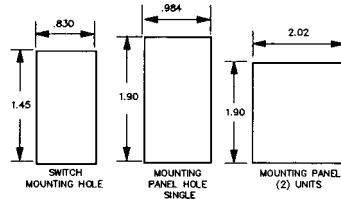
CERTIFICATIONS:

UL and CSA

Tested in accordance with requirements of MIL STD 202F

MOUNTING METHOD:

- Panel mounting hole: See Dimensional Specifications.
- Can be mounted directly on the panel or mounted using the Contura mounting panel.



PANEL CUTOUTS

TERMINATION:

.250 Quick Connects with Barriers

DESCRIPTION:

S.P.S.T. = Single Pole, Single Throw
 S.P.D.T. = Single Pole, Double Throw
 D.P.S.T. = Double Pole, Single Throw
 D.P.D.T. = Double Pole, Double Throw

SINGLE POLE SWITCHES

PART NUMBER	SWITCH FUNCTION	DESCRIPTION	ACTUATOR DESCRIPTION
ES-V1DA	ON-OFF	S.P.S.T.	BLACK w/SGL RED LENS
ES-V4DA	ON-ON	S.P.D.T.	BLACK w/DBL RED LENS
ES-V6DA	ON-OFF-ON	S.P.D.T. CENTER OFF	BLACK w/DBL RED LENS
(MOMENTARY)			
ES-V2DA	(ON)-OFF	S.P.S.T.	BLACK w/SGL RED LENS
ES-V3DA	ON-(OFF)	S.P.S.T.	BLACK w/SGL RED LENS
ES-V5DA	ON-(ON)	S.P.D.T.	BLACK w/DBL RED LENS
ES-V8DA	(ON)-OFF-(ON)	S.P.D.T. CENTER OFF	BLACK w/DBL RED LENS
ES-V7DA	ON-OFF-(ON)	S.P.D.T. CENTER OFF	BLACK w/DBL RED LENS

DOUBLE POLE SWITCHES

PART NUMBER	SWITCH FUNCTION	DESCRIPTION	ACTUATOR DESCRIPTION
ES-V1DA	ON-OFF	S.P.S.T.	BLACK w/SGL RED LENS
ES-VADA	ON-OFF	D.P.S.T.	BLACK w/SGL RED LENS
ES-VDDA	ON-ON	D.P.D.T.	BLACK w/DBL RED LENS
ES-VJDA	ON-OFF-ON	D.P.D.T. CENTER OFF	BLACK w/DBL RED LENS
(MOMENTARY)			
ES-VBDA	(ON)-OFF	S.P.S.T.	BLACK w/SGL RED LENS
ES-VCDA	ON-(OFF)	S.P.S.T.	BLACK w/SGL RED LENS
ES-VFDA	ON-(ON)	S.P.D.T.	BLACK w/DBL RED LENS
ES-VLDA	(ON)-OFF-(ON)	S.P.D.T. CENTER OFF	BLACK w/DBL RED LENS
ES-VKDA	ON-OFF-(ON)	S.P.D.T. CENTER OFF	BLACK w/DBL RED LENS

OPTIONAL ACTUATORS

PART NUMBER	DESCRIPTION
ESA-VVCMC	BLACK w/SGL RED LENS
ESA-VVCNC	BLACK w/DBL RED LENS
ESA-VVCBC	BLACK w/SGL AMBER LENS
ESA-VVCCC	BLACK w/DBL AMBER LENS
ESA-VVCGC	BLACK w/SGL GREEN LENS
ESA-VVCHC	BLACK w/DBL GREEN LENS
ESA-VVCTC	BLACK w/SGL BLUE LENS
ESA-VVCUC	BLACK w/DBL BLUE LENS

MOUNTING PANELS

PART NUMBER	DESCRIPTION
ES-CVMS	SINGLE MOUNTING PANEL
ES-CVMM	MIDDLE PANEL
ES-CVME	END PANEL
ES-CVHP	HOLE PLUG

ORDERING INFORMATION:

All Contura switches are sold with red lens actuators. Other actuator styles can be ordered separately. Order by the piece.

INDICATOR LIGHTS

3L Series are compact style lights that snap-fit into a 5/16" hole and are secured with spring clip. Long body style with a built in resistor, 3L lights are constructed with Dupont Zytel 132F with a 14, 28, and 125 volt incandescent bulb, flush type mount, and a translucent lexan lens. All lights come with a 6" 105°C tinned copper wire leads. Base and bezel colors are black. UL Listed.



E3L

5S Series lights snapfit into a 1/2" hole, and are secured into place with self locking ears. The lights are constructed with the same materials as the 3L series and are available in 14, 28, 125 volt ranges. All lights have a silver plated bezel.



E5S

FEATURES:

- Multiple voltage ratings
- Available in Red, Green, Amber and Blue
- 6" UL Tinned Copper Lead Wires
- Built-in Resistor

PART RATING	VOLTAGE METHOD	MOUNTING PANEL DEPTH	REQUIRED THICKNESS	PANEL	NUMBER
E3L-14	14	SNAP IN w/SPRING CLIP	5/16" (.312)	1.420"	.030" MIN.
E3L-28	28	SNAP IN w/SPRING CLIP	5/16" (.312)	1.420"	.030" MIN.
E3L-125	125	SNAP IN w/SPRING CLIP	5/16" (.312)	1.420"	.030" MIN.
E5S-14	14	SELF LOCKING EARS	1/2" (.500)	.900"	.025" TO .080"
E5S-28	28	SELF LOCKING EARS	1/2" (.500)	.900"	.025" TO .080"
E5S-125	125	SELF LOCKING EARS	1/2" (.500)	.900"	.025" TO .080"

*ADD THE FOLLOWING EXTENSION FOR LENS COLOR.

- R for RED lens
- G for GREEN lens
- A for AMBER lens
- B for BLUE lens

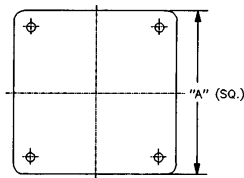
EXAMPLE: E3L-14-B = E3L series, 14 volt with a Blue lens.

ORDERING INFORMATION:

Order by the piece.

"SHIP SHORE" POWER TRANSFER SWITCHES

Blue Line "Ship-Shore" power transfer switches are specifically designed for the boating industry. A simple manual selection with this switch provides a convenient method for obtaining electrical power from the ship's onboard generator or from the shore. Other positions can be provided when multisources of either ship and/or shore power are available. With the exception of the normal current carrying components, the entire switch body is made from rugged, non-corrosive nylon and melamine materials. This solid safety feature eliminates the possibility of electrical shock to the operator should any hot wire come into contact with the switch body. Power transfer "Rotary" switches come in a wide variety of configurations. Alternate configurations available upon request.



SWITCHES ARE DOUBLE THROW WITH "SHORE-OFF-SHIP" 60° SWITCHING

PART NUMBER	NUMBER OF POLES	GENERAL PURPOSE (UL) RATED AMPS	THERMAL CURRENT AMPS	DIMENSIONS "A" (SQ.)
EPTS-2P-10A-S00	2	10	10	1.18"
EPTS-3P-10A-S00	3	10	10	1.18"
EPTS-2P-15A-S0	2	16	20	1.89"
EPTS-3P-15A-S0	3	16	20	1.89"
EPTS-2P-35A-S1	2	35	40	2.52"
EPTS-3P-35A-S1	3	35	40	2.52"
EPTS-4P-35A-S1	4	35	40	2.52"
EPTS-2P-50A-S1	2	50	63	2.52"
EPTS-3P-50A-S1	3	50	63	2.52"
EPTS-4P-50A-S1	4	50	63	2.52"
EPTS-2P-65A-S1	2	65	80	2.52"
EPTS-3P-65A-S1	3	65	80	2.52"
EPTS-4P-65A-S1	4	65	80	2.52"
EPTS-3P-100A-S2	3	100	125	3.46"
EPTS-4P-100A-S2	4	100	125	3.46"
EPTS-3P-150A-S2	3	150	200	3.46"
EPTS-4P-150A-S2	4	150	200	3.46"
MULTI-STEP "SHORE1, SHORE1 & 2, GEN"				
EPTS-MS-65A-S1		65	80	2.52"

ALTERNATE ESCUTCHEON PLATES AVAILABLE UPON REQUEST

ORDERING INFORMATION:

Order by the piece.



BATTERY SELECTOR SWITCHES

Pacer stocks a large variety of battery selector switches. To select the proper battery switch size, make sure your engine's cold cranking amperage is lower than the momentary rating of the switch.

GUEST BATTERY SWITCHES

Guest switches feature an innovative "sweep contact" design, which provides a large, flat surface area for maximum conductivity and efficiency without the excessive wear, carbon tracking and contact burns of interior line-contact designs. All Guest battery switches safely provide positive battery disconnect, isolate all circuits, and conform to U.S.C.G. safety standard 183.410 for ignition protection.

FEATURES:

- Heavy Duty Copper Sweep Contacts
- Positive Click Stop on all Positions
- For 12, 24, and 32 Volt Systems
- Marine UL Listed
- "Make Before Break" contacts allow selection of all positions except "Off" while engine is running
- 1 Year Limited Warranty



SWITCHES ARE DOUBLE THROW WITH "SHORE-OFF-SHIP" 60° SWITCHING

PART NUMBER	DESCRIPTIONS	DIMENSIONS	AMPS CONTINUOUS/MOMENTARY
EBS-2111	UNIVERSAL SELECTOR	5.5" DIAMETER x 2.63" DEPTH	230/345
EBS-2112	UNIVERSAL ON/OFF	5.5" DIAMETER x 2.63" DEPTH	230/345
EBS-2300A	HEAVY DUTY SELECTOR	5.5" SQUARE x 3.5" DEPTH	450/800
EBS-2303A	HEAVY DUTY ON/OFF	5.5" SQUARE x 3.5" DEPTH	450/800
EBS-2304A	EXTRA HEAVY DUTY ON/OFF	5.5" SQUARE x 3.5" DEPTH	600/1000

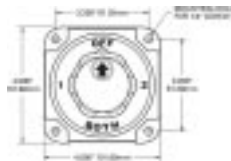
BLUE SEA SYSTEMS BATTERY SWITCHES

Blue Sea Systems' compact high amperage switches are vapor/ignition protected and UL listed.

FEATURES:

- Luminous label for low light readability
- 300 Amp Rating - 25% higher than most switches
- Vapor Proof/Ignition Protected
- Case design allows surface or flush mounting
- For 12, 24 and 32 Volt Systems
- Mounting Holes for #10 Screws

PART NUMBER	DESCRIPTIONS	DIMENSIONS	AMPS CONTINUOUS/MOMENTARY
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EBS-9001	HIGH AMP SELECTOR	4.0" SQUARE (3.2" DIA. FLUSH MOUNT)	300/400
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EBS-9003	HIGH AMP ON/OFF	4.0" SQUARE (3.2" DIA. FLUSH MOUNT)	300/400
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EBS-9005	MINI ON/OFF KEYED	2.7" SQUARE (2.175" DIA. FLUSH MOUNT)	250/375
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EBS-9006	MINI ON/OFF KNOB	2.7" SQUARE (2.175" DIA. FLUSH MOUNT)	250/375
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PACER MARINE - SARASOTA
CORPORATE HEADQUARTERS
NATIONAL AND OEM SALES
1-800-424-9549 • FAX: 941-379-9015

PACER MARINE - FT. LAUDERDALE
EAST COAST SALES AND
AFTER MARKET SALES
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METERS

Pacer stocks a variety of meters including both AC and DC, Volt and AMP meters, with front and back mounting styles. All meters stocked are analog. Digital meters are available by request.

SURFACE MOUNT. Constructed with a polystyrene case, black textured finish and a crystal clear lens. White field with painted black scales with a zero-adjust front access. Meters are age and moisture resistant.

Panel Cutout: 2-1/64" diameter hole

Surface Dimensions: Height: 2.35, Width 2.55



DC AMMETERS - Taut Band, moving coil: Zero left, self contained (internal), or 50mV, shunt rated (external)

PART NUMBER	SHUNT	RANGE	SHUNT PART NUMBER
EM-DCA-50S	INTERNAL ANALOG	0 - 50 AMPS	N/A
EM-DCA-100S	50mV EXTERNAL ANALOG	0 - 100 AMPS	EM-ST100
EM-DCA-150S	50mV EXTERNAL ANALOG	0 - 150 AMPS	EM-ST150

DC VOLTMETERS - Taut Band, moving coil: Zero left

PART NUMBER	DESCRIPTION	RANGE
EM-DCV-8-16S	ANALOG	8 - 16 VOLTS

AC AMMETERS - Self-contained, rectifier type (internal), or Transformer rated, 0-5A, rectifier type (external)

PART NUMBER	SHUNT	RANGE	CURRENT TRANSFORMER
EM-ACA-30S	INTERNAL	0 - 30 AMPS	N/A
EM-ACA-50S	INTERNAL	0 - 50 AMPS	N/A
EM-ACA-100S	EXTERNAL	0 - 80 AMPS	EM-CT100

AC VOLTMETERS - Taut Band, moving coil: Zero left

PART NUMBER	DESCRIPTION	RANGE
EM-ACV-150S	ANALOG	0 - 150 VOLTS
EM-ACV-300S	ANALOG	0 - 300 VOLTS

WINDOW MOUNT. Constructed with a polystyrene case and a crystal clear lens. White field with painted black scales with a zero-adjust front access. Meters are age and moisture resistant.

Panel Cutout: 2-1/64" diameter hole Window Panel Cutout: 1.27" x 2.90"



DC AMMETERS - Taut Band, moving coil: Zero left, self contained (internal), or 50mV, shunt rated (external)

PART NUMBER	SHUNT	RANGE	SHUNT PART NUMBER
EM-DCA-50W	INTERNAL ANALOG	0 - 50 AMPS	N/A
EM-DCA-100W	50mV EXTERNAL ANALOG	0 - 100 AMPS	EM-ST100
EM-DCA-150W	50mV EXTERNAL ANALOG	0 - 150 AMPS	EM-ST150

DC VOLTMETERS - Taut Band, moving coil: Zero left

PART NUMBER	DESCRIPTION	RANGE
EM-DCV-8-16W	ANALOG	8 - 16 VOLTS

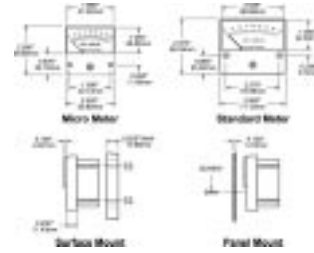
AC AMMETERS - Self-contained, rectifier type (internal), or Transformer rated, 0-5A, rectifier type (external)

PART NUMBER	SHUNT	RANGE	CURRENT TRANSFORMER
EM-ACA-30W	INTERNAL	0 - 30 AMPS	N/A
EM-ACA-50W	INTERNAL	0 - 50 AMPS	N/A
EM-ACA-100W	EXTERNAL	0 - 80 AMPS	EM-CT100

AC VOLTMETERS - Taut Band, moving coil: Zero left

PART NUMBER	DESCRIPTION	RANGE
EM-ACV-150W	ANALOG	0 - 150 VOLTS
EM-ACV-300W	ANALOG	0 - 300 VOLTS

Analog meters constructed using high quality rotating coil movements on jewel bearings. All Blue Sea System meters are mountable on the front panel surface or from behind the panel. Accuracy on all meters is 3% of scale.
 Standard Meters - Face Width/Mounting Hole: 2-1/2" / 2-1/16"
 Micro Meters - Face Width/Mounting Hole: 2" / 1-3/4"
 (Smaller Format For Mounting in Limited Space Locations)



DC AMP METERS

Simple two-wire connection from shunt no other power required. All meters have shunts included. Meter senses and powers from shunt. Packaged complete with shunt. Meter Operating Amperage: 1 Milliampere



PART NUMBER	DESCRIPTION	RANGE
EM-DCA-50BS	STANDARD EXTERNAL	0 - 50 AMPS
EMM-DCA-50BS	*MICRO METER EXTERNAL	0 - 50 AMPS
EM-DCA-75BS	STANDARD EXTERNAL	0 - 75 AMPS
EM-DCA-100BS	STANDARD EXTERNAL	0 - 100 AMPS
EM-DCA-150BS	STANDARD EXTERNAL	0 - 150 AMPS

DC VOLT METERS

Displays to .2 Volts Simple 2-wire Connection 8 - 16 volt Range



PART NUMBER	DESCRIPTION	RANGE
EM-DCV-8-16BS	STANDARD ANALOG	8 - 16 VOLTS
EMM-DCV-8-16BS	*MICRO METER ANALOG	8 - 16 VOLTS
**EM-DCV-PCBS	PERCENT OF CHARGE ANALOG	11.6 - 13.6 VOLTS

**Input 8-16 volts, electronically dampened to display over 13.6 volts as "charging"

AC AMP METERS

50 Ampere Dial Marked in 2 Ampere Increments Simple 2-wire Connection Meter Senses and Powers From Coil Slipped Over Wire to be Measured.



PART NUMBER	DESCRIPTION	RANGE
EM-ACA-50BS	STANDARD ANALOG	0 - 50 AMPS

AC VOLT METERS

Marked in 5 Volt Increments Simple 2-wire Connection to AC Hot and Neutral. Meter senses and powers from the same connection.



PART NUMBER	DESCRIPTION	RANGE
EM-ACV-150BS	STANDARD ANALOG	0 - 150 VOLTS

JUNCTION BOXES AND ENCLOSURES

Fiberglass reinforced polyester enclosures are designed for use as electrical junction boxes in highly corrosive environments such as marine installations. Enclosures are also suitable as instrument housings in both indoor and outdoor applications. Window enclosures provide easy visual inspection of interior components.

FEATURES:

- Designed in accordance with the Joint Industrial Council (JIC)-USA
- Bases and covers are made of gray (RAL 7036), hot molded, fiberglass reinforced polyester
- Continuous gaskets made of polyurethane foam guarantee optimal integrity
- Cover screws holes in corners are outside of gasket area
- All mounting hardware is made of 316 stainless steel
- The enclosure can be readily worked with conventional tools
- Withstands continuous temperatures up to 150°C.
- Enclosure are maintenance free and corrosion resistant
- Enclosures have three cover configurations:
 - Screw Fastened
 - Hinged and Screw Fastened
 - Hinged and Padlock Latch
- Aluminum mounting plates sold separately
- Junction boxes are sold with solid or clear covers

JUNCTION BOXES WITH KNOCKOUTS



PART NUMBER	H	OUTSIDE DIM.		COVER STYLE
		W	D	
ENCL332	3.5	3.5	1.6	SOLID
ENCL332C	3.5	3.5	1.6	CLEAR
ENCL533	4.7	2.7	2.7	SOLID
ENCL533C	4.7	2.7	2.7	CLEAR
ENCL553	4.7	4.7	2.7	SOLID
ENCL553C	4.7	4.7	2.7	CLEAR



ENCLOSURES



PART NUMBER	OUTSIDE DIM. (INCH)			INSIDE DIM. (INCH)			COVER STYLE
	H	W	D	H	W	D	
ENCL606W	7.31	7.31	4.96	6	6	4.15	SCREW FASTED
ENCL606HW							HINGED & SCREW FASTENED
ENCL606HWPL1							HINGED & LATCHED
ENCL806W	9.30	7.31	4.96	8	6	4.15	SCREW FASTED
ENCL806HW							HINGED & SCREW FASTENED
ENCL806HWPL1							HINGED & LATCHED
ENCL1008W	11.31	9.31	5.43	10	8	4.64	SCREW FASTED
ENCL1008HW							HINGED & SCREW FASTENED
ENCL1008HWPL1							HINGED & LATCHED
ENCL1008WG							SCREW FASTENED w/ GASKET WINDOW
ENCL1210W	13.30	11.29	5.58	12	10	4.79	SCREW FASTED
ENCL1210HW							HINGED & SCREW FASTENED
ENCL1210HWPL1							HINGED & LATCHED
ENCL1412W	15.32	13.30	6.70	14	12	5.79	SCREW FASTED
ENCL1412HW							HINGED & SCREW FASTENED
ENCL1412HWPL2							HINGED & LATCHED
ENCL1614W	17.31	15.30	6.70	16	14	5.79	SCREW FASTED
ENCL1614HW							HINGED & SCREW FASTENED
ENCL1614HWPL2							HINGED & LATCHED
ENCL1816W	19.31	17.31	9.58	18	16	8.67	SCREW FASTED
ENCL1816HW							HINGED & SCREW FASTENED
ENCL1816HWPL2							HINGED & LATCHED

Gasket windows are stocked in 10x8x5, other sizes are available by request.

ALUMINUM MOUNTING PLATES

PART NUMBER	DIM. (INCH)	
	H	W
EMP533	N/A	N/A
EMP553	N/A	N/A
EMP606A	4.88	4.88
EMP806A	6.75	4.88
EMP1008A	8.75	6.88
EMP1210A	10.5	8.88
EMP1412A	12.75	10.88
EMP1614A	14.75	12.88
EMP1816A	16.75	14.88

CALCULATING VOLTAGE DROP

All wire has a finite resistance to current flow. This resistance causes a voltage to develop across the length of a current carrying conductor. The result is that the intended load is robbed of the full potential of its source battery.

The tables below are calculated for the two allowable percent voltage drops specified by ABYC (cf. E-9.14). Conductors shall be sized for a voltage drop not to exceed:

- ◆ **3%:** For conductors feeding panelboard or switchboards, bilge blowers, navigation lights, electronic equipment, and any other circuit where voltage drop must be kept to a minimum.
- ◆ **10%:** For conductors used for general lighting (other than navigational lights) and other non-critical circuits.

To calculate the size of the wire required for a given voltage drop the following formula is used:

$$CM = \frac{K \times I \times L}{E}$$

where:

- CM** = The required circular mil area of the wire (See table 1).
- K** = Equals 10.75, (represents the mil-foot resistance of copper)
- I** = The load current in amperes. (Note: for maximum current carrying capabilities of a conductor refer to Table 4).
- L** = The round trip length of the wire measured in feet from the positive terminal of the source, to the load, and back to the source's negative terminal.
- E** = The voltage drop on the conductor in volts. For example, a 3% drop from a 12 volt source results in: $E = (12 \times 0.03) = 0.36$

TABLE 1: CONDUCTOR CIRCULAR MIL (CM) AREA

AWG	Square mm	ABYC CM Area E-8 Tbl. 3 (All UL Wire)	SAE CM Area J1127, J1128
18	0.8	1,620	1,537
16	1	2,580	2,336
14	2	4,110	3,702
12	3	6,530	5,833
10	5	10,380	9,343
8	8	16,510	14,810
6	13	26,240	24,538
4	19	41,740	37,360
2	32	66,360	62,450
1	40	83,690	77,790
1/0	50	105,600	98,980
2/0	62	133,100	125,100
3/0	81	167,800	158,600
4/0	103	211,600	205,500

TABLE 2: CONDUCTOR SIZES FOR 3% DROP IN VOLTAGE - 12 AND 24 VOLTS

12 VOLT - BASED ON MINIMUM CIRCULAR MIL (CM) AREA

LENGTH	TOTAL CURRENT ON CIRCUIT IN AMPS													
	5	10	15	20	25	30	40	50	60	70	80	90	100	
10	18	14	12	10	10	10	8	6	6	6	6	4	4	
15	16	12	10	10	8	8	6	6	4	4	4	2	2	
20	14	10	10	8	6	6	6	4	4	2	2	2	2	
25	12	10	8	6	6	6	4	4	2	2	2	1	1	
30	12	10	8	6	6	4	4	2	2	1	1	1/0	1/0	
40	10	8	6	6	4	4	2	2	1	1/0	1/0	2/0	2/0	
50	10	6	6	4	4	2	2	1	1/0	2/0	3/0	3/0	3/0	
60	10	6	6	4	2	2	1	1/0	2/0	3/0	3/0	4/0	4/0	
70	8	6	4	2	2	1	1/0	2/0	3/0	3/0	4/0	4/0		
80	8	6	4	2	2	1	1/0	2/0	3/0	4/0	4/0			
90	8	4	2	2	1	1/0	2/0	3/0	4/0	4/0				
100	6	4	2	2	1	1/0	2/0	3/0	4/0					
110	6	4	2	1	1/0	1/0	3/0	4/0	4/0					
120	6	4	2	1	1/0	2/0	3/0	4/0						
130	6	2	2	1	1/0	2/0	3/0	4/0						
140	6	2	1	1/0	2/0	3/0	4/0							
150	6	2	1	1/0	2/0	3/0	4/0							
160	6	2	1	1/0	2/0	3/0	4/0							
170	6	2	1	2/0	3/0	3/0	4/0							

24 VOLT - BASED ON MINIMUM CIRCULAR MIL (CM) AREA

LENGTH	TOTAL CURRENT ON CIRCUIT IN AMPS													
	5	10	15	20	25	30	40	50	60	70	80	90	100	
10	18	18	16	14	12	12	10	10	10	8	8	8	6	
15	18	16	14	12	12	10	10	8	8	6	6	6	6	
20	18	14	12	10	10	10	8	6	6	6	6	4	4	
25	16	12	12	10	10	8	6	6	6	4	4	4	4	
30	16	12	10	10	8	8	6	6	4	4	4	2	2	
40	14	10	10	8	6	6	6	4	4	2	2	2	2	
50	12	10	8	6	6	6	4	4	2	2	2	1	1	
60	12	10	8	6	6	4	4	2	2	1	1	1/0	1/0	
70	12	8	6	6	4	4	2	2	1	1	1/0	1/0	2/0	
80	10	8	6	6	4	4	2	2	1	1/0	1/0	2/0	2/0	
90	10	8	6	4	4	2	2	1	1/0	1/0	2/0	2/0	3/0	
100	10	6	6	4	4	2	2	1	1/0	2/0	2/0	3/0	3/0	
110	10	6	6	4	2	2	1	1/0	1/0	2/0	3/0	3/0	4/0	
120	10	6	4	4	2	2	1	1/0	2/0	3/0	3/0	4/0	4/0	
130	8	6	4	2	2	2	1	1/0	2/0	3/0	3/0	4/0	4/0	
140	8	6	4	2	2	1	1/0	2/0	3/0	3/0	4/0	4/0		
150	8	6	4	2	2	1	1/0	2/0	3/0	3/0	4/0	4/0		
160	8	6	4	2	2	1	1/0	2/0	3/0	4/0	4/0	4/0		
170	8	6	2	2	1	1	2/0	3/0	3/0	4/0	4/0			

TABLE 3: CONDUCTOR SIZES FOR 10% DROP IN VOLTAGE - 12 AND 24 VOLTS

12 VOLT - BASED ON MINIMUM CIRCULAR MIL (CM) AREA

LENGTH	TOTAL CURRENT ON CIRCUIT IN AMPS													
	5	10	15	20	25	30	40	50	60	70	80	90	100	
10	18	18	18	16	16	14	14	12	12	10	10	10	10	
15	18	18	16	14	14	12	12	10	10	8	8	8	8	
20	18	16	14	14	12	12	10	10	8	8	8	6	6	
25	18	16	14	12	12	10	10	8	8	6	6	6	6	
30	18	14	12	12	10	10	8	8	6	6	6	6	4	
40	16	14	12	10	10	8	8	6	6	6	4	4	4	
50	16	12	10	10	8	8	6	6	4	4	4	2	2	
60	14	12	10	8	8	6	6	4	4	2	2	2	2	
70	14	10	8	8	6	6	6	4	2	2	2	2	1	
80	14	10	8	8	6	6	4	4	2	2	2	1	1	
90	12	10	8	6	6	6	4	2	2	2	1	1	1/0	
100	12	10	8	6	6	4	4	2	2	1	1	1/0	1/0	
110	12	8	8	6	6	4	2	2	2	1	1/0	1/0	1/0	
120	12	8	6	6	4	4	2	2	1	1	1/0	1/0	2/0	
130	12	8	6	6	4	4	2	2	1	1/0	1/0	2/0	2/0	
140	10	8	6	6	4	2	2	1	1	1/0	2/0	2/0	2/0	
150	10	8	6	4	4	2	2	1	1/0	1/0	2/0	2/0	3/0	
160	10	8	6	4	4	2	2	1	1/0	2/0	2/0	3/0	3/0	
170	10	6	6	4	2	2	2	1	1/0	2/0	2/0	3/0	3/0	

24 VOLT - BASED ON MINIMUM CIRCULAR MIL (CM) AREA

LENGTH	TOTAL CURRENT ON CIRCUIT IN AMPS													
	5	10	15	20	25	30	40	50	60	70	80	90	100	
10	18	18	18	18	18	18	16	16	14	14	14	12	12	
15	18	18	18	18	16	16	14	14	12	12	12	10	10	
20	18	18	18	16	16	14	14	12	12	10	10	10	10	
25	18	18	16	16	14	14	12	12	10	10	10	8	8	
30	18	18	16	14	14	12	12	10	10	8	8	8	8	
40	18	16	14	14	12	12	10	10	8	8	8	6	6	
50	18	16	14	12	12	10	10	8	8	6	6	6	6	
60	18	14	12	12	10	10	8	8	6	6	6	6	4	
70	16	14	12	10	10	8	8	6	6	6	6	4	4	
80	16	14	12	10	10	8	8	6	6	6	4	4	4	
90	16	12	10	10	8	8	6	6	6	4	4	4	2	
100	16	12	10	10	8	8	6	6	4	4	4	2	2	
110	14	12	10	8	8	8	6	6	4	4	2	2	2	
120	14	12	10	8	8	6	6	4	4	2	2	2	2	
130	14	12	10	8	8	6	6	4	4	2	2	2	2	
140	14	10	8	8	6	6	6	4	2	2	2	2	1	
150	14	10	8	8	6	6	4	4	2	2	2	2	1	
160	14	10	8	8	6	6	4	4	2	2	2	1	1	
170	12	10	8	6	6	6	4	2	2	2	2	1	1	

TABLE 4A: ALLOWABLE AMPERAGE OF CURRENT CARRYING CONDUCTORS UNDER 50 VOLTS FOR 105°C CABLES - ABYC TABLE IV - E.9

CONDUCTOR SIZE	SINGLE CONDUCTOR	
	OUTSIDE ENGINE SPACES	INSIDE ENGINE SPACES
18 (0.8) 16 (1)	20 25	17.0 21.3
14 (2) 12 (3)	35 45	29.8 38.3
10 (5) 8 (8)	60 80	51 68
6 (13) 4 (19)	120 160	102 136
2 (32) 1 (40)	210 245	178 208
0 (50) 00 (62) 000 (81) 0000 (103)	285 330 385 445	242 280 327 378

TABLE 4B: ALLOWABLE AMPERAGE OF CONDUCTORS WHEN MULTIPLE CONDUCTORS ARE BUNDLED TOGETHER FOR 105°C CABLES - ABYC TABLE VA-D-E.8

CONDUCTOR SIZE	NO MORE THAN 2 CONDUCTORS ARE BUNDLED		WHEN 3 CONDUCTORS ARE BUNDLED		WHEN 4-6 CONDUCTORS ARE BUNDLED		WHEN 7-24 CONDUCTORS ARE BUNDLED	
	OUTSIDE ENGINE SPACES	INSIDE ENGINE SPACES	OUTSIDE ENGINE SPACES	INSIDE ENGINE SPACES	OUTSIDE ENGINE SPACES	INSIDE ENGINE SPACES	OUTSIDE ENGINE SPACES	INSIDE ENGINE SPACES
18 (0.8) 16 (1)	20 25	17.0 21.3	14.0 17.5	11.9 14.9	12.0 15.0	10.2 12.8	10.0 12.5	8.5 10.6
14 (2) 12 (3)	35 45	29.8 38.3	24.5 31.5	20.8 26.8	21.0 27.0	17.9 23.0	17.5 22.5	14.9 19.1
10 (5) 8 (8)	60 80	51.0 68.0	42.0 56.0	35.7 47.6	36.0 48.0	30.6 40.8	30.0 40.0	25.5 34.0
6 (13) 4 (19)	120 160	102.0 136.0	84.0 112.0	71.4 95.2	72.0 96.0	61.2 81.6	60.0 80.0	51.0 68.0
2 (32) 1 (40)	210 245	178.5 208.3	147.0 171.5	125.0 145.8	126.0 147.0	107.1 125.0	105.0 122.5	89.3 104.1
0 (50) 00 (62)	285 330	242.3 280.5	199.5 231.0	169.6 196.4	171.0 198.0	145.4 168.3	142.5 165.0	121.1 140.3
000 (81) 0000 (103)	385 445	327.3 378.3	269.5 311.5	229.1 264.8	231.0 267.0	196.4 227.0	192.5 222.5	163.6 189.1

TABLE 5A & B

A: CIRCUIT BREAKER INTERRUPTING CAPACITY (AMPS) ABYC TABLE I - E.8

SHORE POWER	AMPS	MAIN BREAKER SHORE POWER DISCONNECT BREAKER	BRANCH BREAKER
120V - 30A	30A	3,000	3,000
120V - 50A	50A	3,000	3,000

NOTE 1: The main circuit breaker is considered to be the first circuit breaker connected to a source of AC power. All subsequent breakers, including sub-main breakers, connected in series with a main circuit breaker shall be considered to be branch circuit breakers.

2: A fuse in series with, and ahead of, a circuit breaker may be required by the circuit breaker manufacturer to achieve the interrupting capacity in the above table.

B: CIRCUIT BREAKER INTERRUPTING CAPACITY (AMPS) ABYC TABLE III - E.9

	TOTAL CONNECTED BATTERY COLD CRANKING AMPS	MAIN BREAKER (AMPERES)*	BRANCH BREAKER (AMPERES)*
12V/24V	650 or LESS	1500	750
12V/24V	651 - 1100	3000	1500
12V/24V	OVER 1100	5000	2500

*NOTE: The main circuit breaker(s) is considered to be the first breaker(s) in a circuit connected in series with the battery. All subsequent breakers, including sub-main breakers, connected in series with a main circuit breaker shall be considered to be branch circuit breakers.

NOTES:

TABLE 6: ENGINE AND ACCESSORY WIRING COLOR CODE PER ABYC E-9 TABLE XII

COLOR	PAGE COLOR SUFFIX	ITEM	USE
Green, or Green w/Yellow stripe	GN, or GN-4		DC Grounding Conductors
Black or Yellow*	BK or YL		DC Negative Conductors
Red	RD		DC Positive Conductors
Yellow w/Red Stripe	YL-2	Starting Circuit	Starting Switch to Solenoid
Brown/Yellow or	BR-4	Bilge Blowers	Fuse or Switch to Blowers
Yellow (See note)	YL		
Dark Gray	GY	Navigation Lights Tachometer	Fuse or Switch to Lights Tachometer Sender to Gauge
Brown	BR	Generator Armature Alternator Charge Light Pumps	Generator Armature to Regulator Generator Terminal/Alternator Auxiliary Terminal to Light to Regulator Fuse or Switch to Pumps
Orange	OR	Accessory Feed Accessory Feeds	Ammeter to Alternator or Generator Output and Accessory Fuses or Switches Distribution Panel to Accessory Switch
Violet (Purple)	VI	Ignition Instrument Feed	Ignition Switch to Coil and Electrical Instruments Distribution Panel to Electric Instruments
Dark Blue	BL	Cabin and Instrument Lights	Fuse or Switch to Lights
Light Blue	LB	Oil Pressure	Oil Pressure Sender to Gauge
Tan	TN	Water Temperature	Water Temperature Sender to Gauge
Pink	PK	Fuel Gauge	Fuel Gauge Sender to Gauge
Green/"Stripe" (Except GN-4)	GN-x	Tilt Down and/or Trim In	Tilt and/or Trim Circuits
Blue/"Stripe"	BL-x	Tilt Up and/or Trim Out	Tilt and/or Trim Circuits

CONVERSION FACTORS

*ENGLISH/METRIC
METRIC/ENGLISH*

LENGTH

Inch x 25.40 = Millimeters
 Millimeters x 0.039373 = Inches
 Feet x 0.3048 = Meters
 Meters x 3.281 = Feet
 Miles x 1.609 = Kilometers
 Kilometers x 0.6214 = Miles
 Ohms/km x 0.3048 = Ohms/kft

AREA

Sq. Inch x 6.452 = Sq. Centimeter
 Sq. Centimeter x 0.155 = Sq. Inch
 Sq. Foot x 0.0929 = Sq. Meter
 Sq. Meter x 10.76 = Sq. Foot
 Sq. Mile x 2.59 = Sq. Kilometer
 Sq. Kilometer x 0.3861 = Sq. Mile
 Circular Mil x 0.7854 = Sq. Mil

VOLUME

Cu. Inch x 16.39 = Cu. Centimeter
 Cu. Cm. x 0.06102 = Cu. Inch
 Cu. Foot x 0.02832 = Cu. Meter
 Cu. Meter x 35.31 = Cu. Foot

MASS

Ounce x 28.35 = Gram
 Gram x 0.03527 = Ounce
 Pound x 0.4536 = Kilogram
 Kilogram x 2.205 = Pound
 Kilogram/km x 0.6214 = Pounds/kft
 Pounds/kft x 1.4881 = Kilogram/km

TEMPERATURE CONVERSION FORMULAE

CENTIGRADE/FARENHEIGHT

FARENHEIGHT/CENTIGRADE

$$^{\circ}\text{C} = \frac{5}{9} (^{\circ}\text{F} - 32)$$

$$^{\circ}\text{F} = \frac{9}{5} (^{\circ}\text{C} + 32)$$

NOTES:
